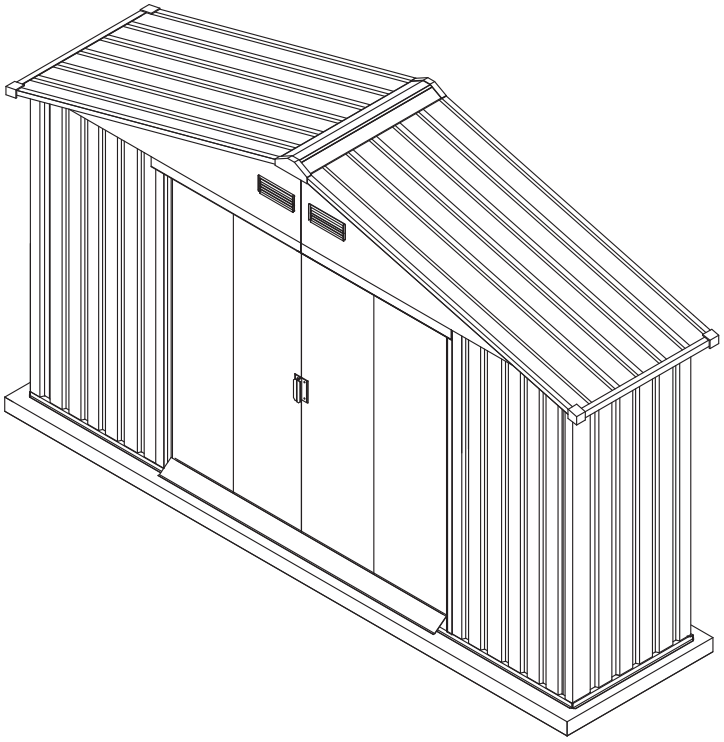
DURAMAX™ ALL PURPOSE METAL STORAGE SHEDS
A Product of USP US POLYMERS INC

Metal Garden Display Shed

OWNER'S MANUAL / Instructions for Assembly

Size 10 Ft x 2 Ft



Customer Service Hotline
(800) 483-4674
www.uspolymersinc.com

Requires two people and takes 2-3 hours for Installation.

- Tall Walk in Shed
- Quick & Easy Assembly
- Ridge Reinforced Walls
- Wide Double Doors
- Available in Various Sizes

Call us for any missing or damaged parts.
Do not return to the store.

Duramax Storage Shed
Limited Fifteen Year Warranty

U.S. Polymer Inc. will send a replacement part free of charge, in the event of material defects and or workmanship for a period of fifteen years from the date of purchase.

This warranty is extended only to the original purchaser. A purchase receipt or other proof of date of original purchase will be required before warranty service is rendered. In no event shall we pay the cost of flooring, labor, installation or any other costs related thereto.

This warranty only covers failures due to defects in material or workmanship which occurs during normal use and does not extend to color change arising due to normal weathering or to damage resulting from misuse or neglect, commercial use, failure to follow assembly instructions and the owner's manual (including proper anchoring of the shed), painting, forces of nature and other causes which is beyond our control.

Claims under this warranty must be made within the warranty period by calling 1-800-483-4674 or mail in a dated sales slip and clear photograph of the part to:

U.S. Polymers, Inc.
6915 Slauson Avenue
Commerce, CA 90040

We reserve the right to discontinue or change components. If a component has been discontinued or is not available,
U.S. Polymers, Inc. reserves the right to substitute a component of equal quality as may be compatible.

Limits and Exclusions

There are no express warranties except as listed above. The warrantor shall not be liable for incidental or consequential damages resulting from the use of this product, or arising out of any breach of this warranty. All express warranties are limited to the warranty period set forth above . Some states do not allow the exclusion or limitation on how long an implied warranty lasts, so the above limitations may not apply to you.

This warranty gives you specific legal rights and you may also have other rights which vary from state to state or country to country.

Parts List

Note: Check all parts prior to installation.

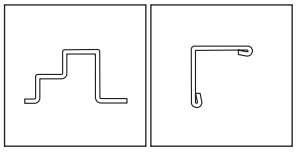
CODE	DESCRIPTION	QTY
BLA	BASE BAR BACK LEFT	1
BRA	BASE BAR BACK RIGHT	1
BS2S	BASE BAR SIDE LEFT / RIGHT	2
BBF	BASE BAR FRONT	2
ECA	ENTRANCE TAPER CHANNEL	1
DCL	DOOR COLUMN PROFILE LEFT	1
DCR	DOOR COLUMN PROFILE RIGHT	1
ABLA	TOP ANGLE BACK LEFT	1
ABRA	TOP ANGLE BACK RIGHT	1
AS1S	TOP ANGLE SIDE LEFT / RIGHT	2
SCA	SLIDING CHANNEL COVER LEFT / RIGHT	2
SSA	SLIDING CHANNEL SUPPORT	1
SLA	SLIDING CHANNEL LEFT	1
SRA	SLIDING CHANNEL RIGHT	1
RSS	ROOF SUPPORT LEFT / RIGHT	4
SB1A	ROOF SUPPORT BRACKET FRONT RIGHT / BACK LEFT	2
SB2A	ROOF SUPPORT BRACKET FRONT LEFT / BACK RIGHT	2
RF1A	ROOF FLASHING FRONT RIGHT / BACK LEFT	2
RF2A	ROOF FLASHING FRONT LEFT / BACK RIGHT	2
RFSS	ROOF FLASHING SIDE	2
RFTS	ROOF FLASHING TOP	1
TSLA	DOOR PANEL STRIP TOP LEFT	1
TSRA	DOOR PANEL STRIP TOP RIGHT	1
BSLA	DOOR PANEL STRIP BOTTOM LEFT	1
BSRA	DOOR PANEL STRIP BOTTOM RIGHT	1
DSS	DOOR PANEL STRIP SIDE LEFT / RIGHT	2
DSCLA	DOOR PANEL STRIP CENTER LEFT	1
DSCRA	DOOR PANEL STRIP CENTER RIGHT	1
WCFS	WALL PANEL CORNER LEFT / RIGHT	2
WS	WALL PANEL SIDE	5
WFL	WALL PANEL FRONT LEFT	1
WFR	WALL PANEL FRONT RIGHT	1
GPLA	GABLE PANEL LEFT	2
GPRA	GABLE PANEL RIGHT	2
GPS	GABLE PANEL SUPPORT	2
RPS	ROOF PANEL LEFT / RIGHT	2
DPL1A	DOOR PANEL LEFT	1
DPL2A	DOOR PANEL LEFT	1
DPR1A	DOOR PANEL RIGHT	1
DPR2A	DOOR PANEL RIGHT	1

ACCESSORIES

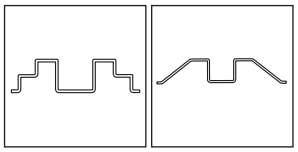
CODE	DESCRIPTION	QTY
BS	BOTTOM SLIDER	4
DH	DOOR HANDLE	2
FC	FLASHING END CAP	2
TC	TOP CORNER	4
TS	TOP SLIDER	4
VC	VENTILATION COVER	4
PW	PLASTIC WASHER	146
PC	PLASTIC SCREW COVER	104
WST	WEATHER STRIPPING TAPE	0.75MTR
S1	DIA. 4.2 x 10mm. (5/32” x 3/8”) SHEET METAL SCREW	174
S2	DIA. 4.2 x 16mm. (5/32” x 5/8”) SHEET METAL SCREW	24
S3	M4 x 10mm. (5/32” x 3/8”) MACHINE SCREW WITH NUT	98

Note - Use screws with plastic washers on top of prepainted surface only.

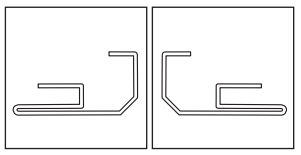
PROFILES


BASE BAR (BLA, BRA, BS2S)

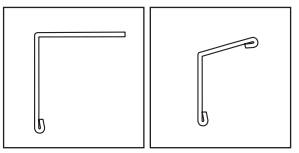
TOP ANGLE BACK (ABLA, ABRA)


BASE BAR (BBF)

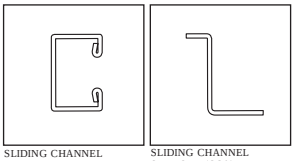
ENTRANCE TAPER CHANNEL (ECA)


DOOR COLUMN PROFILE LEFT (DCL)

DOOR COLUMN PROFILE RIGHT (DCR)

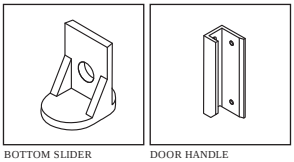

SLIDING CHANNEL COVER (SCA)

TOP ANGLE SIDE (AS1S)

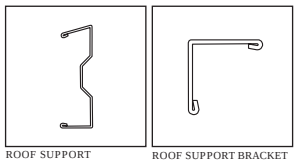

SLIDING CHANNEL (SLA, SRA)

SLIDING CHANNEL SUPPORT (SSA)

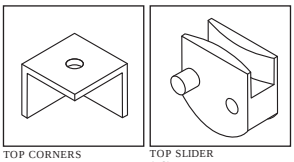
ACCESSORIES


BOTTOM SLIDER (BS)

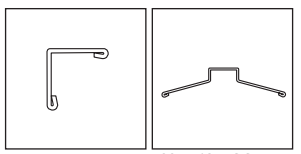
DOOR HANDLE (DH)


ROOF SUPPORT (RSS)

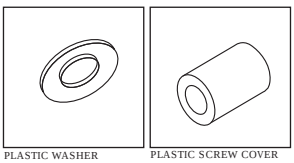
ROOF SUPPORT BRACKET (SB1A, SB2A)


TOP CORNERS (TC)

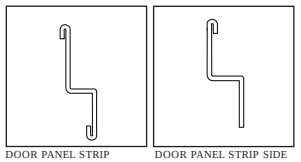
TOP SLIDER (TS)


ROOF FLASHING (RF1A, RF2A, RFSS)

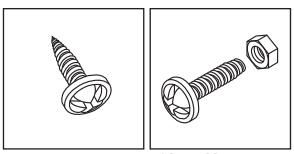
ROOF FLASHING CENTER (RFTS)


PLASTIC WASHER (PW)

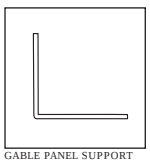
PLASTIC SCREW COVER (PC)


DOOR PANEL STRIP TOP AND BOTTOM (TSLA, TSRA, BSLA, BSRA)

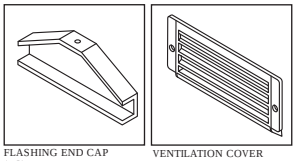
DOOR PANEL STRIP SIDE AND CROSS (DSS, DSCLA,DSCRA)


SHEET METAL SCREW (S1, S2)

MACHINE SCREW WITH NUT (S3)


GABLE PANEL SUPPORT (GPS)


WEATHER STRIPPING TAPE (WST)


FLASHING END CAP (FC)

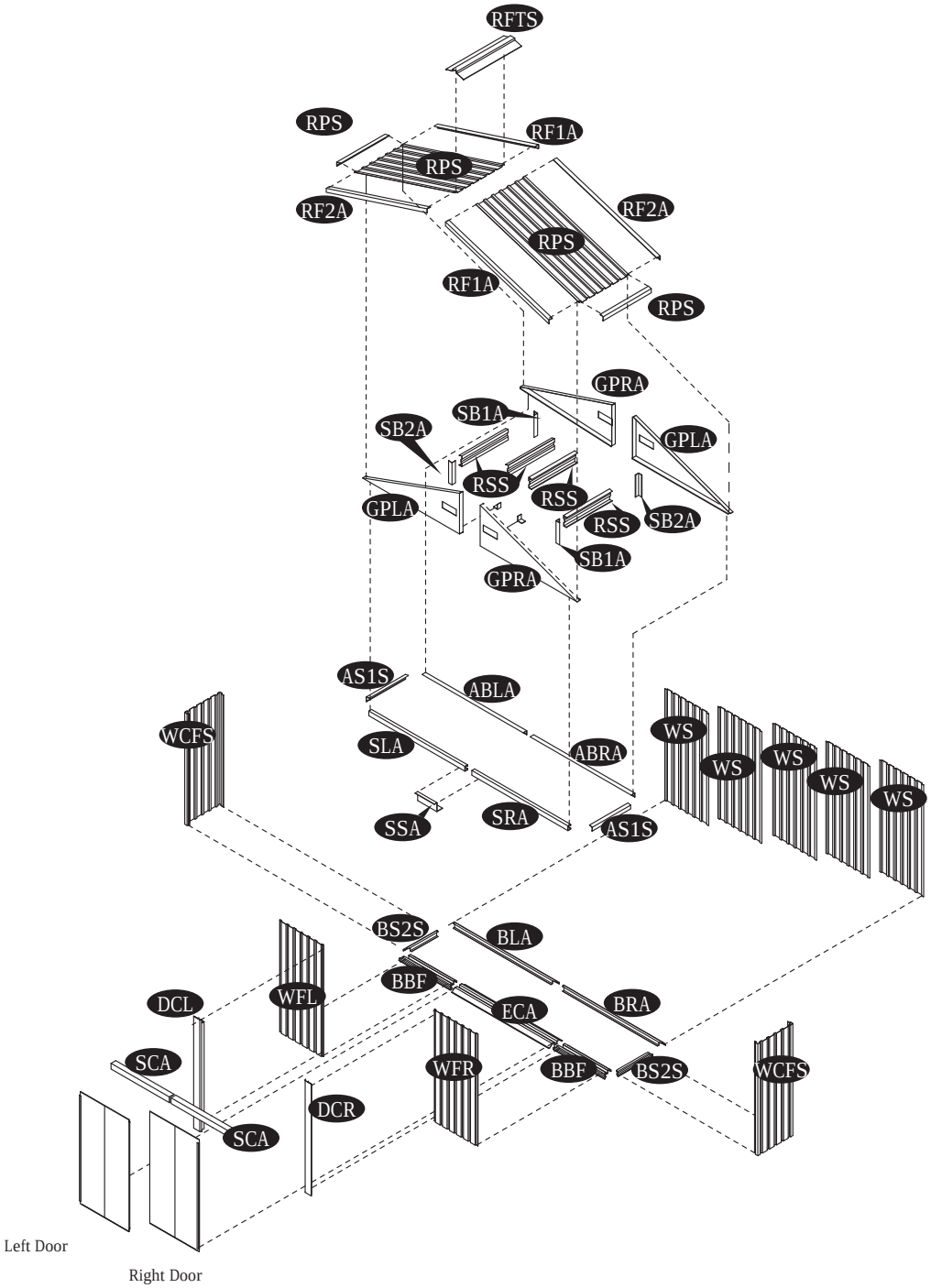
VENTILATION COVER (VC)

Tools You Will Need

- Hand Gloves
- Cordless Drill - Philips Head
- Screw driver - Philips Head
- Carpenter’s Square
- Eye Protector
- 8’ Step Ladder
- Adjustable pliers
- Level - 3ft.
- Tape Measure

IMPORTANT: USE HAND GLOVES TO PREVENT INJURY.

Exploded View



IMPORTANT: USE HAND GLOVES TO PREVENT INJURY.

A. Foundation & Base Frame

Note: It is important that these instructions are followed step by step.

DuraMax must be installed on a level wooden platform or a level concrete foundation.

Note

Wooden platform is extra and is not included. Don't install under windy conditions.

Parts needed:

(1)	Base bar back left	(BLA)
(1)	Base bar back right	(BRA)
(2)	Base bar side	(BS1A)
(2)	Base bar side	(BS2A)
(2)	Base bar front	(BBF)
(1)	Entrance taper channel	(ECA)
(12)	Sheet metal screw	(S1)
(20)	Sheet metal screw	(S2)

Note - Use screws with plastic washers on top of prepainted surface only.

1. Use pressure treated wood studs 2"x 4" (50mm x 88.9mm) to create a platform frame that has an outside dimension of 23"x 125" (584.2mm x 3175mm).

2. Using exterior grade CDX 3/4" (19mm) plywood, cut and fit together the sheets to form solid foundation as shown. Foundation must be square and level.

Wooden Platform (Not Included)

The following are the list of lumber and sizes you will need.

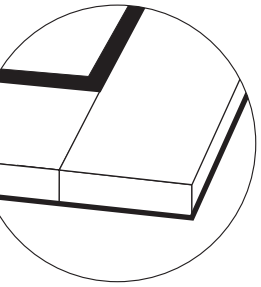
Pressure Treated - Wood Studs:
2ea 2" x 4" x 125" (50mm x 88.9mm x 3175 mm)
5ea 2" x 4" x 16" (50mm x 88.9mm x 406.4 mm)

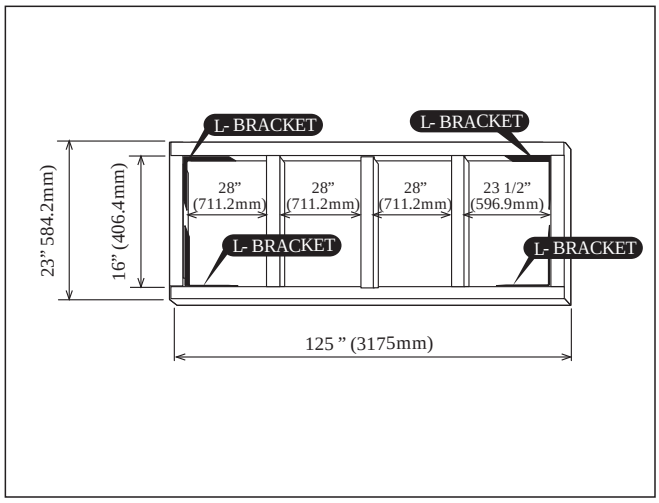
Exterior Grade (CDX) - 3/4" (19mm) plywood
1ea 3/4" x 23" x 96" (19mm x 584.2mm x 2438.4mm)
1ea 3/4" x 23" x 29" (19mm x 584.2mm x 736.6mm)

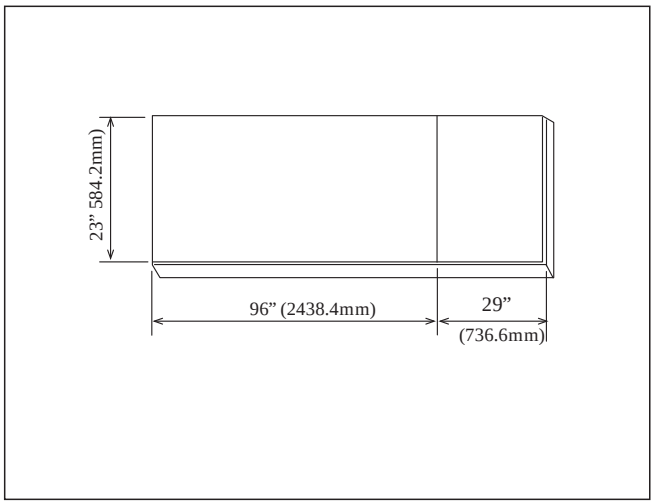
L-Brackets: 4ea

Note

Lay 50 x 88.9mm Flat







IMPORTANT: USE HAND GLOVES TO PREVENT INJURY.

3. Assemble base bar back left (BLA) and base bar back right (BRA) with four (S1) screws. See fig. 1 & 2.

Note *Take care of sharp edges.*

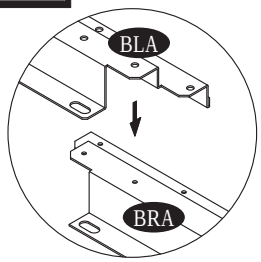


Fig.1

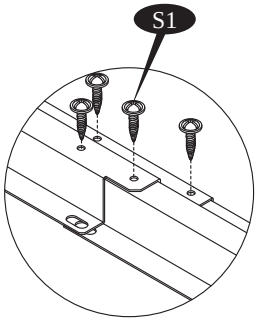
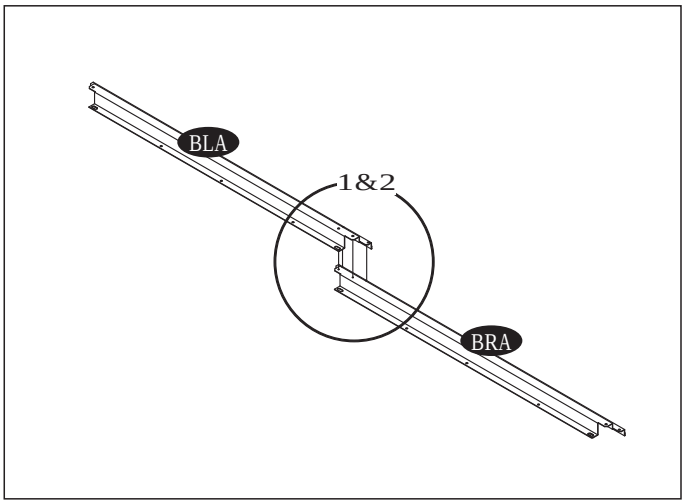
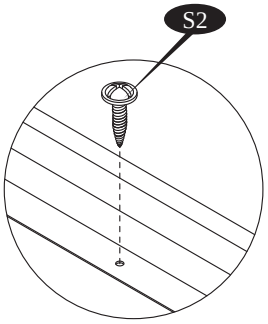
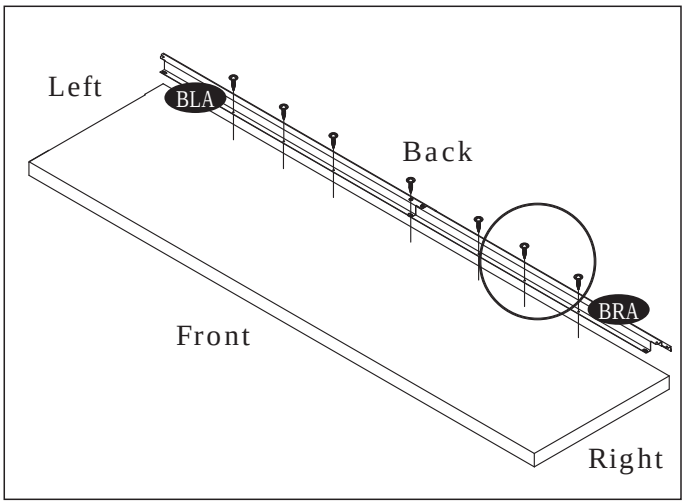


Fig.2

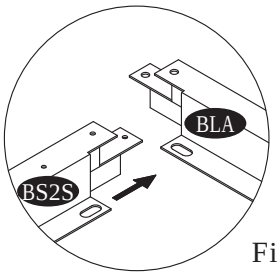


4. Place the base bar assembly on top of the foundation. Use (S2) screws to fix the assembly to foundation.





5. Place the base bar side(BS2S) on left side. Insert the edge of (BS2S) into the back base bar (BLA) and secure with (S1) screws. See fig. 1
Place the base bar side (BS2S) on right side. Insert the edge of (BS2S) into the back base bar (BRA) and secure with (S1) screws. See fig. 2



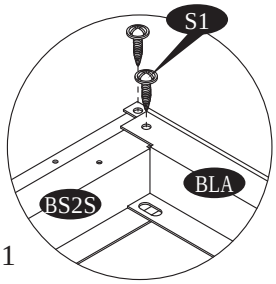
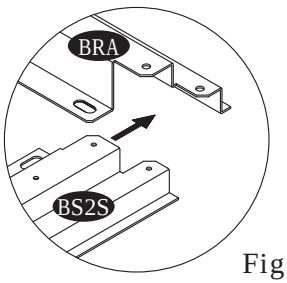


Fig.1



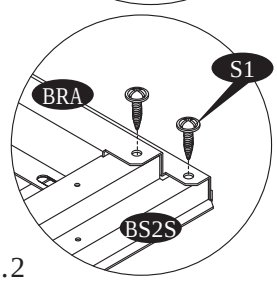
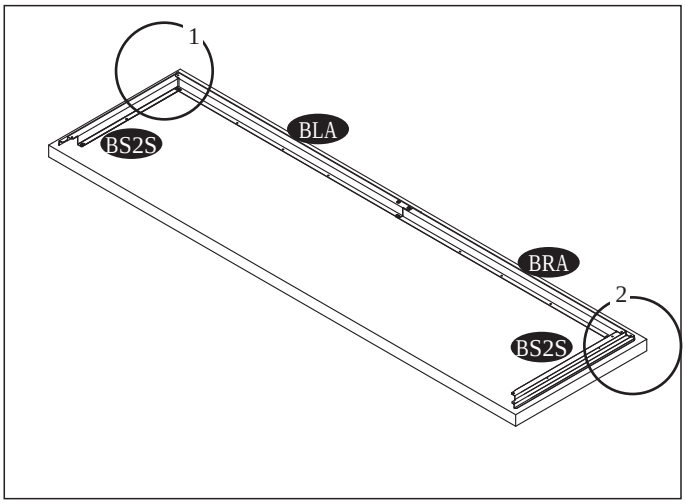


Fig.2



IMPORTANT: USE HAND GLOVES TO PREVENT INJURY.

6. Using a carpenter square, line up the corners. Secure base bar side assembly to the foundation with (S2) screws.

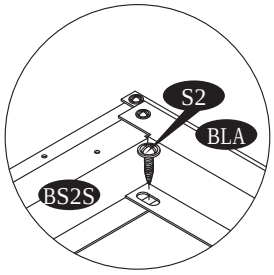


Fig.1

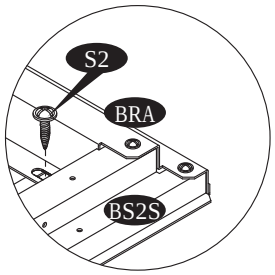
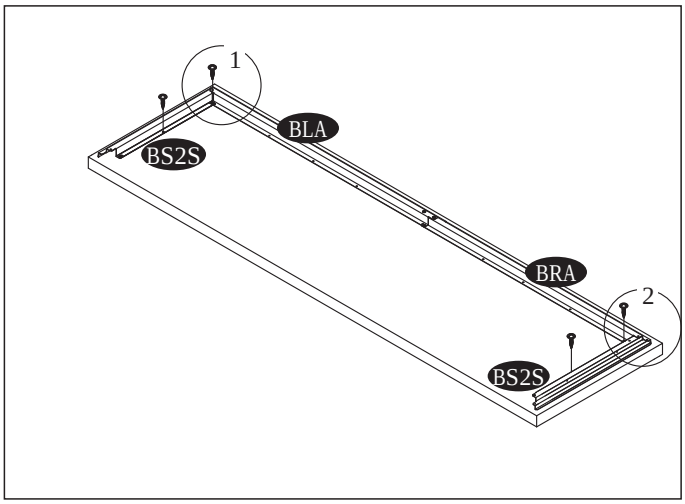


Fig.2



7. Place the base bar (BBF) on top of the base bar side on both side. Secure with (S1) screws on both corners. See fig. 1 & 2.

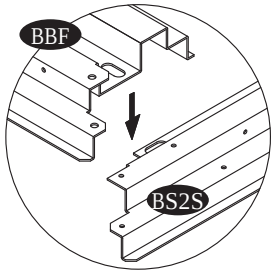


Fig.1

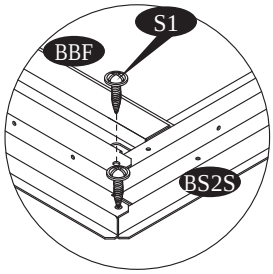
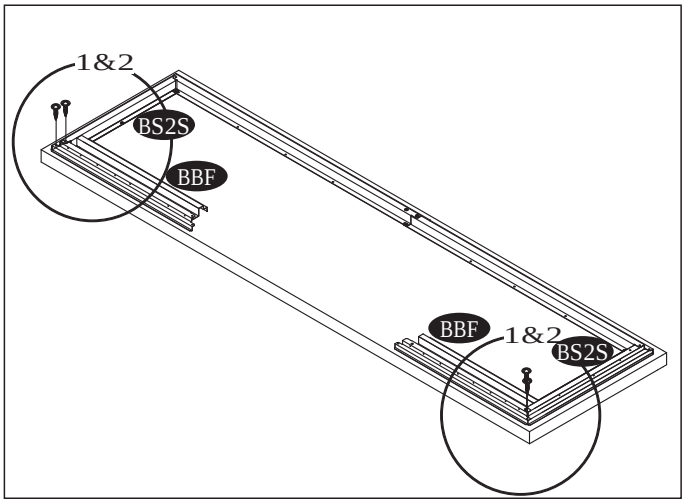


Fig.2



8. Using the carpenter square, line up the corners. Secure the base (BBF) to the foundation with (S2) screws.

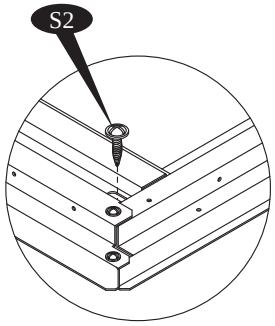
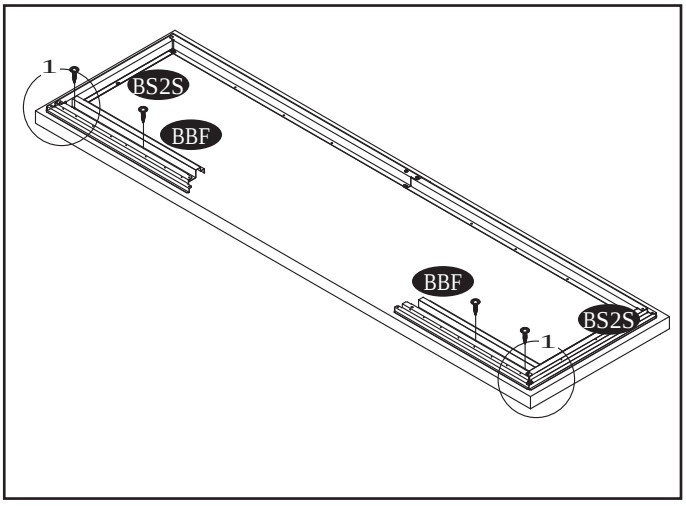


Fig.1



IMPORTANT: USE HAND GLOVES TO PREVENT INJURY.

9. Place the entrance taper channel (ECA) on top of the (BBF). Secure with (S2) screws to the foundation. See fig. 1 & 2.

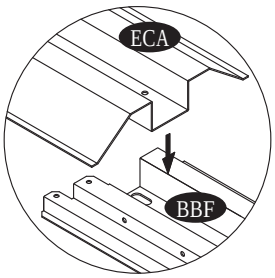


Fig.1

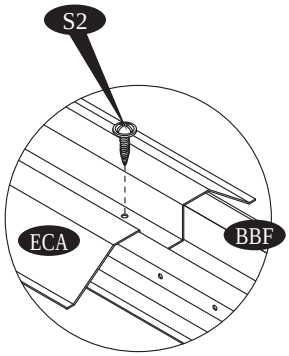
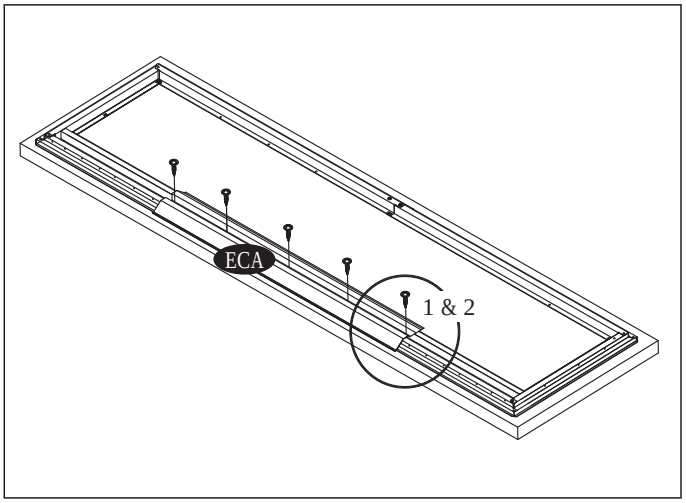
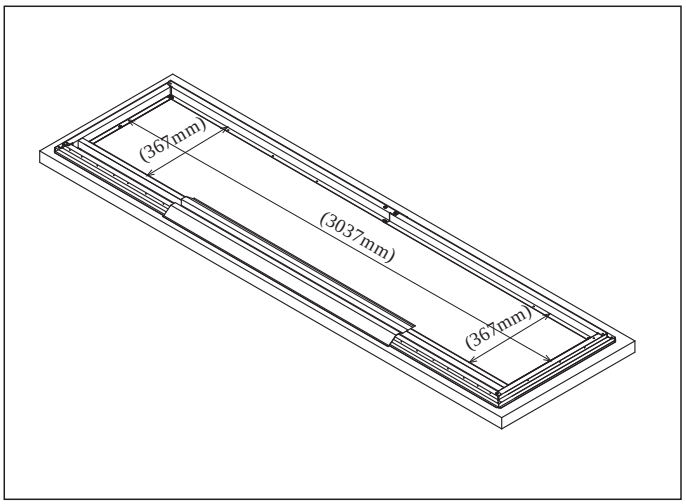


Fig.2



10. Measure in all direction as shown in figure. Make the base bar assembly in a perfect square.



Concrete foundation

10a. (Concrete foundation) Using a carpenter square, line up corners. Align Base bars, mark the concrete at the holes in the base and drill concrete with 1/4" (dia. 6mm) concrete bit to accept anchor bolts to a 1 3/4" (44mm) depth. Replace base and secure with 1/4" x 1 3/8" (M6 x 35mm) anchor bolts (not provided).

B. Walls & Columns

Note

All panels are clearly marked and care should be taken to use the correct one.

Parts Needed:

(1)	Wall panel front right	(WFR)	(1)	Sliding channel support left	(SSA)
(1)	Wall panel front left	(WFL)	(2)	Sliding channel cover left/right	(SCA)
(2)	Wall panel corners left&right	(WCFS)	(4)	Top slider	(TS)
(5)	Wall panel side	(WS)	(1)	Door column profile left	(DCL)
(1)	Sliding channel right	(SRA)	(1)	Door column profile right	(DCR)
(1)	Sliding channel left	(SLA)	(76)	Sheet metal screw	(S1)
(1)	Top angle back left	(ABLA)	(8)	Machine screw	(S3)
(1)	Top angle back right	(ABRA)	(64)	Plastic washer	(PW)
(2)	Top angle side left & right	(AS1S)			

Note - Use screws with plastic washers on top of prepainted surface only.

IMPORTANT: USE HAND GLOVES TO PREVENT INJURY.

1. Place the wall panel (WFR) on the base bar (BBF) front right side of the shed. Line up the holes with base bar. Secure with (S1) screws with washers from outside.

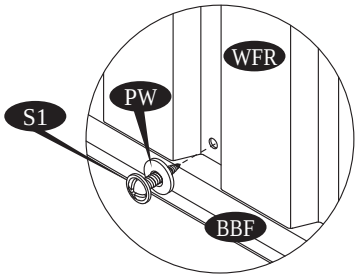
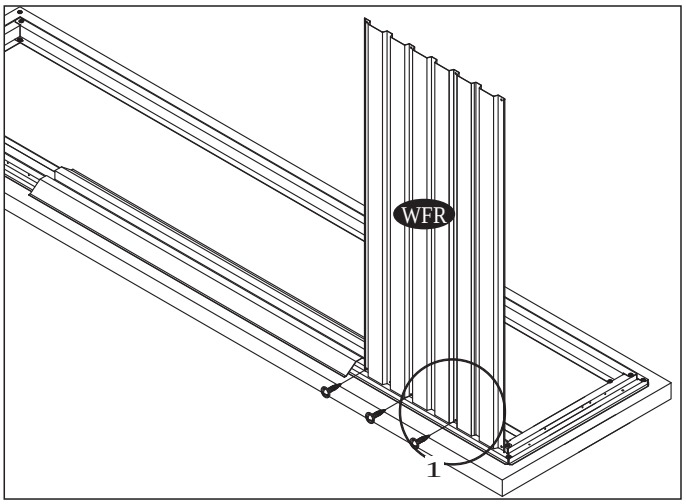


Fig.1



2. Place the wall panel corner left &right (WCFS) on the base bar (BS2S). Line up the holes with base bar and use (S1) screws with washers to Secure.

Note

Make sure the overlapping position is as shown in fig.1.

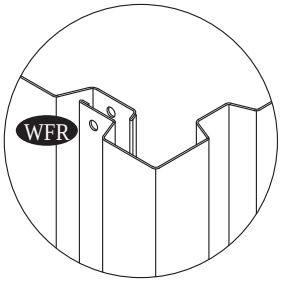


Fig.1

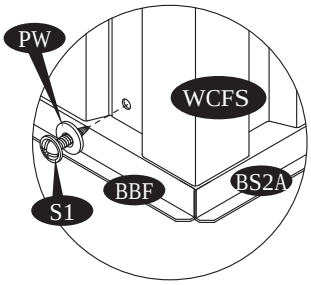
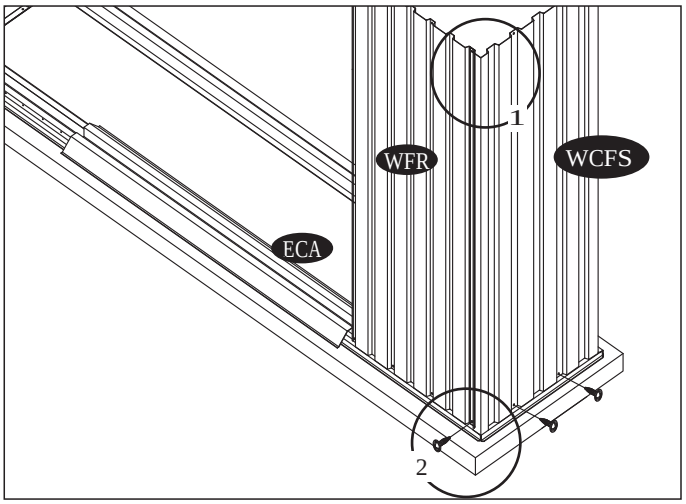


Fig.2



3. Use (S3) bolt and nut with washers to join together the wall panels.

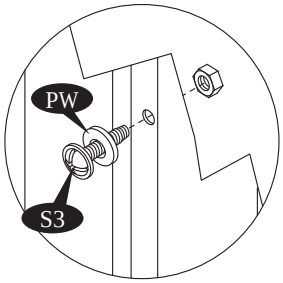
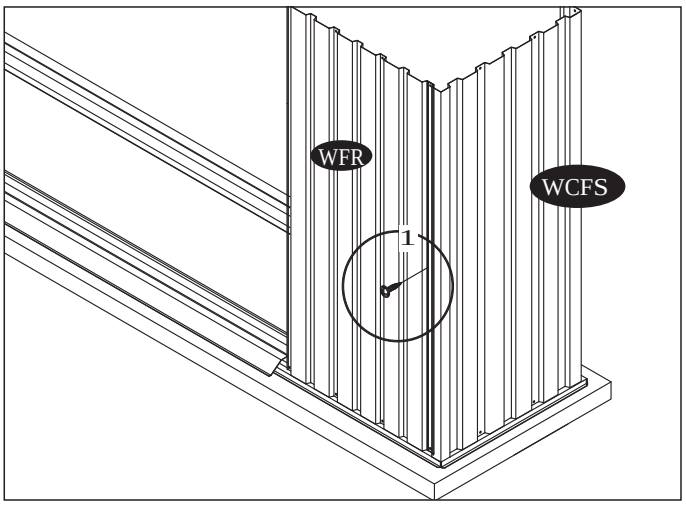


Fig.1



IMPORTANT: USE HAND GLOVES TO PREVENT INJURY.

4. Place the sliding channel right (SRA) on top of the wall panel (WFR) from inside. See the position in fig.1. Line up the holes with wall panel. Use (S1) screws with washers to fix. See fig. 2 .

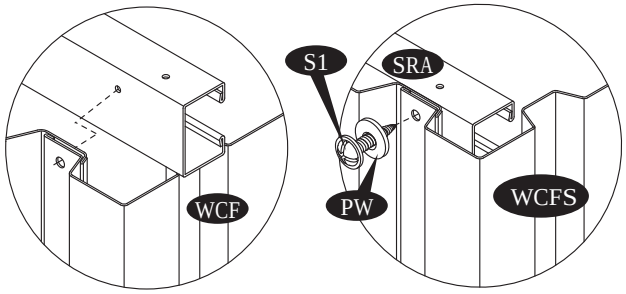
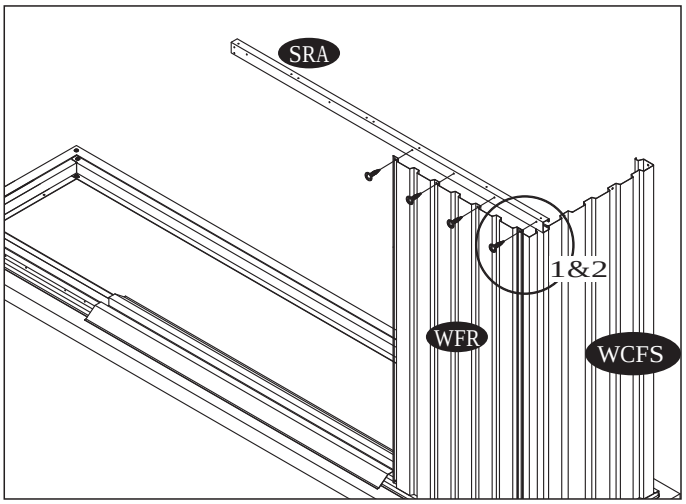


Fig.1 Fig.2



5. Insert two pieces of (TS) Top slider into the sliding channel. See blowup.

Note

Make sure the position of the projection on (TS) towards inside.

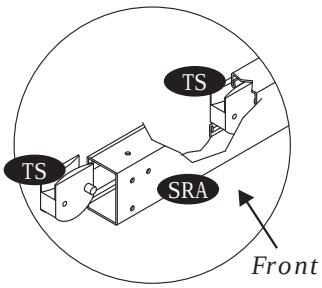
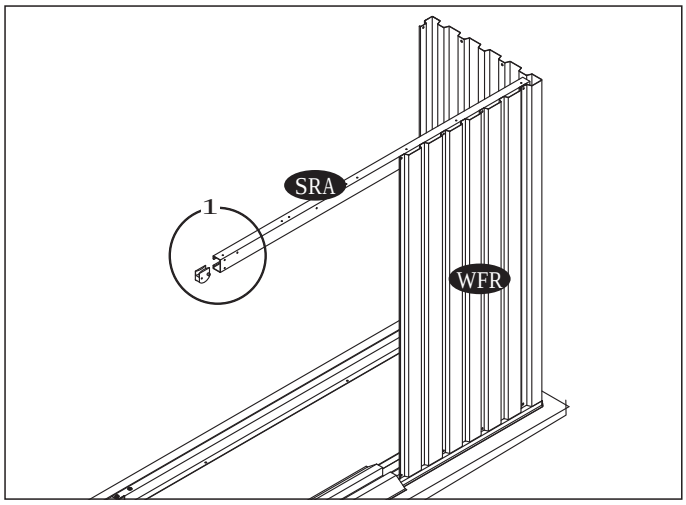


Fig.1



6. Place the wall panel (WFL) on the base bar (BBF) front left side of the shed. Line up the holes with base bar. Secure with (S1) screws with washers from outside.

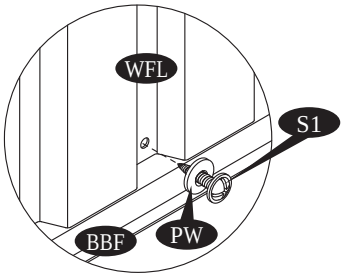
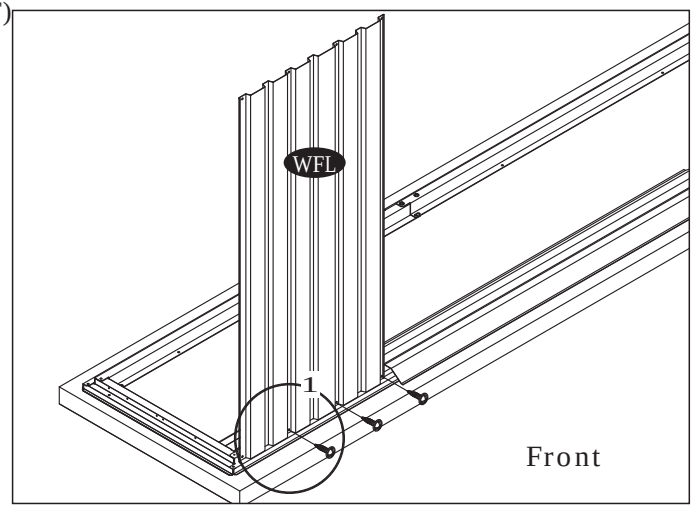
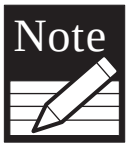


Fig.1



IMPORTANT: USE HAND GLOVES TO PREVENT INJURY.

7. Place the wall panel corner left & right (WCFS) on the base bar (BS2S). Line up the holes with base bar and use (S1) screws with washers to secure.



Make sure the overlapping position is as shown in fig.1

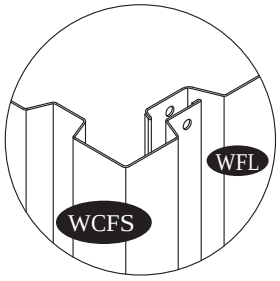


Fig.1

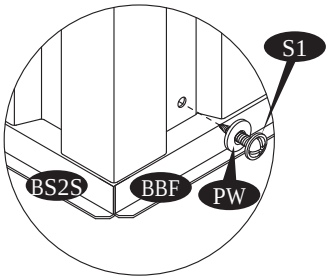
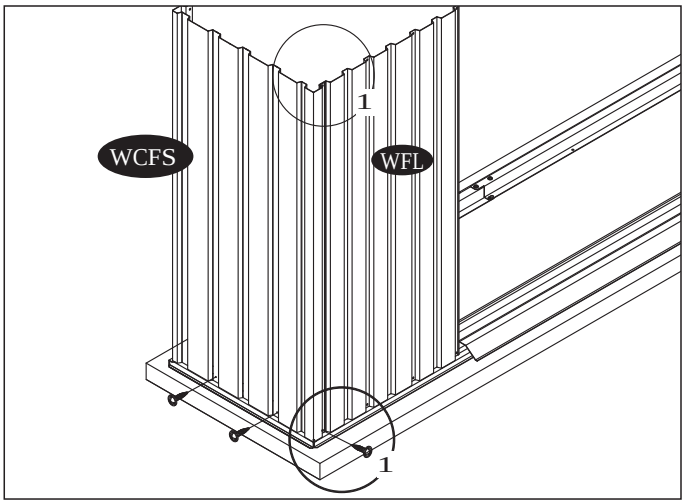


Fig.2



8. Use (S3) bolt and nut with washer to join together the wall panels.

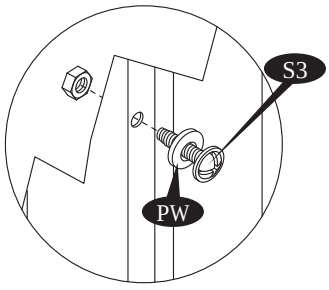
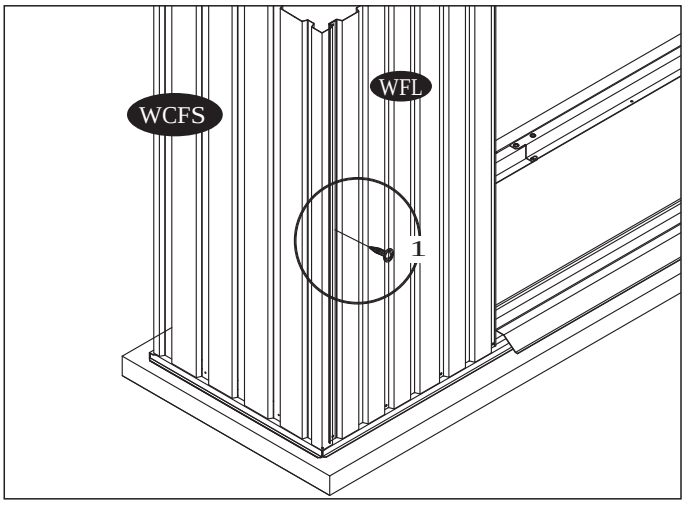


Fig.1



9. Place the sliding channel left (SLA) on top of the wall panel (WFL) from inside. See the position in fig1. Line up the holes with wall panel use (S1) screws with washers to fix. See fig. 2

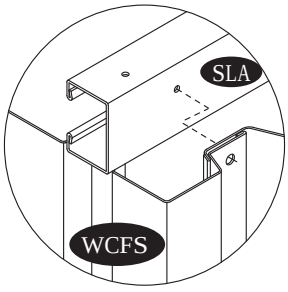


Fig.1

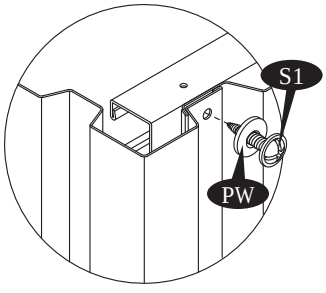
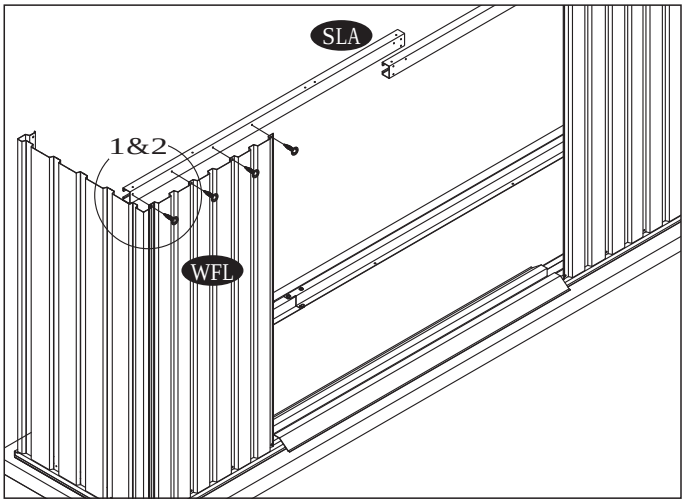


Fig.2



IMPORTANT: USE HAND GLOVES TO PREVENT INJURY.

10. Insert two pieces of (TS) Top slider into the sliding channel. See blowup.

Note

Make sure the position of the projection on top slider towards inside.

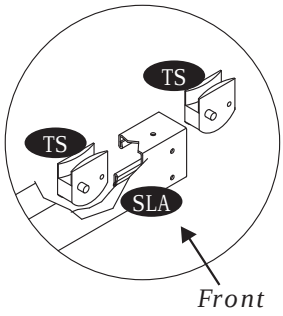
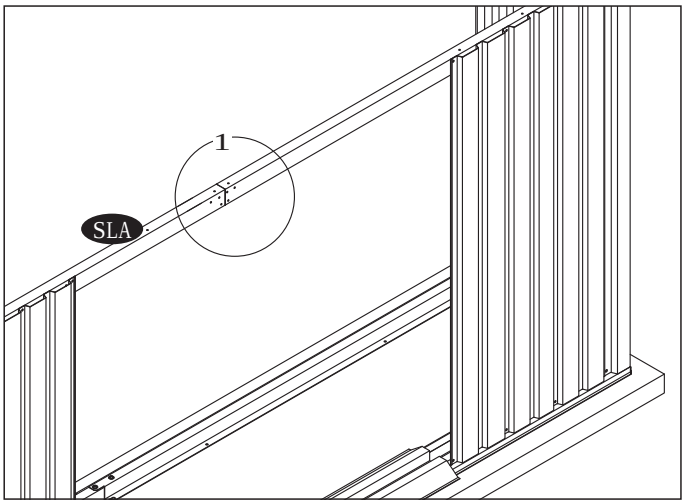


Fig.1



11. Place the sliding channel support (SSA) in between the sliding Channels (SLA)& (SRA). Align the holes with sliding channel and secure with (S1) screws. See fig. 1 & 2.

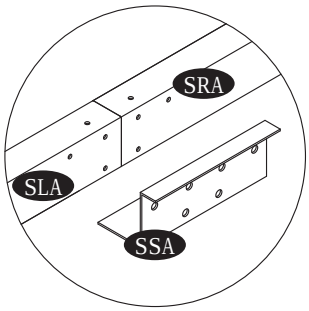


Fig.1

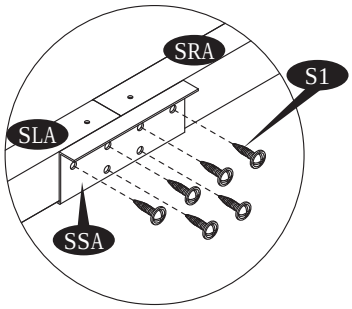
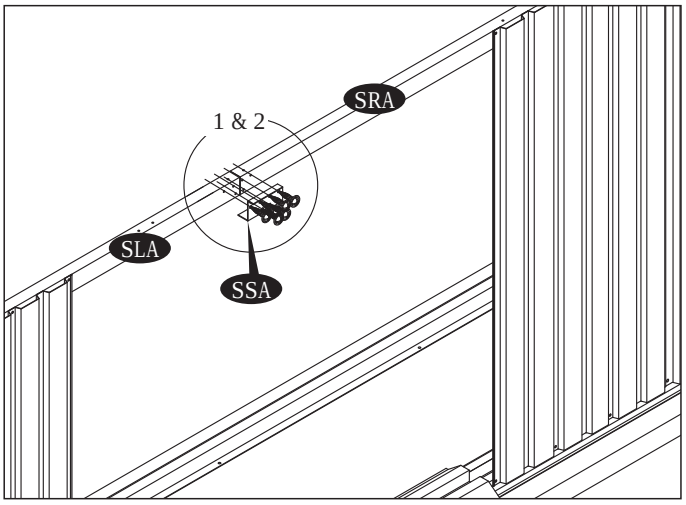


Fig.2



12. Place the wall panel (WS) on the base bar (BLA). Line up the holes with base bar. Secure with (S1) screws with washers . See fig. 2.
Use (S3) bolt and nut with washers to join together in the middle of the wall panel. See fig. 3.

Note

Make sure the overlapping position is as shown in fig.1.

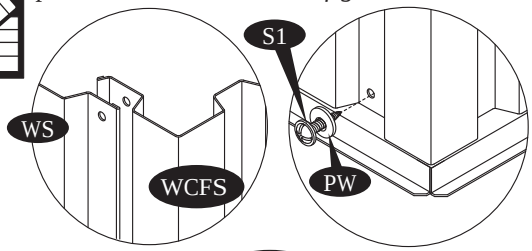


Fig.1 Fig.2

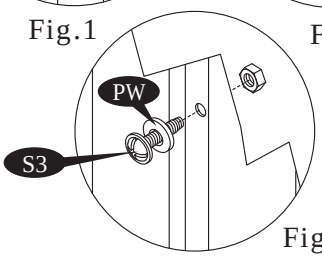
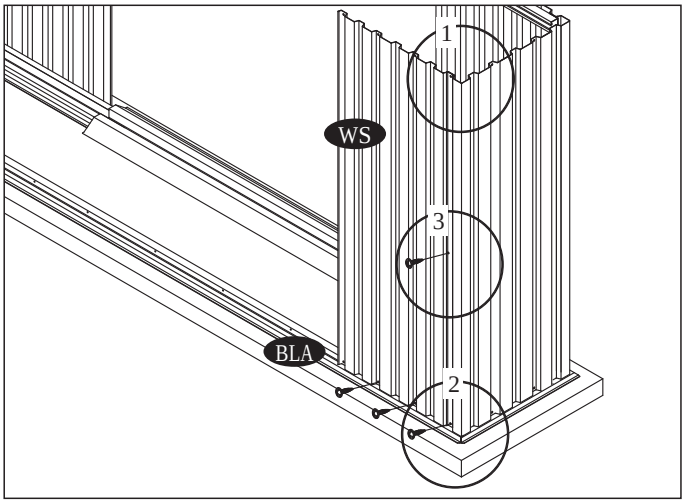


Fig.3



IMPORTANT: USE HAND GLOVES TO PREVENT INJURY.

13. Place the top angle back left (ABLA) on top of the wall panel (WS) from inside. See the position in fig.1. Line up the holes with wall panel. Use (S1) screws with washers to fix. See fig. 2.

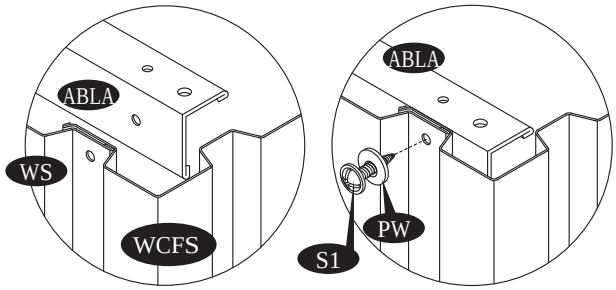
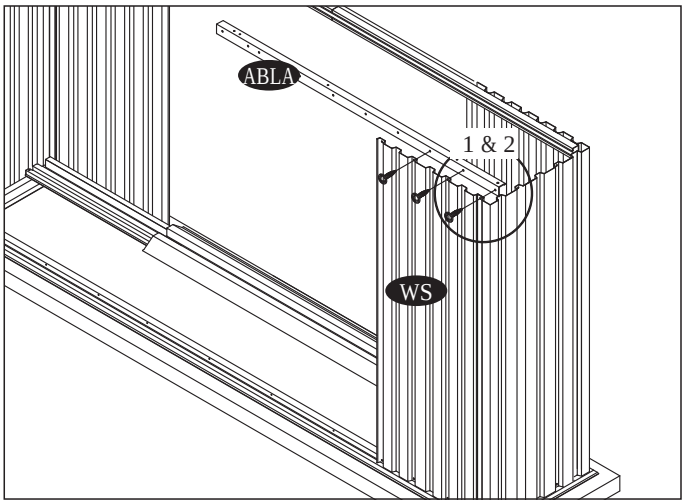


Fig.1

Fig.2



14. Place the top angle side (AS1S) on top of the wall panel (WCFS). Line up the holes and secure with (S1) screws with washers. See fig.1 & 2.

Note

Top angle (AS1S) must sit on top angle (ABLA).

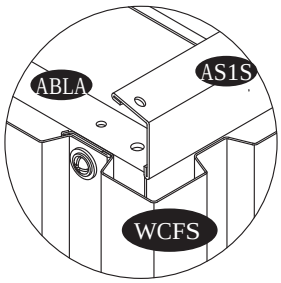


Fig.1

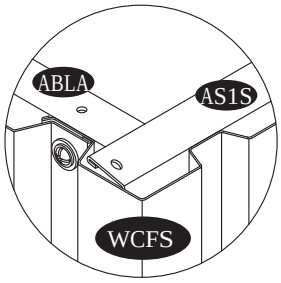
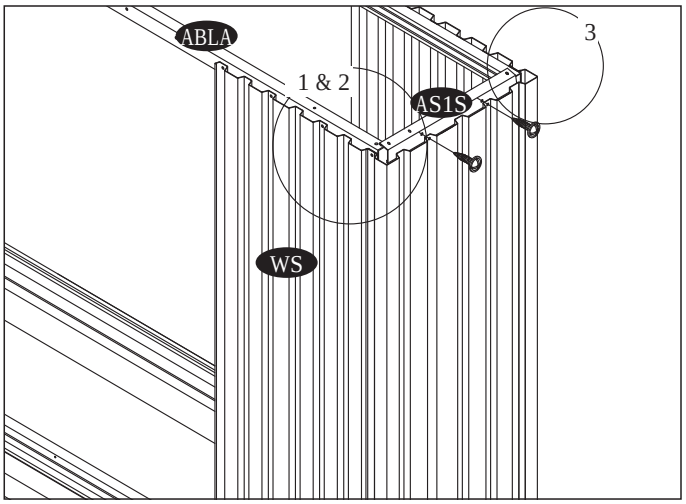


Fig.2



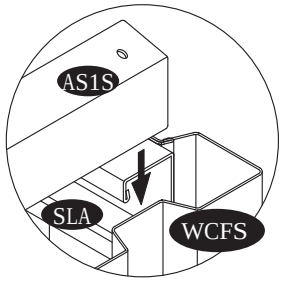


Fig.3

IMPORTANT: USE HAND GLOVES TO PREVENT INJURY.

15. Place the wall panel (WS) on the base bar (BRA). Line up the holes with the base bar and use (S1) screws with washers to secure. See fig. 2.
Use (S3) nut and bolt with washer to join together the middle of the wall panel. See fig. 3

Note

Make sure the overlapping of the panels. See fig. 1

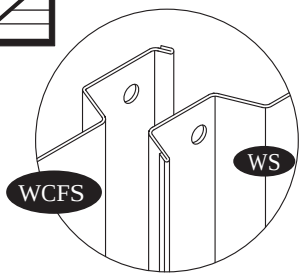


Fig.1

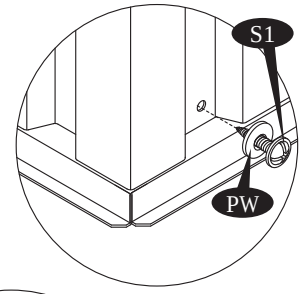


Fig.2

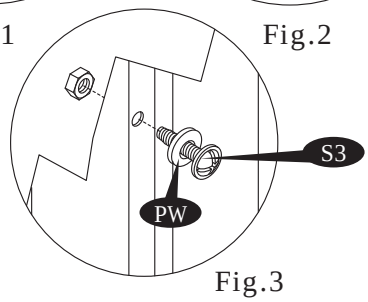
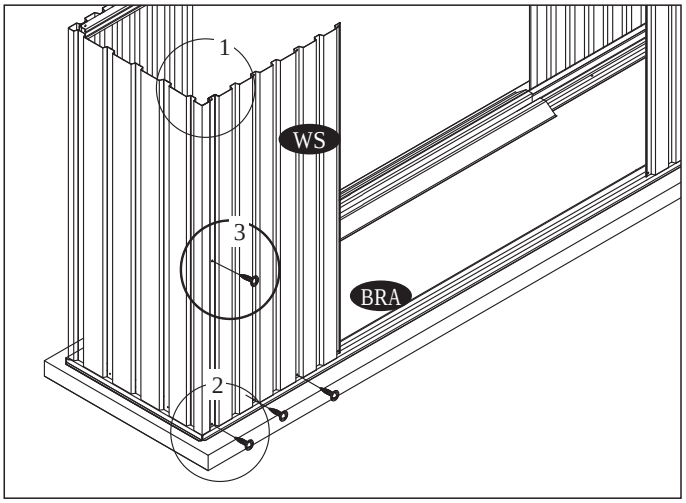


Fig.3



16. Place the top angle back right (ABRA) on top of the wall panel from inside. See the position in fig.1. Line up the holes with wall panel use (S1) screws with washers to secure. See fig 2.

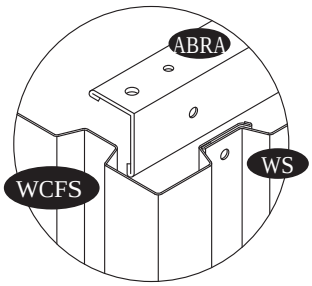


Fig.1

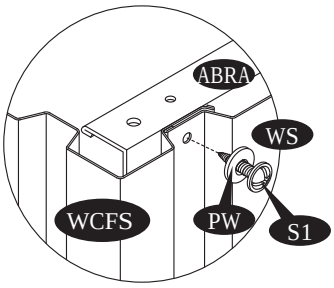
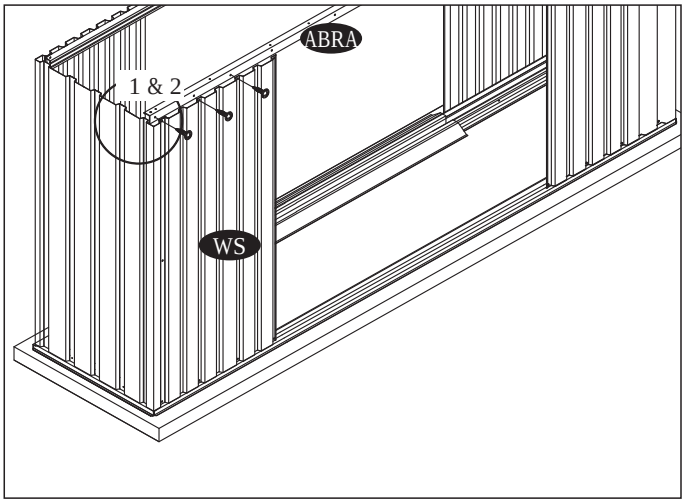


Fig.2



17. Join the top angle back left and right (ABLA) & (ABRA) together with (S1) screws from inside. See blowup.

Note

Make sure the overlapping position. See fig.1.

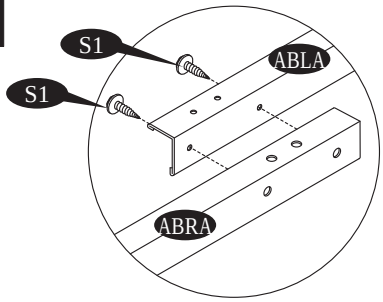
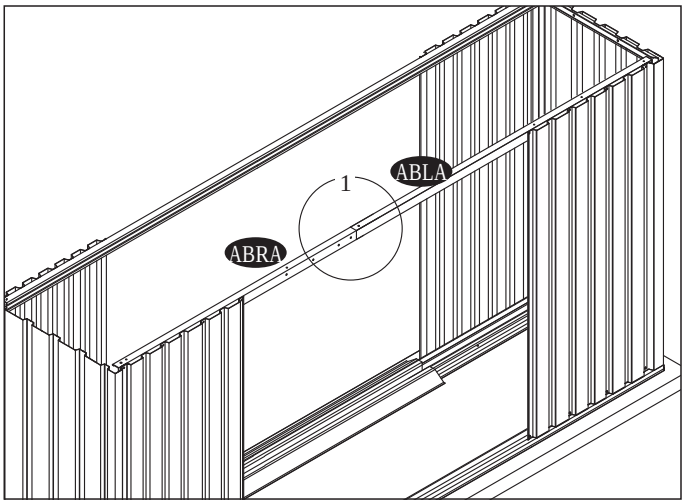


Fig.1



IMPORTANT: USE HAND GLOVES TO PREVENT INJURY.

18. Place the top angle side (AS1S) on top of the wall panel (WCFS) from inside. Line up the holes with wall panel and secure with (S1) screws with washers.

Note

Top angle (AS1S) must slide in between the sliding channel (SRA) and the wall panel (WCFS).

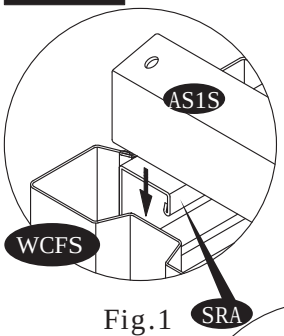


Fig.1

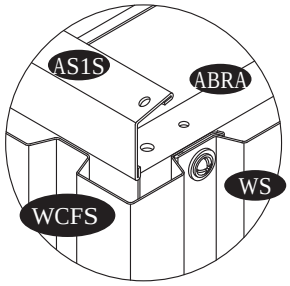


Fig.2

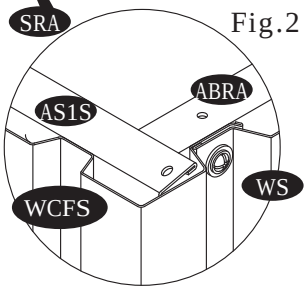
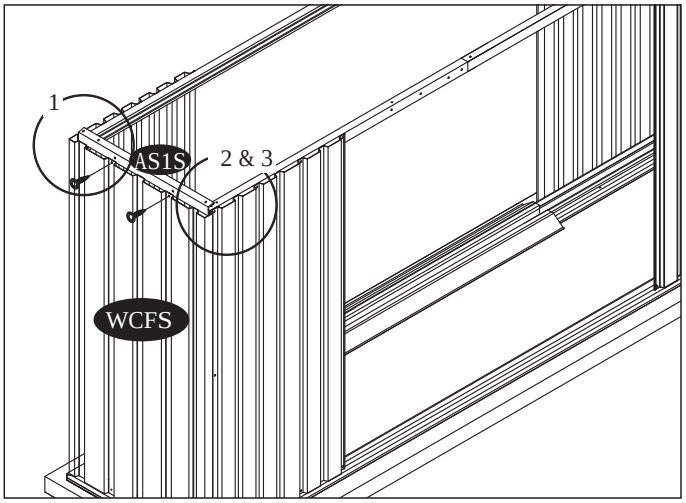


Fig.1



19. Continue to place the wall panel (WS) on top of base bar and overlap the wall panel (WS) and secure with (S1) screws with washers. See fig. 1. Use (S3) bolt and nut with washer to join together the middle of the wall panel. See fig. 2.

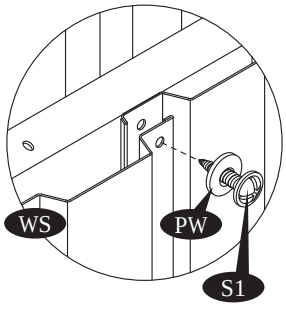


Fig.1

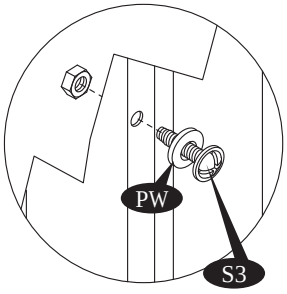
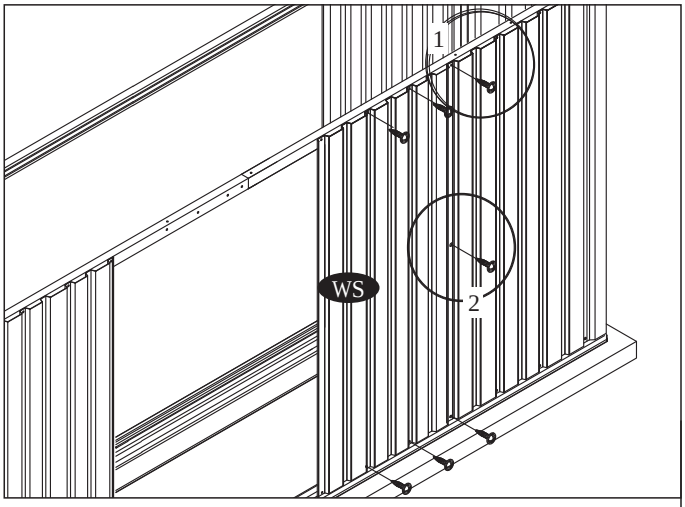


Fig.2



20. Continue to place the wall panel (WS) and secure with (S1) screws with washers. See fig. 1.
Use (S3) bolt and nut with washer to join together the middle of the wall panel. See fig. 2.

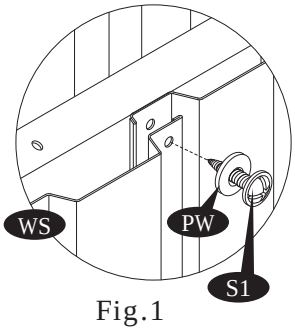


Fig.1

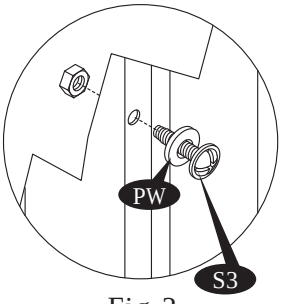
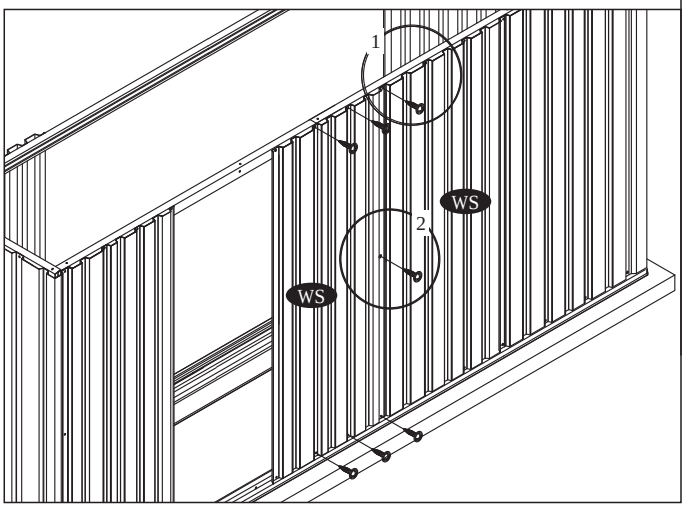


Fig.2



IMPORTANT: USE HAND GLOVES TO PREVENT INJURY.

21. Follow the same way as item No. 20.

Note

Make sure the overlapping position is as shown in fig.1 & 2.

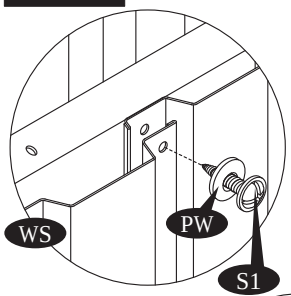


Fig.1

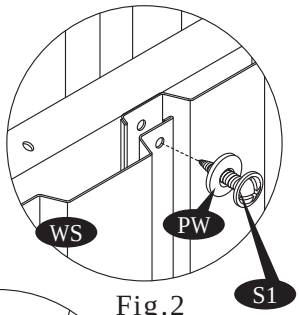


Fig.2

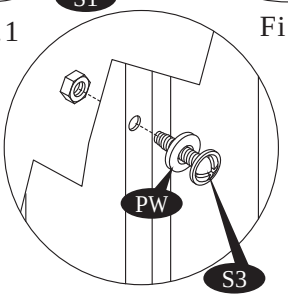
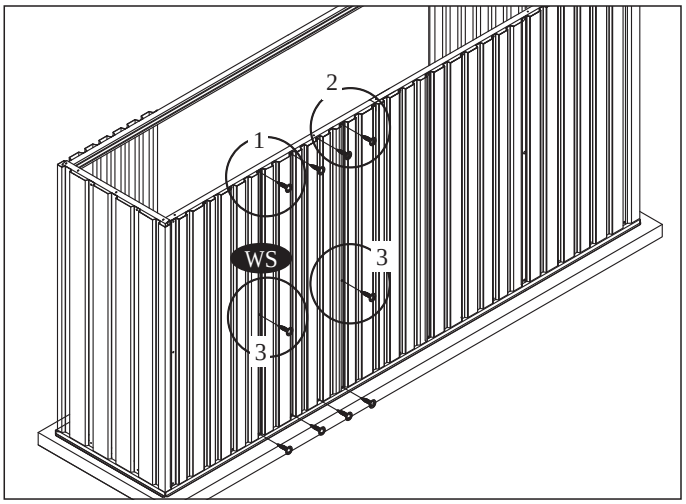


Fig.3



22. Place the left door column (DCL) on top of the base bar (BBF) and insert into the wall panel. See blowup.

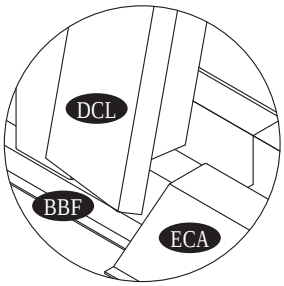


Fig.1

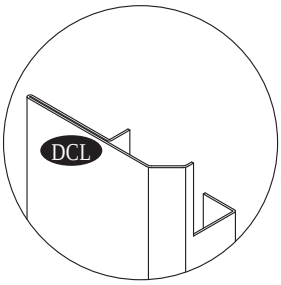
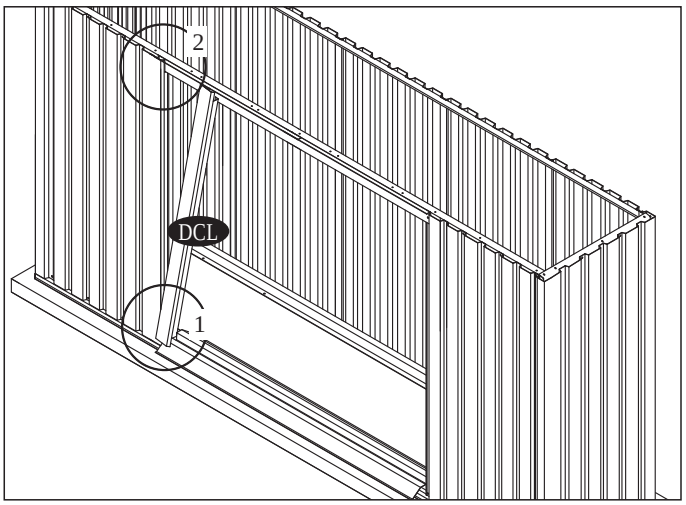


Fig.2



23. Secure the door column with (S1) screws. Repeat the same for the right column (DCR).

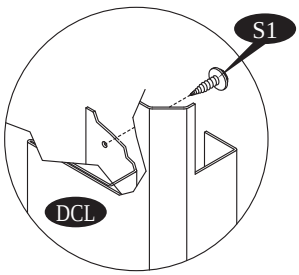
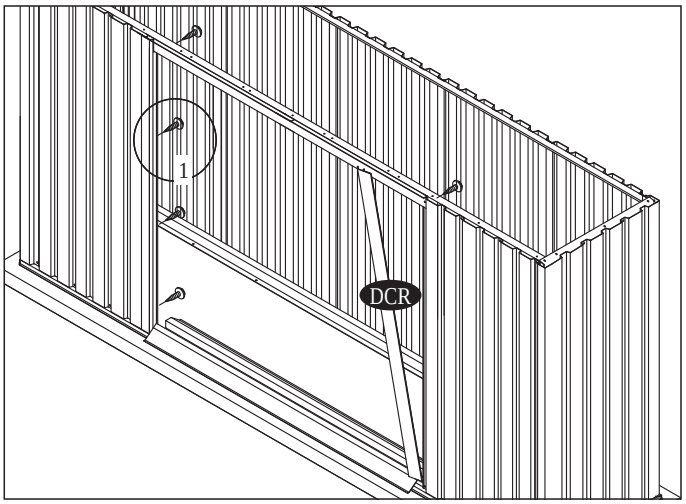


Fig.1



IMPORTANT: USE HAND GLOVES TO PREVENT INJURY.

24. Place the sliding channel cover (SCA) on top of the sliding support (SRA) and secure with (S1) screws.

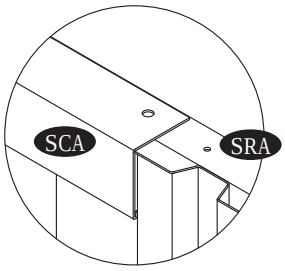
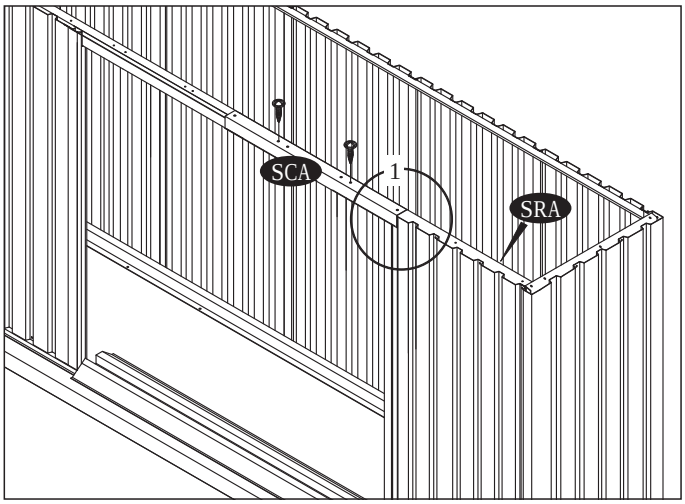


Fig.1



25. Place the sliding channel cover (SCA) on top of the sliding support (SLA) and secure with (S1) screws.

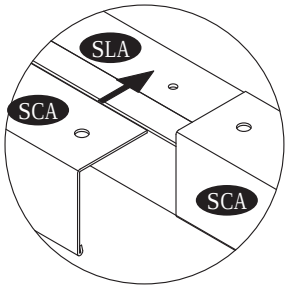
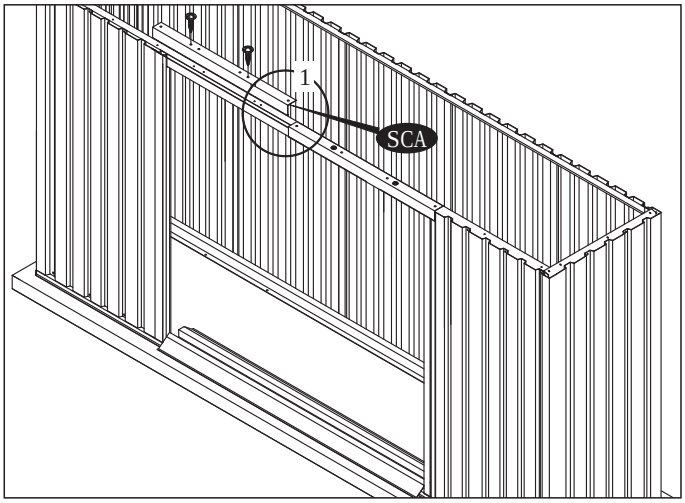
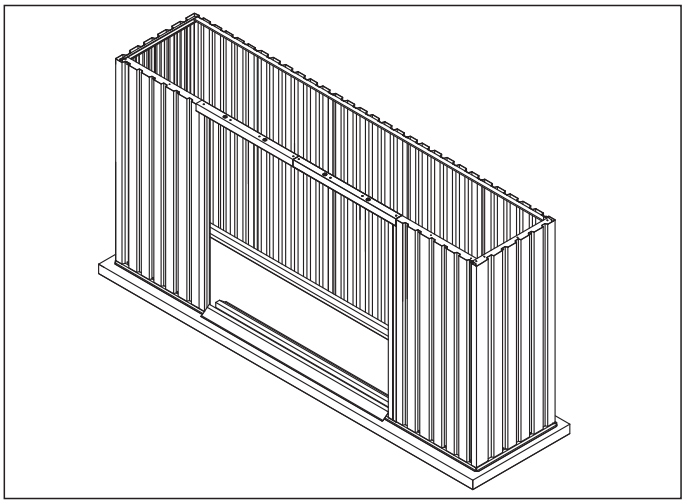


Fig.1





IMPORTANT: USE HAND GLOVES TO PREVENT INJURY.

C. Roof

Note

All parts are clearly marked and care should be taken to use the correct one.

Parts Needed:

(2)	Gable panel left	(GPLA)
(2)	Gable panel right	(GPRA)
(2)	Roof support bracket front left / back right	(SB1A)
(2)	Roof support bracket front right / back left	(SB2A)
(4)	Roof support Left & Right	(RSS)
(2)	Roof panel Left & Right	(RPS)
(2)	Roof flashing front right / back left	(RF1A)
(2)	Roof flashing front left / back right	(RF2A)
(4)	Roof flashing Side	(RFSS)
(2)	Roof flashing center	(RFCA)
(2)	Flashing end cap	(FC)
(4)	Ventilation cover	(VC)
(4)	Top corners	(TC)
(0.75 mtr.)	Weather stripping Tape	(WST)
(66)	Sheet metal screw	(S1)
(4)	Sheet metal screw	(S2)
(50)	Machine screw with nut	(S3)
(58)	Plastic washer	(PW)

Note - Use screws with plastic washers on top of prepainted surface only.

1. Place the Gable panel (GPRA) on top of the sliding channel (SRA). See fig.1. Push the Gable panel inside the top angle side (AS1S). See fig.2. Align the holes with sliding channel and secure with (S1) screws from inside.

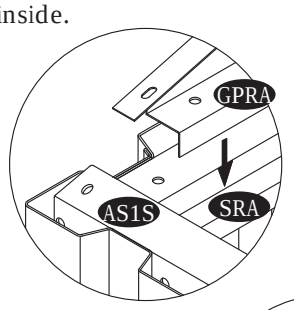


Fig.1

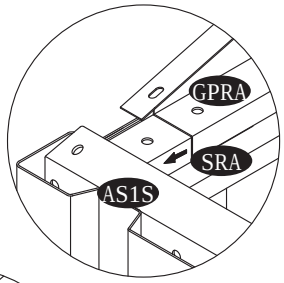


Fig.2

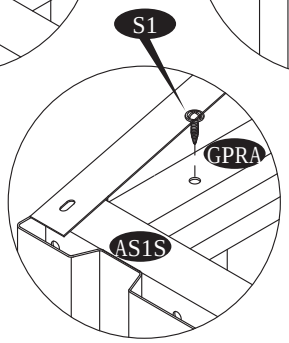
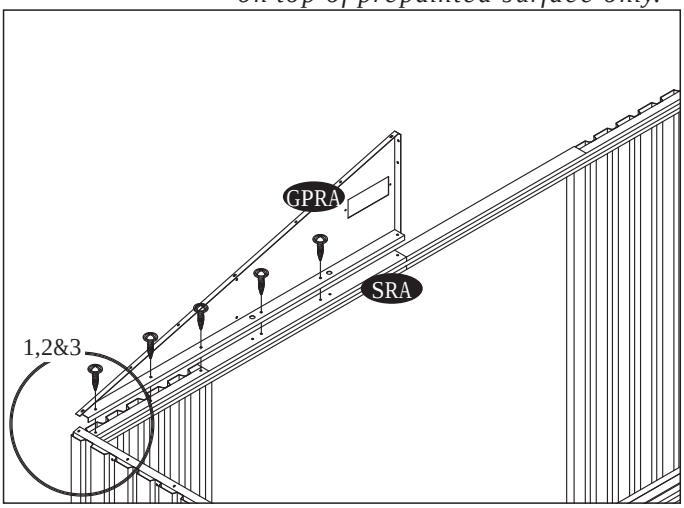
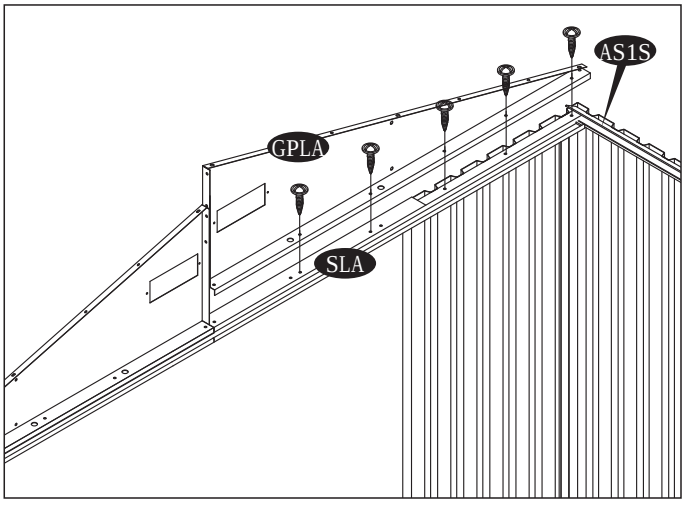


Fig.3



2. Place the Gable Panel (GPLA) on top of the sliding channel (SLA). Insert the Gable panel inside the Top angle side (AS1S). Align the holes with sliding channel and secure with (S1) screws from inside.



IMPORTANT: USE HAND GLOVES TO PREVENT INJURY.

3. Assemble the Gable panel (GPLA) & (GPRA) together with gable panel support (GPS) with (S3) bolt and nut. See fig1&2 . Fix.the (GPS) to the sliding channel (SLA) & (SRA) with (S1)screws.See fig 3.

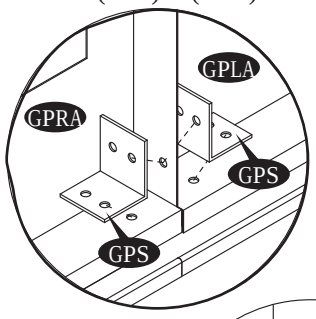


Fig.1

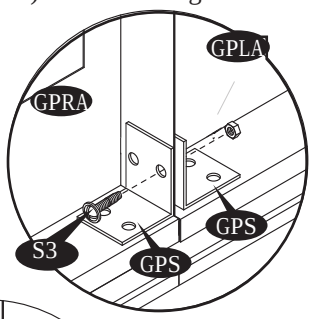


Fig.2

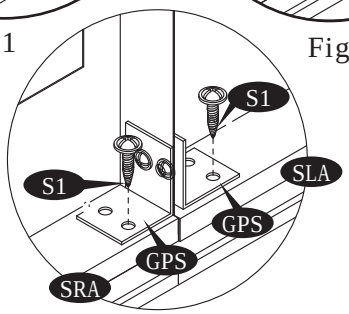
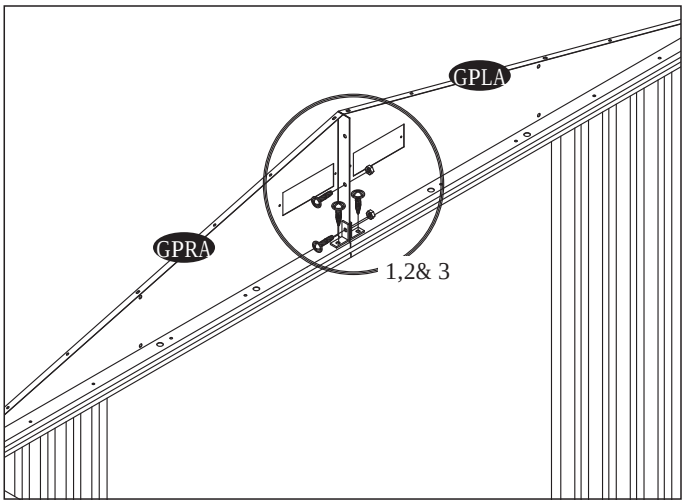


Fig.3



4. Place the Gable panel (GPRA) & (GPLA) on top of the Top angle (ABLA) & (ABRA). See fig. 1. Insert the Gable Panel into the Top angle side (AS1S). Align the holes with Top angle and secure with (S1) screws.

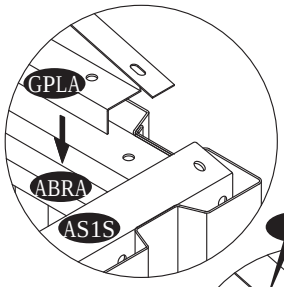


Fig.1

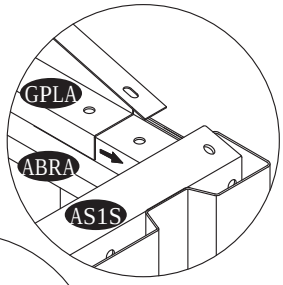


Fig.2

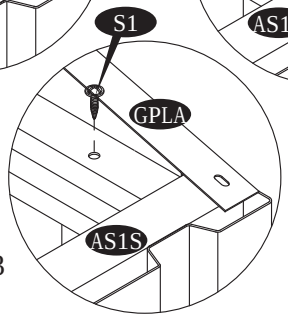
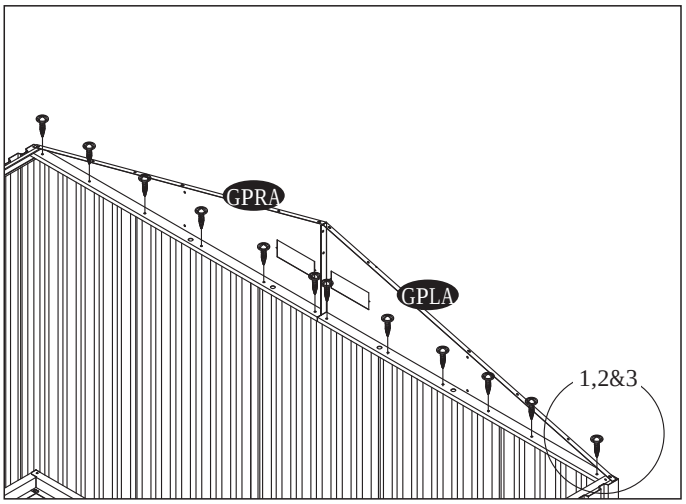
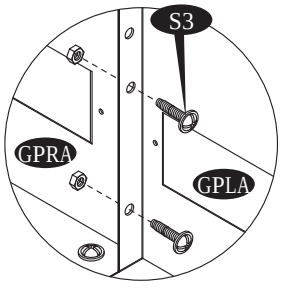
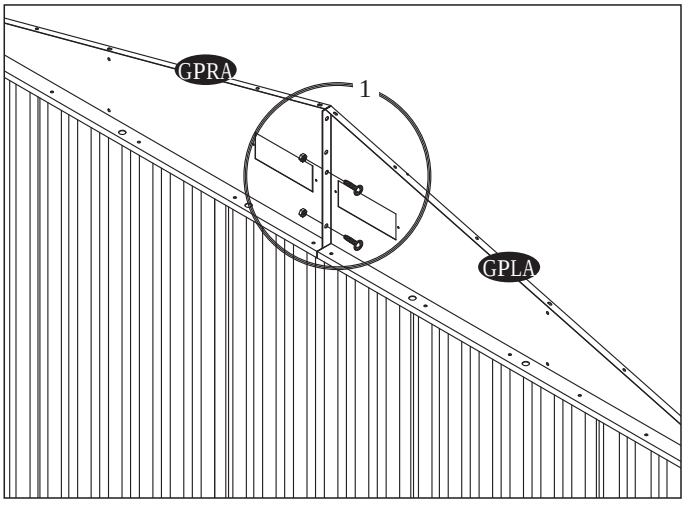


Fig.3



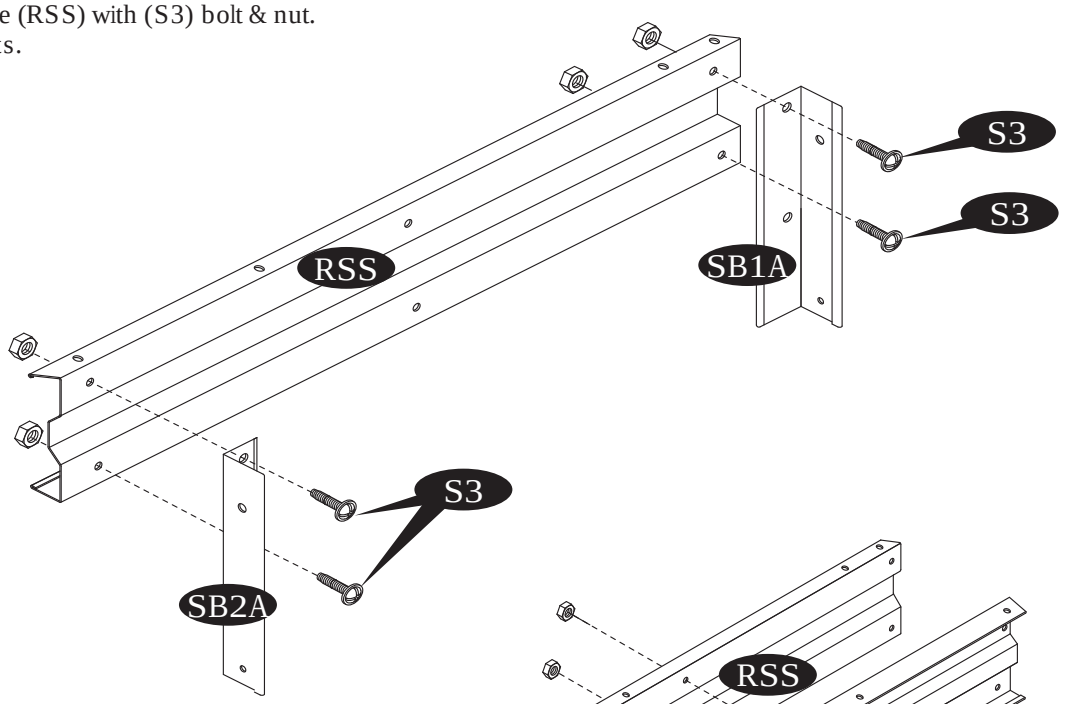
5. Assemble the Gable panel (GPLA) & (GPRA) together with (S3) bolt and nut. See fig.



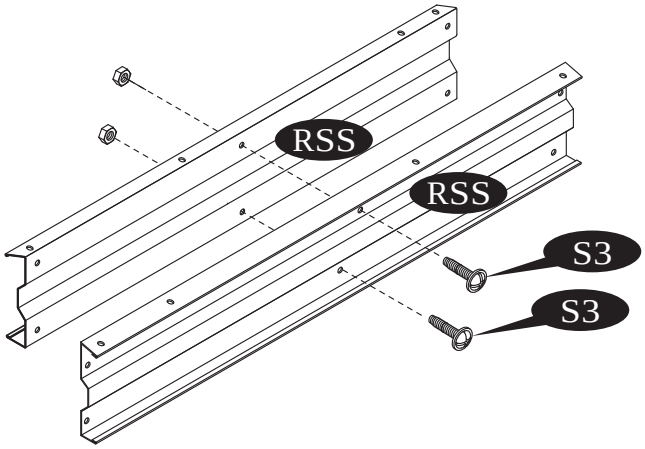


IMPORTANT: USE HAND GLOVES TO PREVENT INJURY.

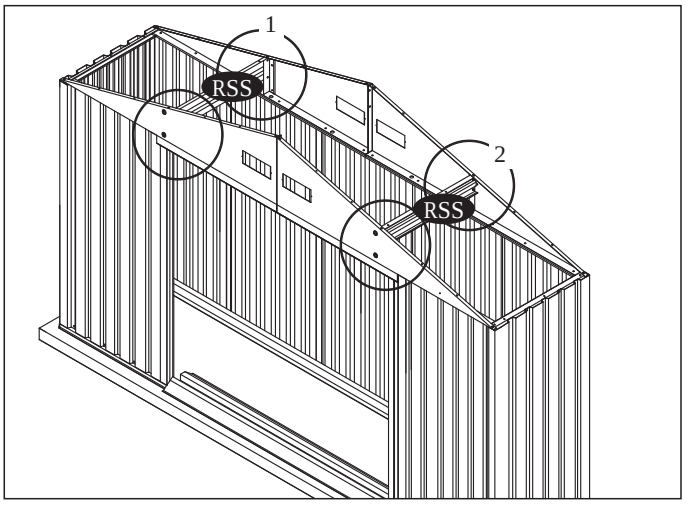
6. Fix roof support brackets (SB1A) & (SB2A) on both ends of Roof Structure (RSS) with (S3) bolt & nut. See fig.Make two sets.



7. Assemble two roof structure(RSS) together with (S3) bolt and nut. See blowup.

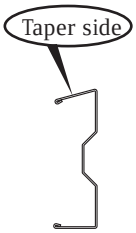


8. Fix the roof structure one end with roof support bracket to the gable panel using (S3) bolt and nut. See fig. Fix the other end also with the roof support bracket.



Note

Make sure the taper side on roof structure must be up side.



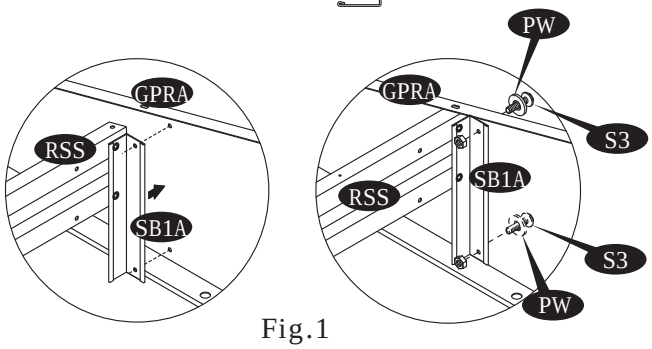


Fig.1

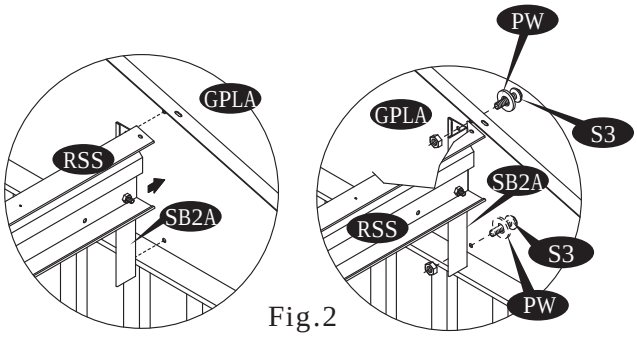
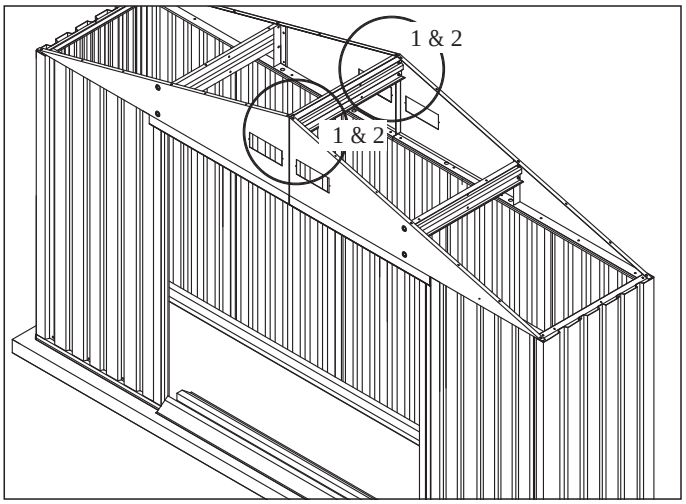


Fig.2

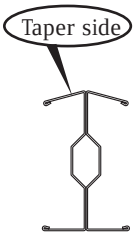
IMPORTANT: USE HAND GLOVES TO PREVENT INJURY.

9. Insert the one end of the roof structure assembly to the Gable panel. The Gable panel should go in between roof structure assembly. Secure with (S3) bolt and nut. Continue the same for other end.



Note

Make sure the taper side on roof structure must be up side.



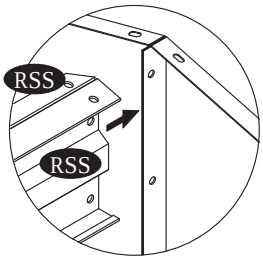


Fig.1

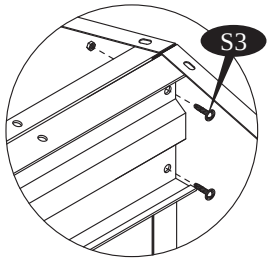


Fig.2

10. Place the roof panel (RPS) on top of the Gable panel (GPRA). Line up the holes with Gable panel and secure with (S3) bolt and nut with washers.

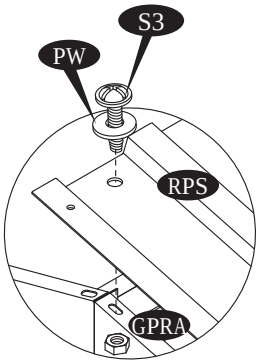
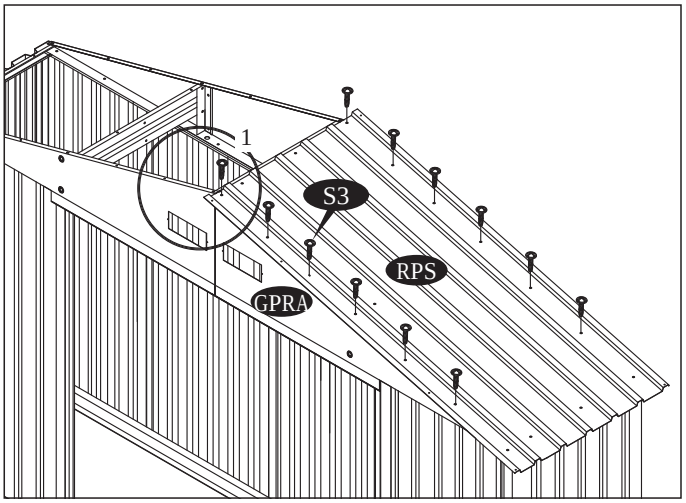
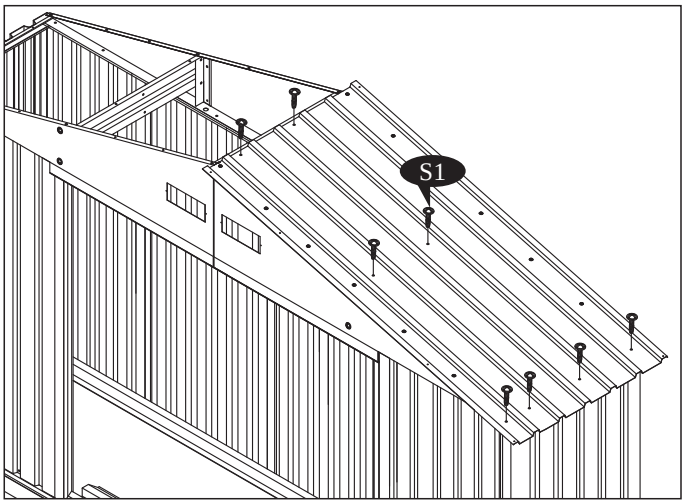


Fig.1

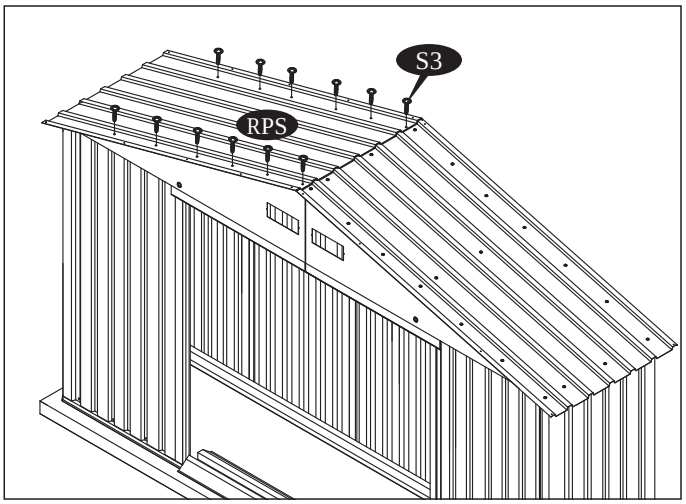


11. Line up the holes with roof structure and top angle side and secure with (S1) screws with washers.

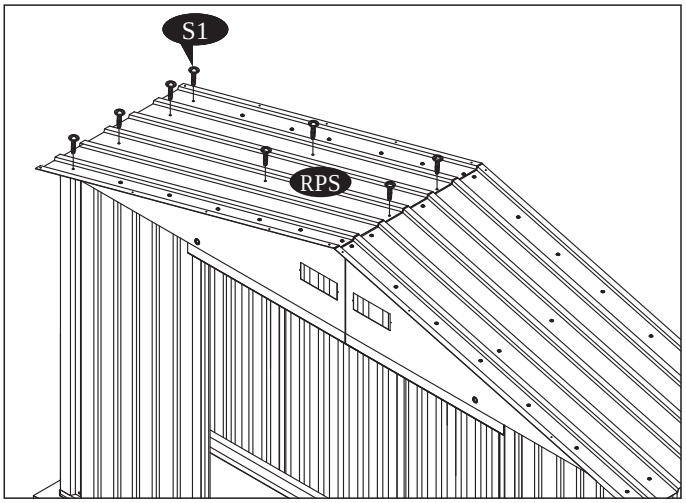


IMPORTANT: USE HAND GLOVES TO PREVENT INJURY.

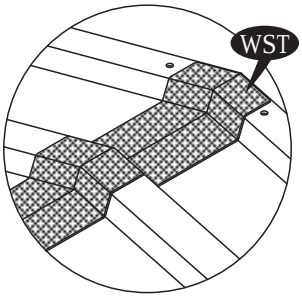
12. Place the roof panel (RPS) on top of Gable panel and roof structure. Line up the holes with Gable panel and secure with (S3) bolt and nut with washers.

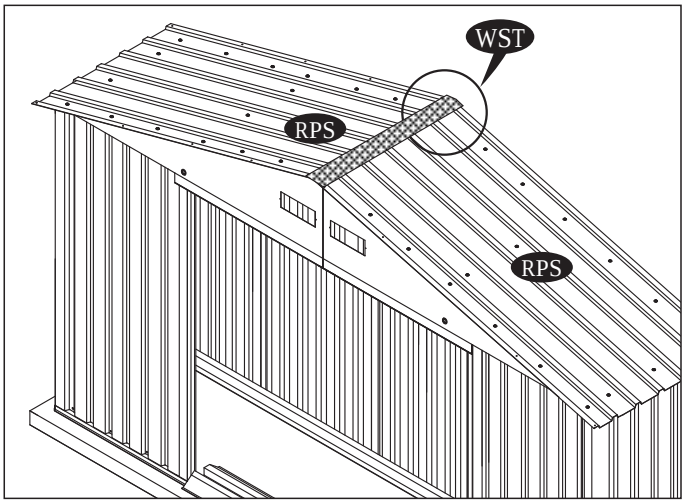


13. Line up the holes with roof structure and top angle side and secure with (S1) screws with washers.



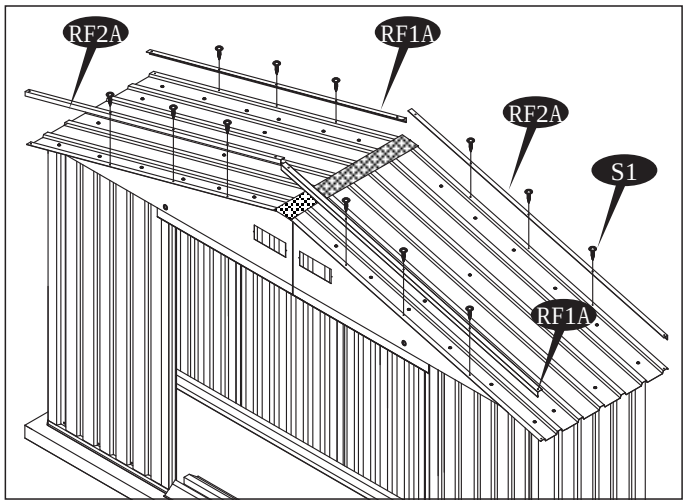
14. Apply the weather stripping tape (WST) after fixing roof panels. The tape must be applied all the ups and downs as shown in fig.





IMPORTANT: USE HAND GLOVES TO PREVENT INJURY.

15. Assemble the roof flashing (RF1A) and (RF2A) with roof panel as shown in fig. Use (S1) screws with washers to secure.



16. Place the roof flashing top on top of the roof panel. Line up the holes and secure with (S1) screws with washers.

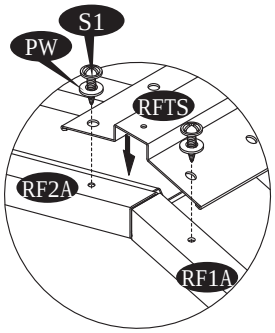
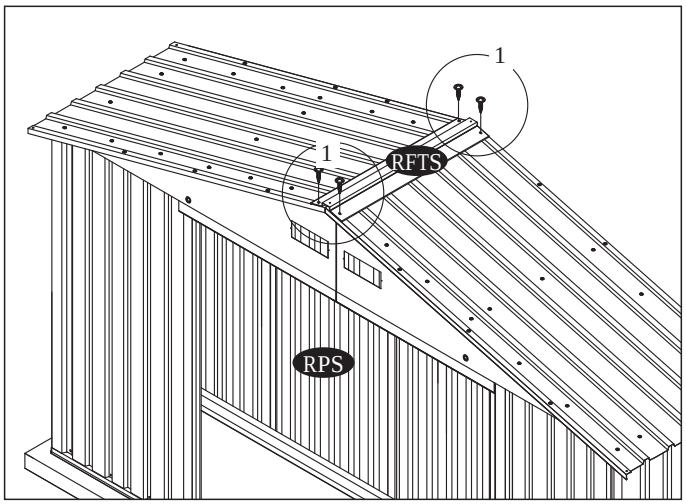


Fig.1



17. Slide the flashing end cap to the front and back top of the roof and secure with (S1) screws with washers. See fig. 1 & 2.

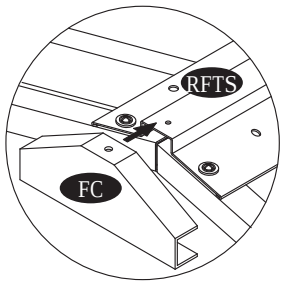


Fig.1

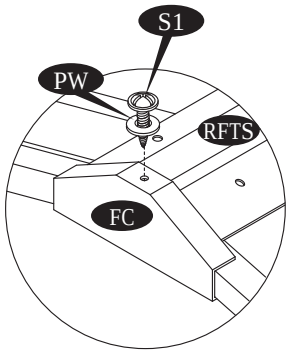
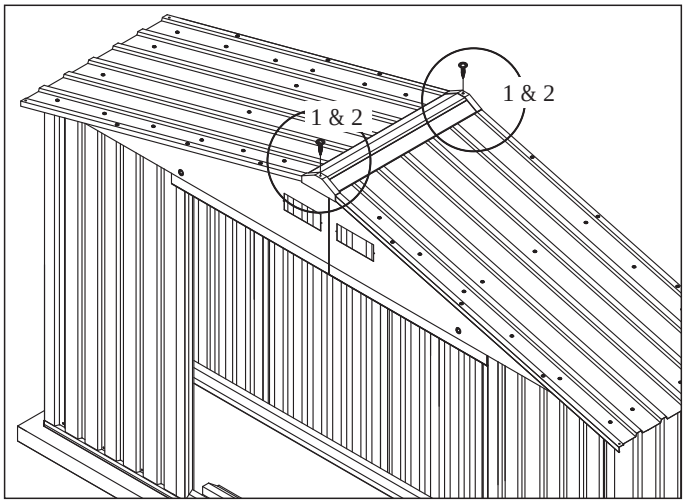


Fig.2



IMPORTANT: USE HAND GLOVES TO PREVENT INJURY.

18. Place the roof flashing side (RFSS) and top corner (TC) on the roof flashing joint and secure with (S2) screws.

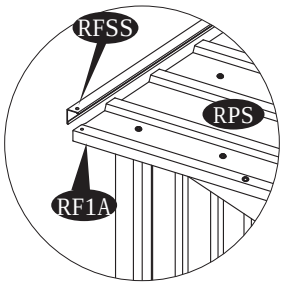


Fig.1

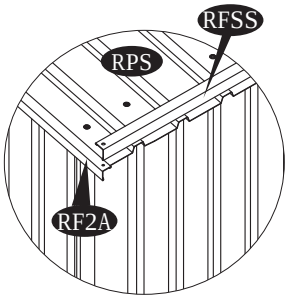


Fig.2

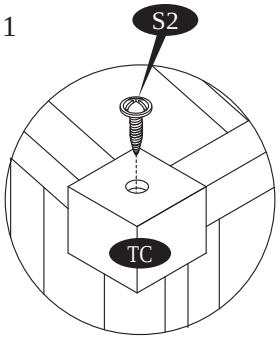
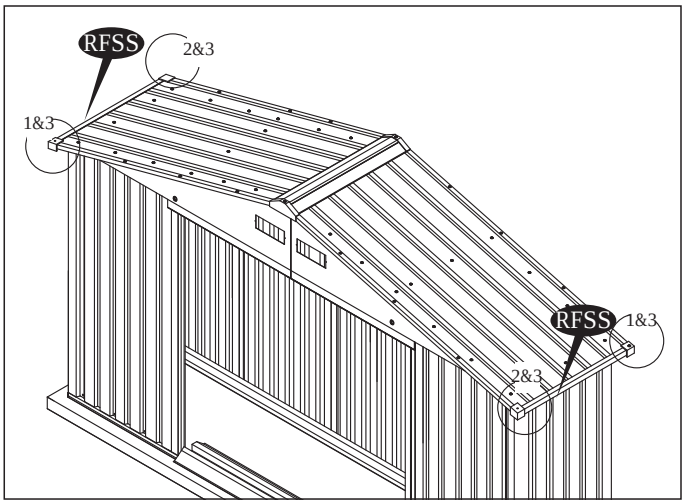


Fig.3



19. Insert the ventilation cover (VC) into the front Gable panel and secure with (S1) screws.

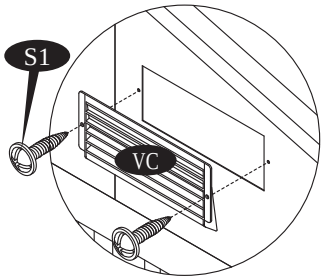
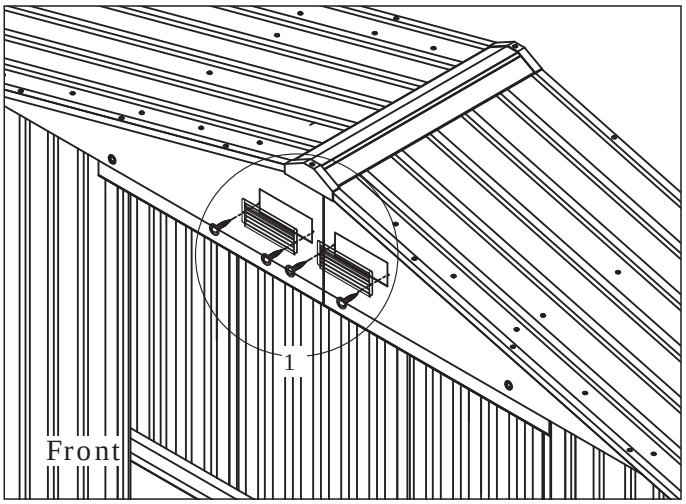


Fig.1



IMPORTANT: USE HAND GLOVES TO PREVENT INJURY.

the weather stripping tape till the end of roof panel.

20. Insert the ventilation cover (VC) into the back Gable panel and secure with (S1) screws.

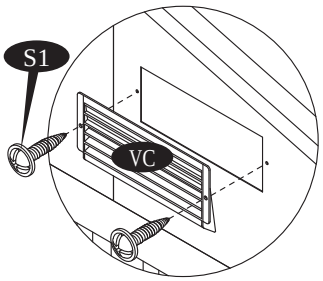
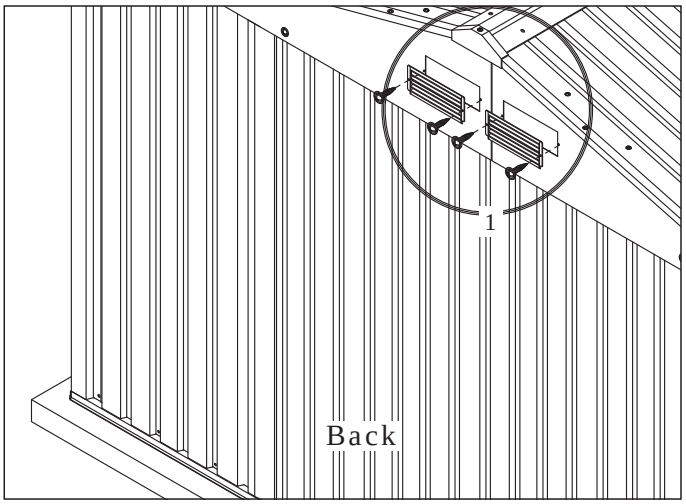
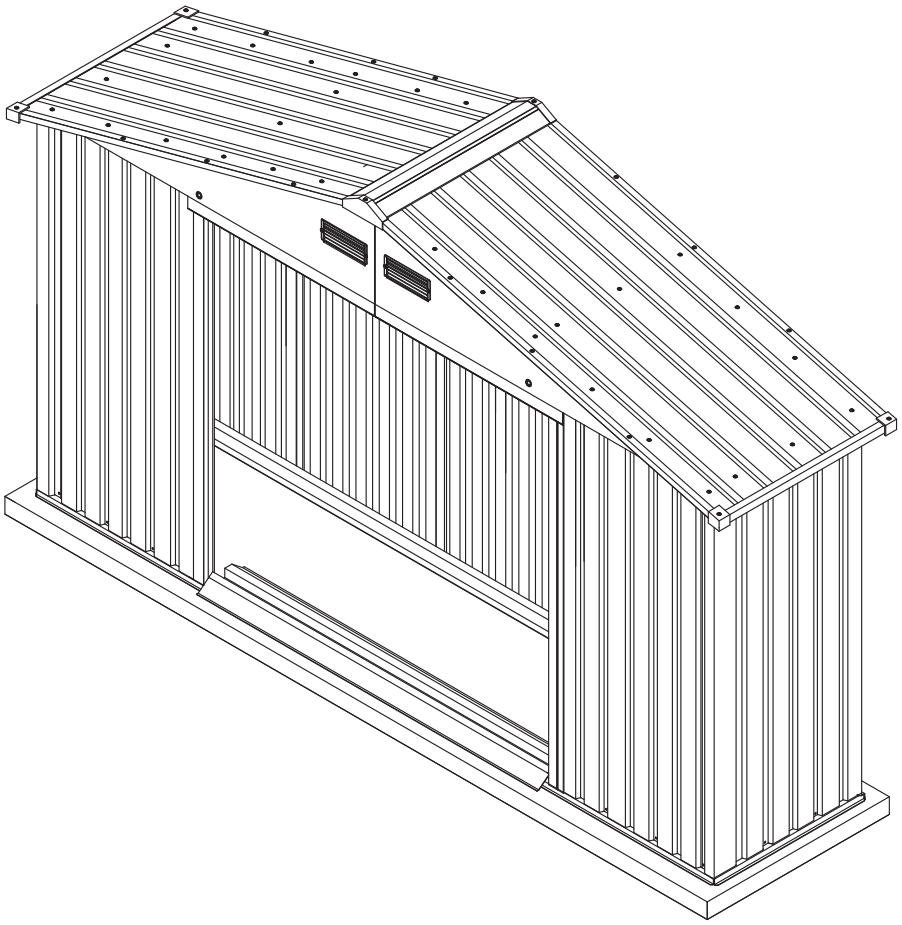


Fig.1





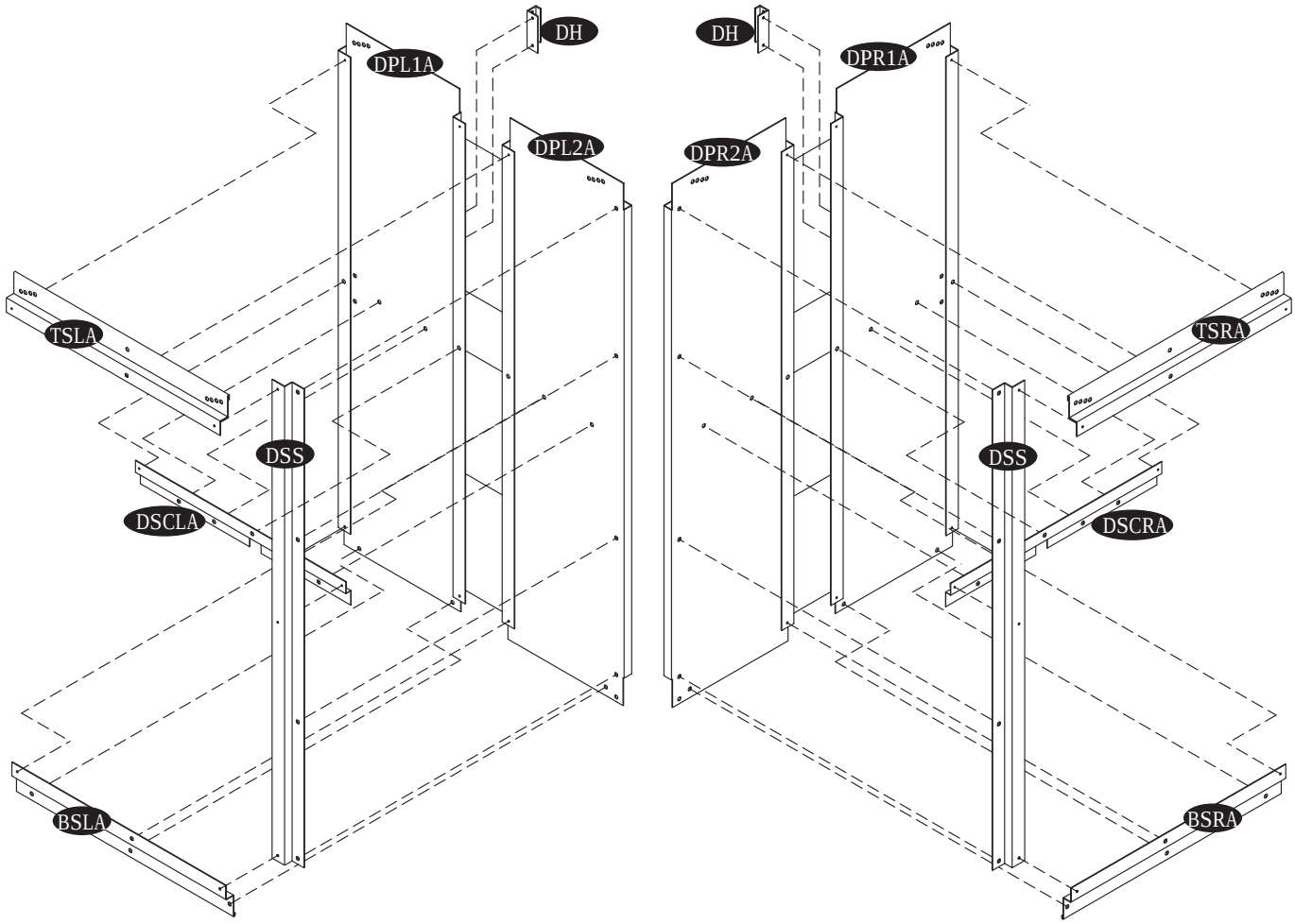
IMPORTANT: USE HAND GLOVES TO PREVENT INJURY.

D. Door

Parts Needed:

(1)	Door panel left	(DPL1A)
(1)	Door panel left	(DPL2A)
(1)	Door panel right	(DPR1A)
(1)	Door panel left	(DPR2A)
(2)	Door panel strips side left and right	(DSS)
(1)	Door panel strip top left	(TSLA)
(1)	Door panel strip top right	(TSRA)
(1)	Door panel strip bottom left	(BSLA)
(1)	Door panel strip bottom right	(BSRA)
(1)	Door panel strip center left	(DSCLA)
(1)	Door panel strip center Rigth	(DSCRA)
(2)	Door handle	(DH)
(4)	Bottom Slider	(BS)
(20)	Sheet metal screw	(S1)
(40)	Machine screw	(S3)
(24)	Plastic washer	(PW)

Note - Use screws with plastic washers on top of prepainted surface only.



Left Door

Right Door

IMPORTANT: USE HAND GLOVES TO PREVENT INJURY.

Right Door Assembly

1. Assemble the door panel (DPR1A) & (DPR2A) together with (S3) bolt and nut from inside.

Note

Remove the Polyethylene Film before assembling.

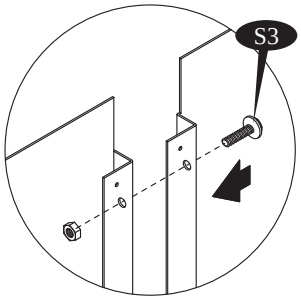


Fig.1

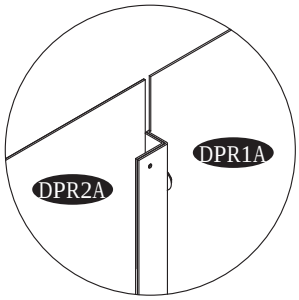
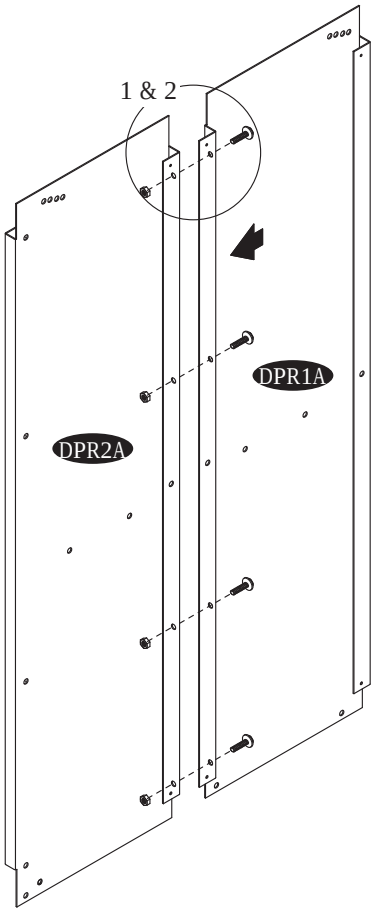


Fig.2



1a. Fix the door handle (DH) with door panel from front side with bolt and nut.

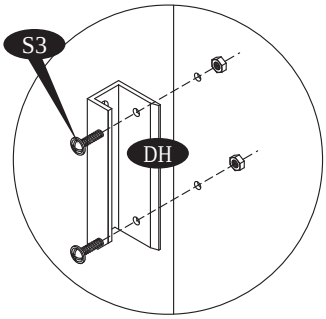
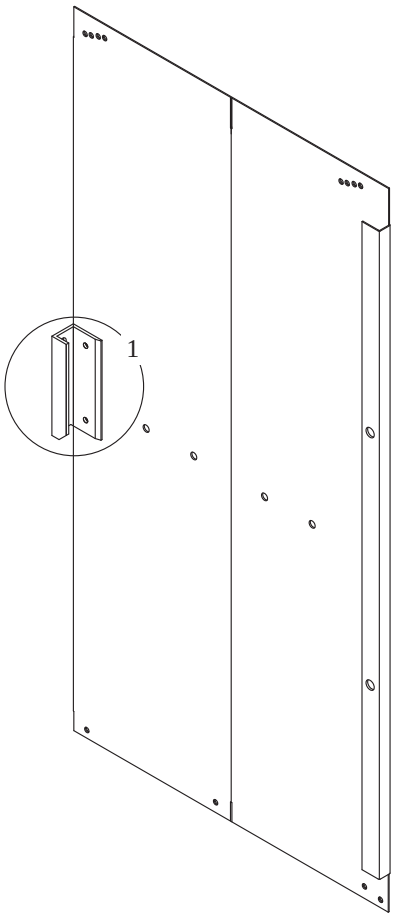
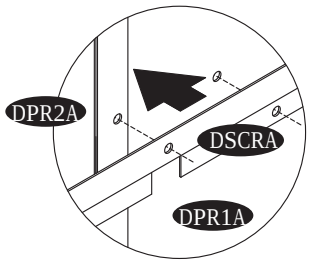


Fig.1

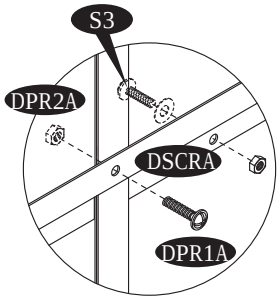


IMPORTANT: USE HAND GLOVES TO PREVENT INJURY.

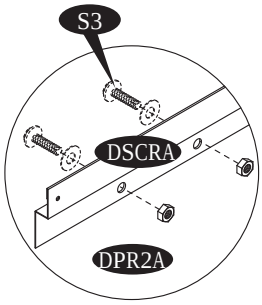
2. Assemble the door panel strip center (DSCRA) to the door panel from inside. Use (S1) and (S3) bolt and nut with washers.



Step #2



Step #3



Step #5

Fig.3

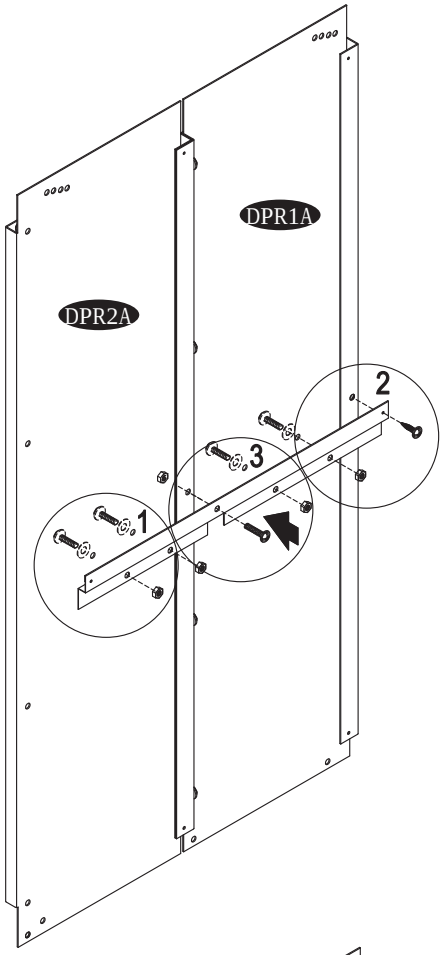
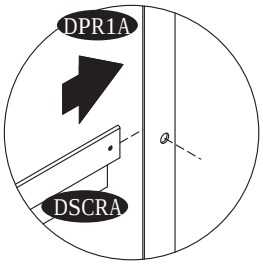
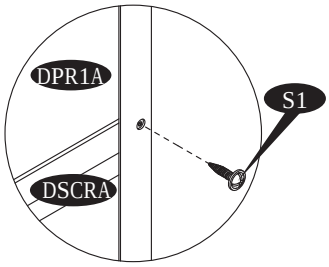


Fig.1



Step #1



Step #4

Fig.2

Fig.1

3. Assemble the door panel strip (DSS) to the door panel (DPR2A) from inside. Use (S3) bolt and nut with washers.

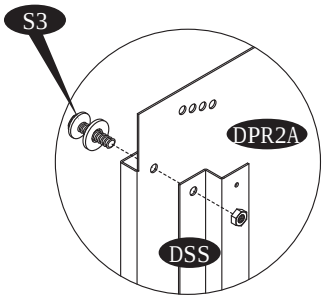


Fig.1

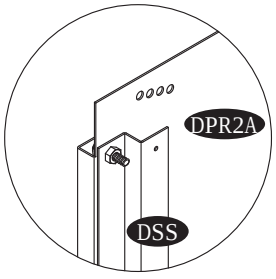
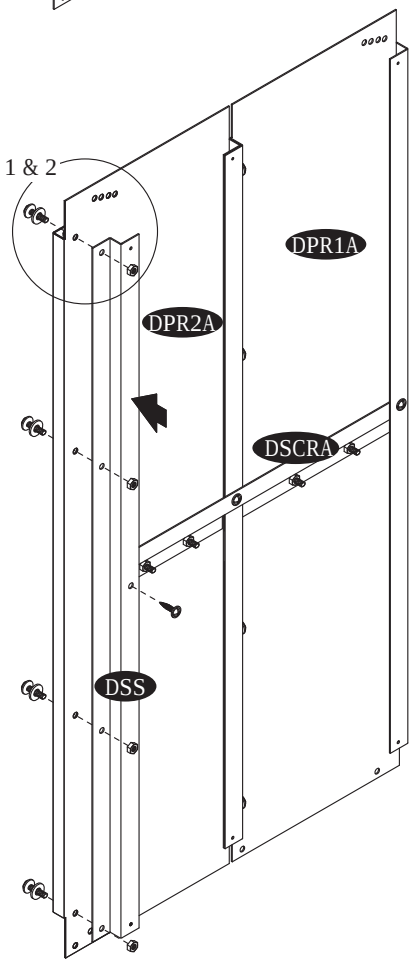


Fig.2



IMPORTANT: USE HAND GLOVES TO PREVENT INJURY.

4. Assemble the door panel strip (TSRA) with door panel. Make sure the door panel top edge to be inserted into the (TSRA). See fig.1.
Secure the (TSRA) with (DSS) and door panel with (S1) screws. See fig. 2.
Use (S3) bolt and nut with washers to secure with door panel at the middle of (TSRA). See fig. 3.

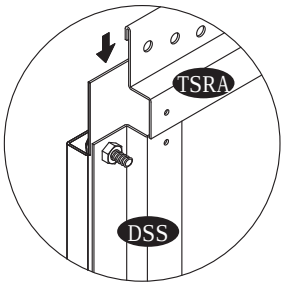


Fig.1

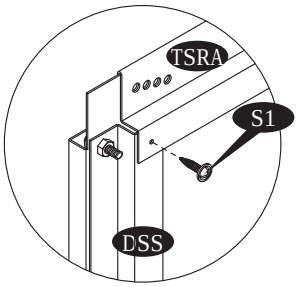


Fig.2

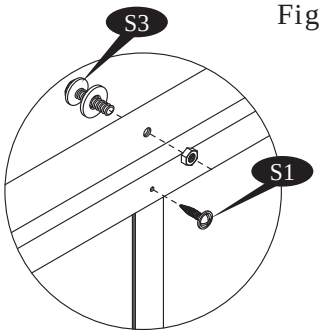


Fig.3

4a. Assemble the door panel strip (BSRA) with door panel. Make sure the bottom edge of the door panel to be inserted into the (BSRA). Secure with (S1) screws to the (DSS) and use (S3) bolt and nut with washers with door panel. See fig. 4.

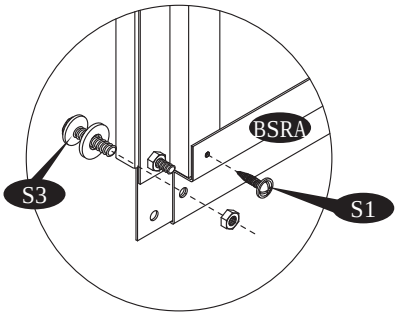


Fig.4

5. Assemble the bottom slider (BS) to the door panel bottom side at both edge with (S3) bolt and nut with washers.

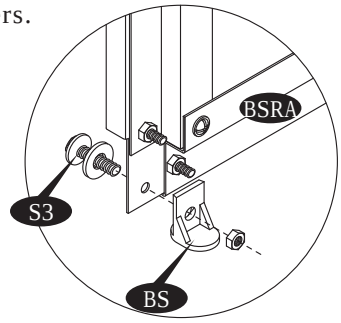
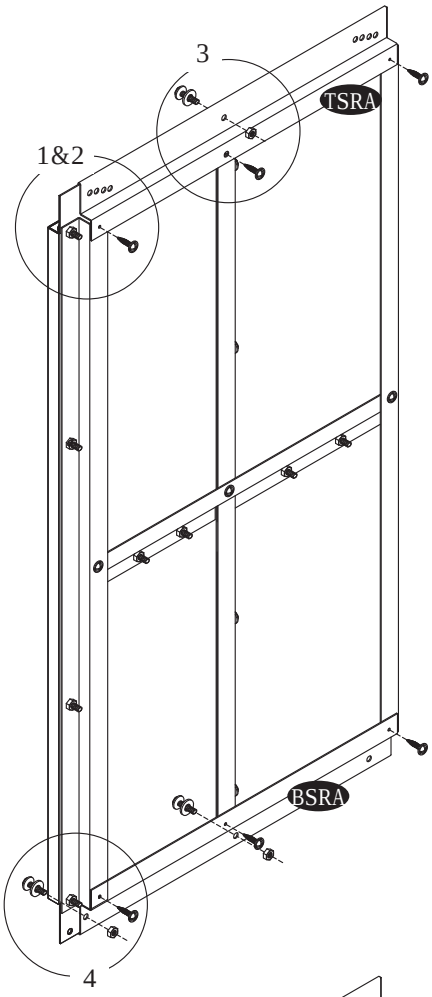
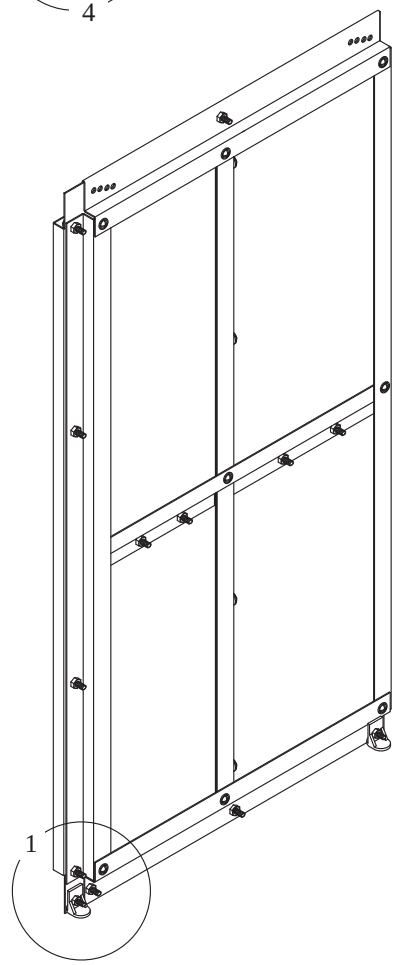


Fig.1





IMPORTANT: USE HAND GLOVES TO PREVENT INJURY.

Left Door Assembly

6. Assemble the door panel (DPL1A) & (DPL2A) together with (S3) bolt and nut from inside.

Note

Remove the Polyethylene Film before assembling.

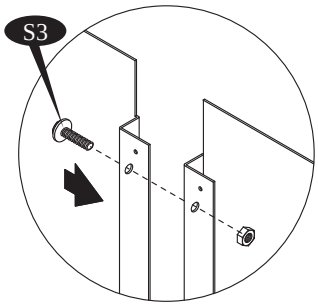


Fig.1

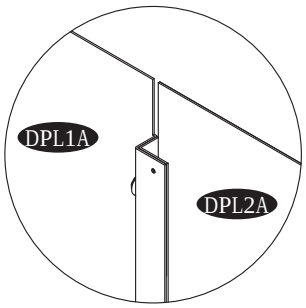
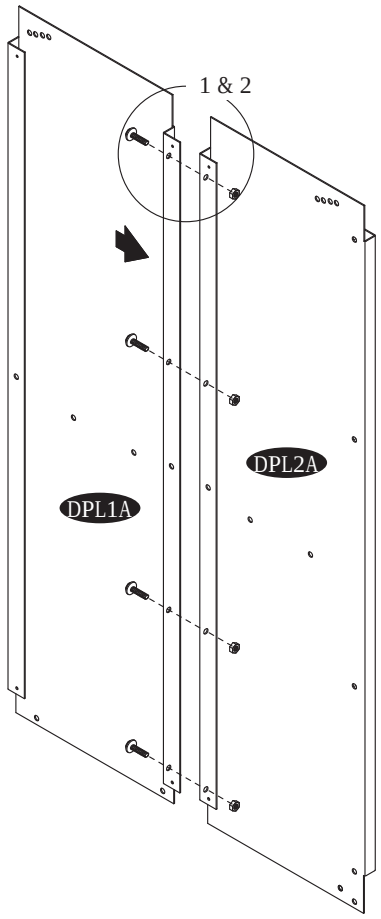


Fig.2



6a. Fix the door handle (DH) with door panel from front side with bolt and nut.

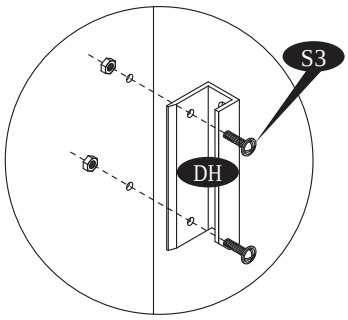
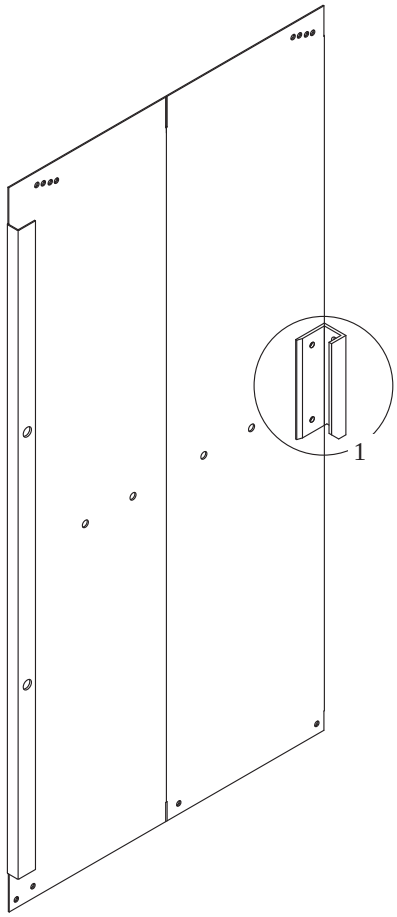
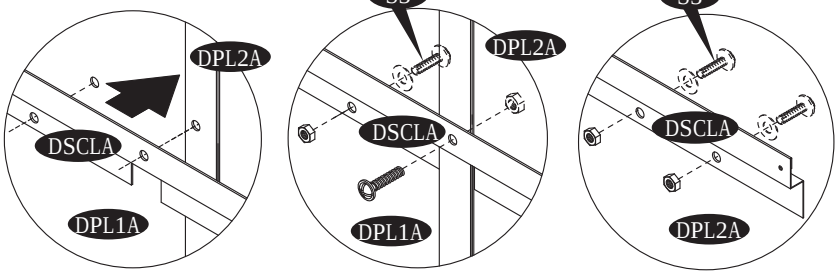


Fig.1



IMPORTANT: USE HAND GLOVES TO PREVENT INJURY.

7. Assemble the door panel strip center (DSCLA) to the door panel from inside. Use (S1) and (S3) bolt and nut with washers.



Step #2 Step #3 Step #5

Fig.3

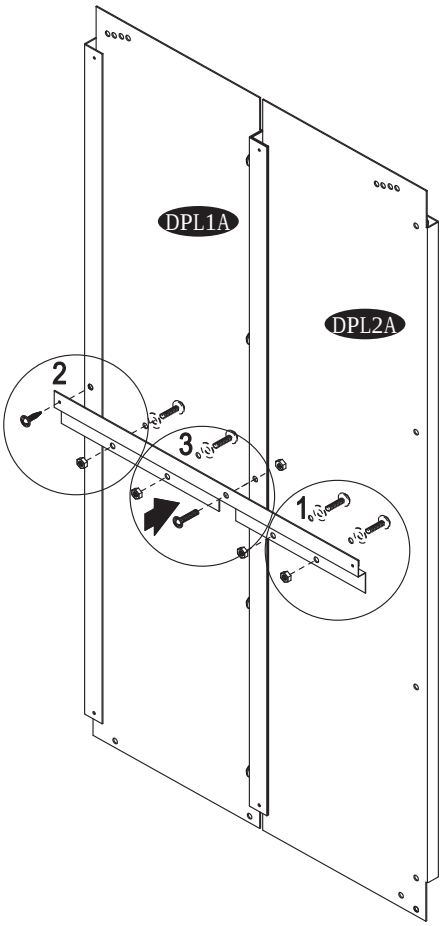
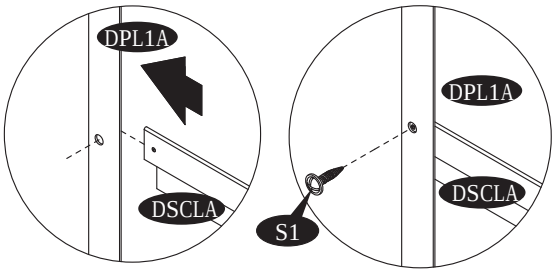


Fig.1



Step #1 Step #4

Fig.2

8. Assemble the door panel strip (DSS) to the door panel (DPL2A) from inside. Use (S3) bolt and nut with washers.

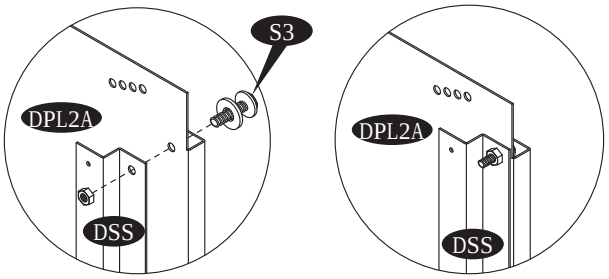
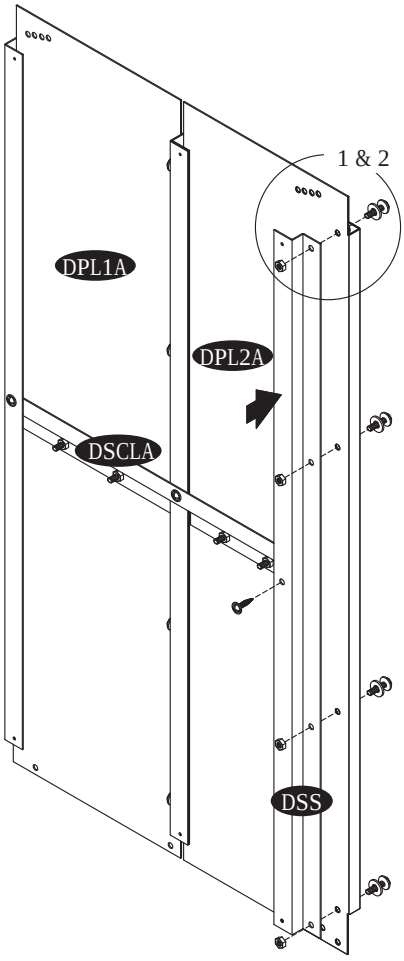


Fig.1 Fig.2



IMPORTANT: USE HAND GLOVES TO PREVENT INJURY.

9. Assemble the door panel strip (TSLA) with door panel. Make sure the door panel top edge to be inserted into the (TSLA). See fig.1.
Secure the (TSLA) with (DSS) and door panel with (S1) screws. See fig. 2.
Use (S3) bolt and nut with washers to secure with door panel at the middle of (TSLA). See fig. 3.

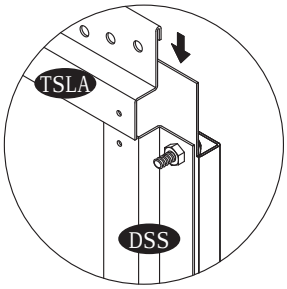


Fig.1

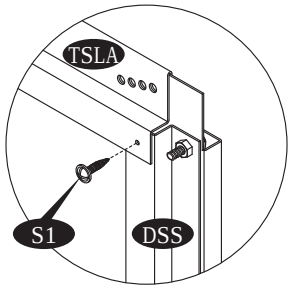


Fig.2

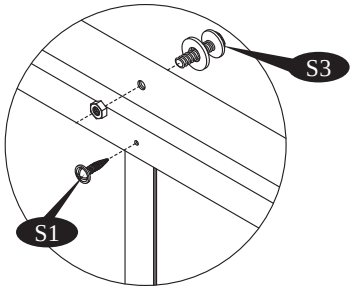


Fig.3

9a. Assemble the door panel strip (BSLA) with door panel. Make sure the bottom edge of the door panel to be inserted into the (BSLA). Secure with (S1) screws to the (DSS) and use (S3) bolt and nut with washers with door panel. See fig. 4.

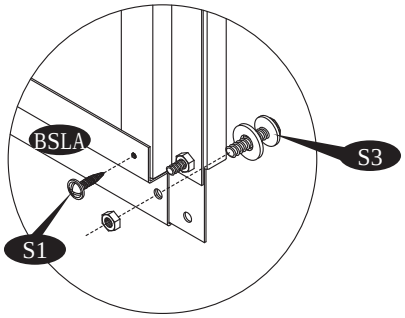


Fig.4

10. Assemble the bottom slider (BS) to the door panel bottom side at both edge with (S3) bolt and nut with washers.

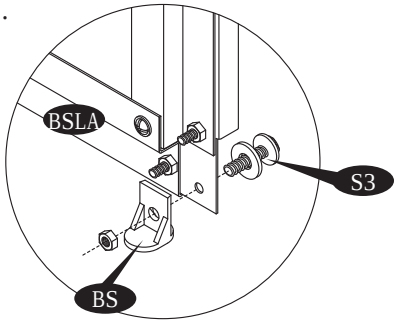


Fig.1

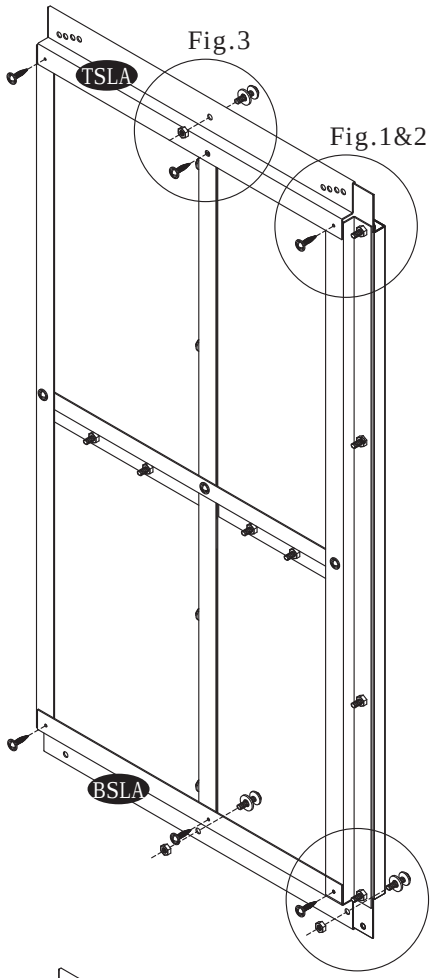
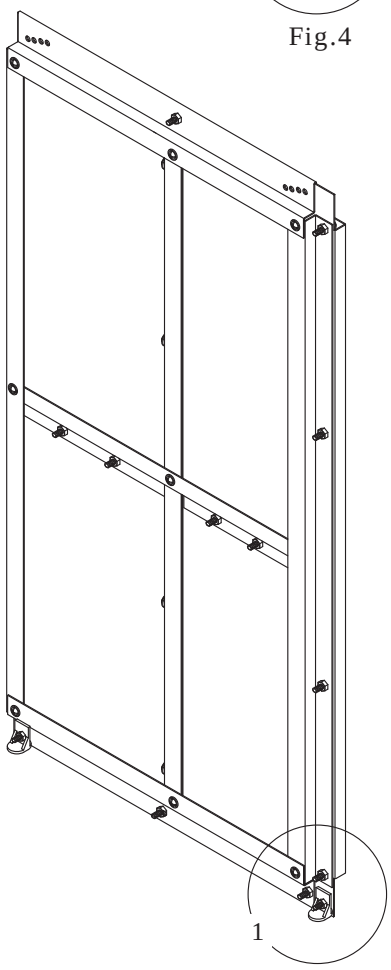


Fig.4



IMPORTANT: USE HAND GLOVES TO PREVENT INJURY.

11. Slide the door panel assembly into the base bar front (BBF). Make sure the bottom slider (BS) should slide inside the base bar front. See fig.1. Fix the door panel top to the top slider (TS) with (S1) screws. See fig.2 & 3

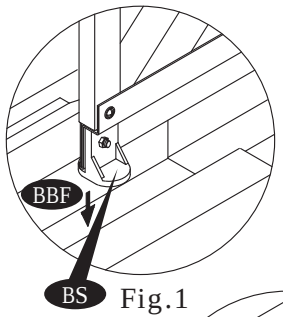


Fig.1

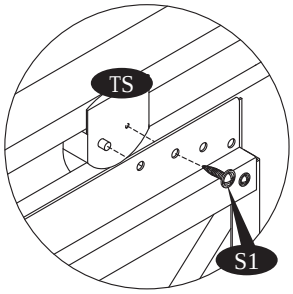


Fig.2

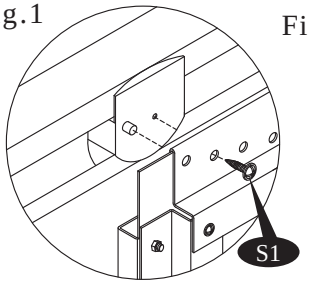
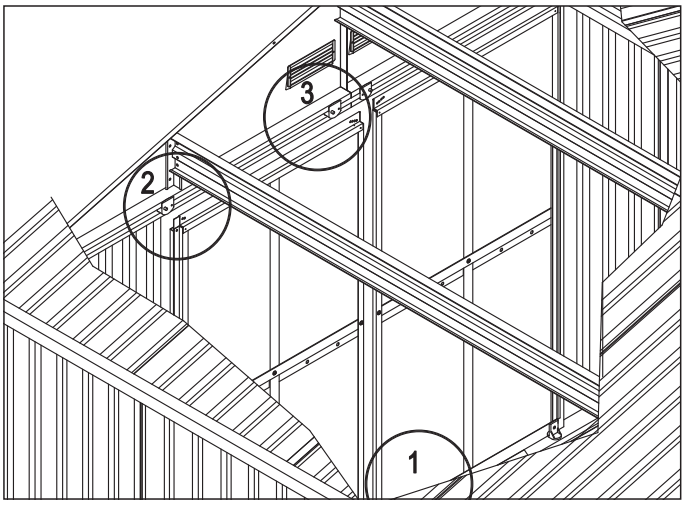


Fig.3



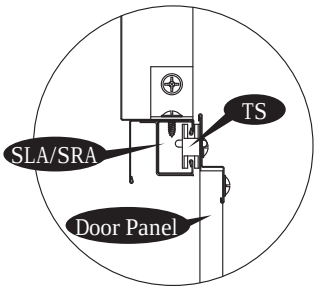


Fig.4

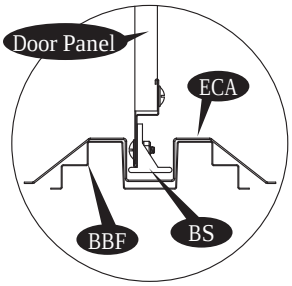
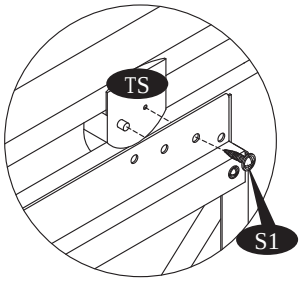


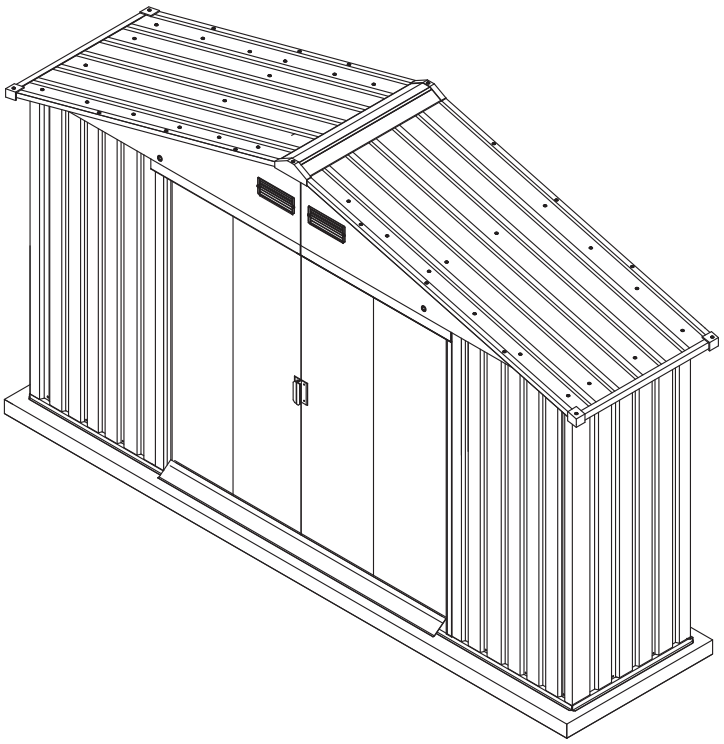
Fig.5

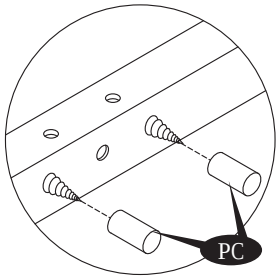
11a. To get proper alignment of the door realign the holes with door panel. See fig.

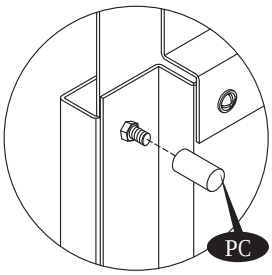


IMPORTANT

12. Fix the plastic screw cover (PC) to the screws and bolts edge from inside to prevent injury.







IMPORTANT: USE HAND GLOVES TO PREVENT INJURY.
WE RECOMMEND TO CLEAR YOUR METALSHED OF SNOW AFTER EACH SNOWFALL