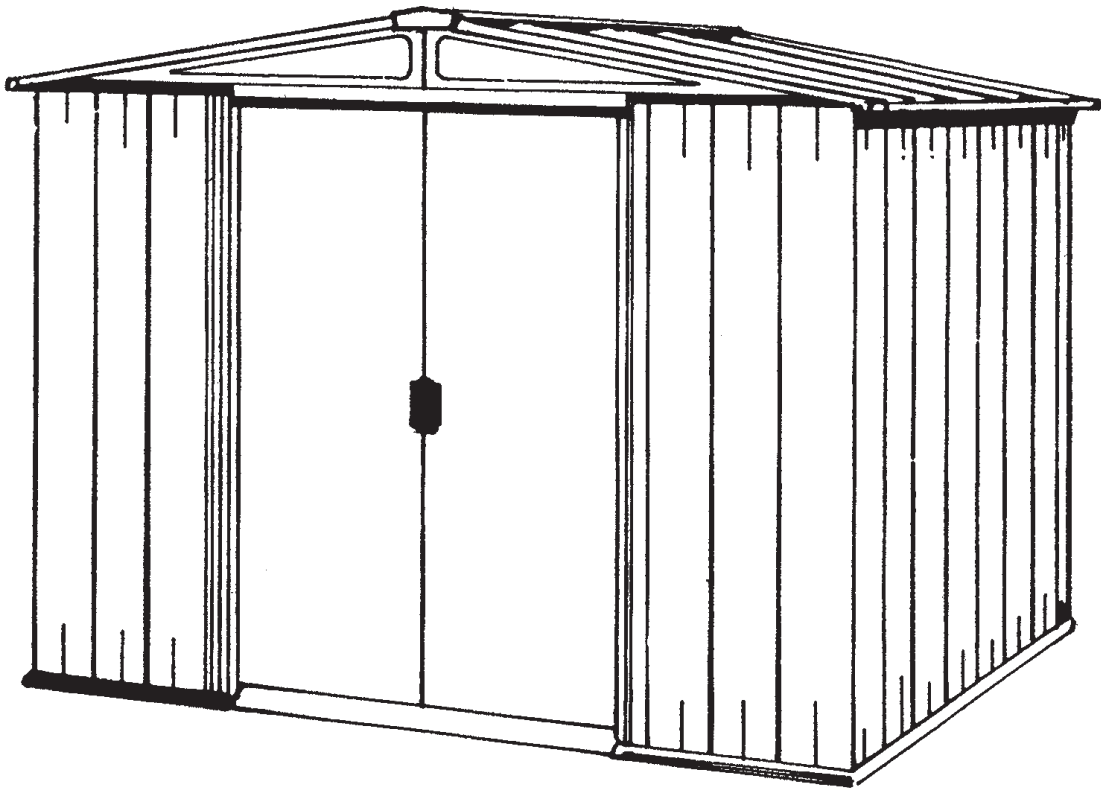


# ASSEMBLY INSTRUCTIONS FOR MODELS 10 x 10

BA01



100% CANADIAN



**CAUTION:** Some parts have sharp edges. Care must be taken when handling the various pieces to avoid a mishap. For safety sake, please read the safety information provided in this manual before beginning construction. Wear gloves when handling metal parts.

**VERSION FRANÇAISE AU DOS**

# CONTENTS

- Pre-construction instructions
- Assembling the building
- Anchoring the frame
- Parts List and order information

## PROCEED WITH CONFIDENCE

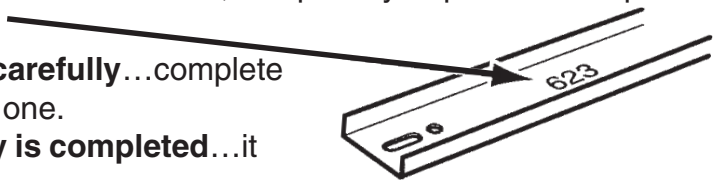
It might look complicated when you first unpack your building...but it really isn't. Simply follow the illustrated instructions and your building will go up quickly and accurately.

## ASSEMBLY INSTRUCTIONS

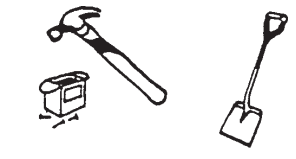
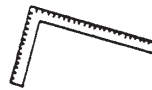
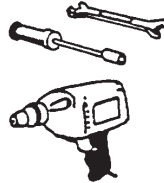
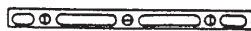
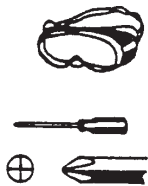
- **Before beginning construction...**check local building codes regarding footings, location and other requirements. Study and understand the owner's manual.
- **You will need assistance...**you'll find that another person will speed the job and make assembly easier.
- **Selecting your site...**choose an area that's firm and level yet allows drainage away from site.

**WARNING!** ... DO NOT ERECT YOUR BUILDING IN AREAS THAT ARE SUBJECTED TO HIGH WINDS, OR ERECT ON A WINDY DAY. ANY BUILDING LEFT PARTIALLY CONSTRUCTED MAY BE SERIOUSLY DAMAGED IF LEFT IN THIS STATE.

- **Sort and separate all parts and hardware...**checking with the Parts List on Page 4 and the illustrations on Page 5...be sure you have all parts and know where they belong in the building. Each part has been numbered or illustrated, the quantity required and its part number noted.



- **Follow step-by-step instructions carefully...**complete each step before going onto the next one.
- **Retain this manual after assembly is completed...**it contains a complete parts list.



### Required

- Eye Goggles
- No. 2 Phillips Screwdriver (with Hardened Magnetic Tip)
- Work Gloves
- Step Ladders

### Required

- Utility Knife / Scissors
- Pliers
- Carpenter's Level
- Tape Measure

### Optional Time-Savers

- Wrench / Nut Driver
- Electric / Cordless Drill
- Square
- String (for squaring frame)

### Foundation Preparation

- Hammer and Nails
- Spade or Shovel
- Hand Saw / Power Saw
- Lumber and/or Concrete

## BUILDING CARE

- **Carefree maintenance** – Your building has been designed to give you years of carefree service. All parts have been precision engineered for a perfect fit. It is manufactured from heavily galvanized steel with exterior parts pre-enameled on both sides at the steel mill.
- **IMPORTANT** – This building is designed to withstand normal wind loads when installed according to instructions. Manufacturer cannot be held responsible for any consequences due to buildings that are not installed per instructions or for damage due to weather conditions or acts of God.

# IMPORTANT

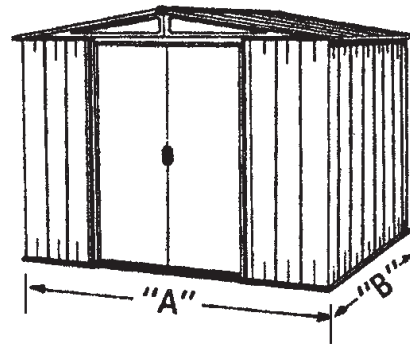
BA03

## PERSONAL SAFETY DURING BUILDINGS CONSTRUCTION

Some of the building components may contain sharp edges prior to assembly. Wear protective work gloves while handling these components. Wear eye protection when using any form of power tool. Do not use household voltage power tools in a wet or damp environment. Household voltage power tools must be monitored and controlled by a Ground Fault Interrupter or more commonly called a G.F.I. Do not use any part of the building's frame as a means of personal support while attaching components during assembly.

## PREPARATION OF BUILDING SITE

This building must be constructed on a **SOLID BASE FOUNDATION**. We recommend a poured concrete pad or large size concrete patio stone squares for a suitable floor and base. Which ever you select...*make sure your foundation area is firm and level and will allow drainage away from the site.* Make your solid base foundation at least 4" (100mm) larger than your building. **The manufacturer is not responsible for the choice and the construction of the foundation.**



**NOTE:** For a concrete pad base, prepare a level bed for a firm footing layer of crushed stone. The concrete pad should then be poured to a thickness of 4" (100mm) to 5" (125mm). When completed, allow to dry thoroughly for at least 48 hours.

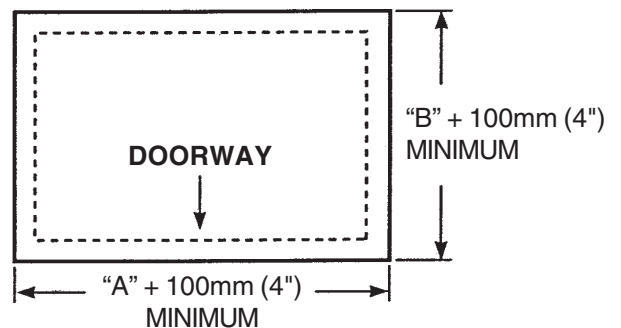
## OUTSIDE MEASUREMENTS OF BUILDING AT BASE

MODEL	"A" CM	"A" INCH	"B" CM	"B" INCH
10x10	297.2	117	301.6	118 3/4

## YOUR BUILDING MUST BE ANCHORED

Your building must be firmly anchored to your concrete pad or large concrete patio stone squares...to help protect against damage in high winds.

FURTHER ANCHORING INSTRUCTIONS FOLLOW AFTER ALL WALL AND ROOF PANELS HAVE BEEN INSTALLED.



# Parts List

BA04

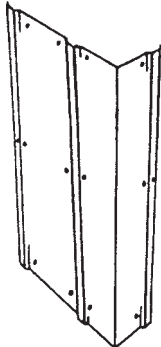
**IMPORTANT...** When ordering parts please provide number stamped on the surface of galvanized parts. In the case of wall and roof panels please provide the model number of the building, color and size of panels.  
To order parts please use order form on the last page.

Part Number	Part Description	Quantity
53H	Side Base Rail	2
63H	Side Base Rail	2
104H	Rear Base Rail	2
102H	Front Base Rail	2
1010H	Entry Ramp	1
*	Corner Panel	4
1040H	Rear Top Rail	2
527M	Side Top Rail	2
627M	Side Top Rail	2
106H	Door Track	2
1035H	Door Fascia	1
109H	Door Jamb	2
1028H	Front Midwall Brace	2
*	Wall Panel	11
*	Half Wall Panel	2
1040H	Rear Midwall Brace	2
527M	Side Midwall Brace	2
627M	Side Midwall Brace	2
*	Left Gable	2
*	Right Gable	2
H516H	Main Ridge Beam	2
616H	Main Ridge Beam	2
H516H	Secondary Ridge Beam	4
616H	Secondary Ridge Beam	4
1018H	Left Roof End Panel	2
1044H	Right Roof End Panel	2
*	Roof Panel	8
*	Half Roof Panel	2
620H	Ridge Cover	1
920H	Ridge Cover	1
541H	Roof Edge Trim	2
641H	Roof Edge Trim	2
*	Door Panel	2
61H	Vertical Door Brace	2
1030	Top & Bottom Door Brace	4
628H	Horizontal Door Brace	2
*	Weatherseal Tape	2
C50	Secondary Ridge Beam Bracket	4
49H	Ridge Cover End Cap	2
*	Door Handle	2
*	Plastic Washer Tree	4
	Owner's Manual	1
	Hardware Kit Contains (Bolts, Nuts and Screws)	
*	Roof Corner Cap	4
A67	Door Glide	4

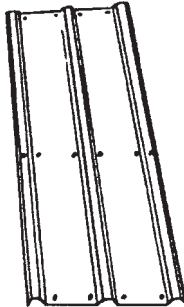
\* Indicates that part number is NOT stamped in the part see illustrations.  
Painted parts may contain a prefix that designates color / material.

# Parts Not Identified with Part Number

BA05



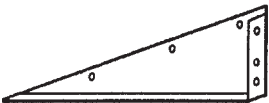
CORNER PANEL



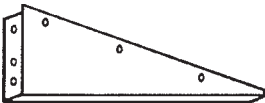
WALL PANEL



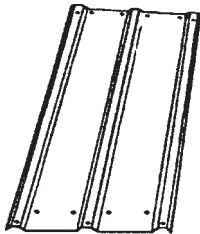
HALF WALL PANEL



LEFT GABLE



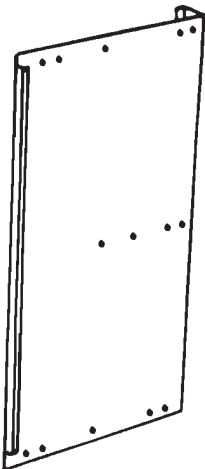
RIGHT GABLE



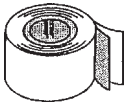
ROOF PANEL



HALF ROOF PANEL



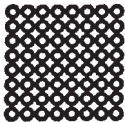
DOOR PANEL



WEATHERSEAL TAPE



DOOR HANDLE

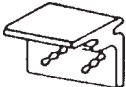


PLASTIC WASHER TREE

## ITEMS in the HARDWARE BAG



ROOF CORNER CAP



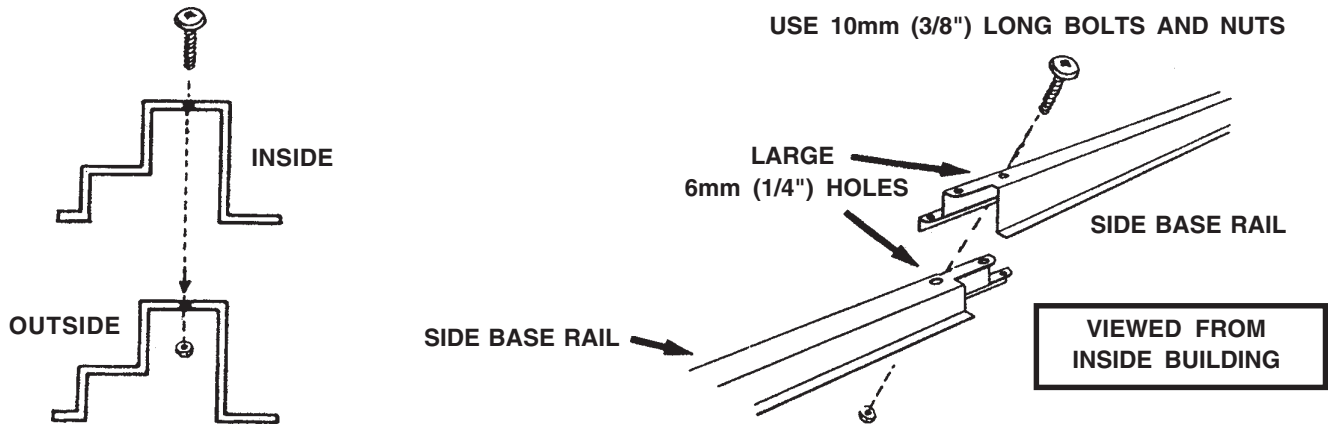
DOOR GLIDE  
A67

**STEP**  
**1**

**SIDE AND REAR BASE RAILS**

1. Assemble lengths of side base rails (2 pcs.) No. 53H (1) and 63H (1) together with a lap joint. Align large holes. Repeat for other side.
2. Repeat above procedure to assemble lengths of rear base rails No. 104H (2 pcs.).

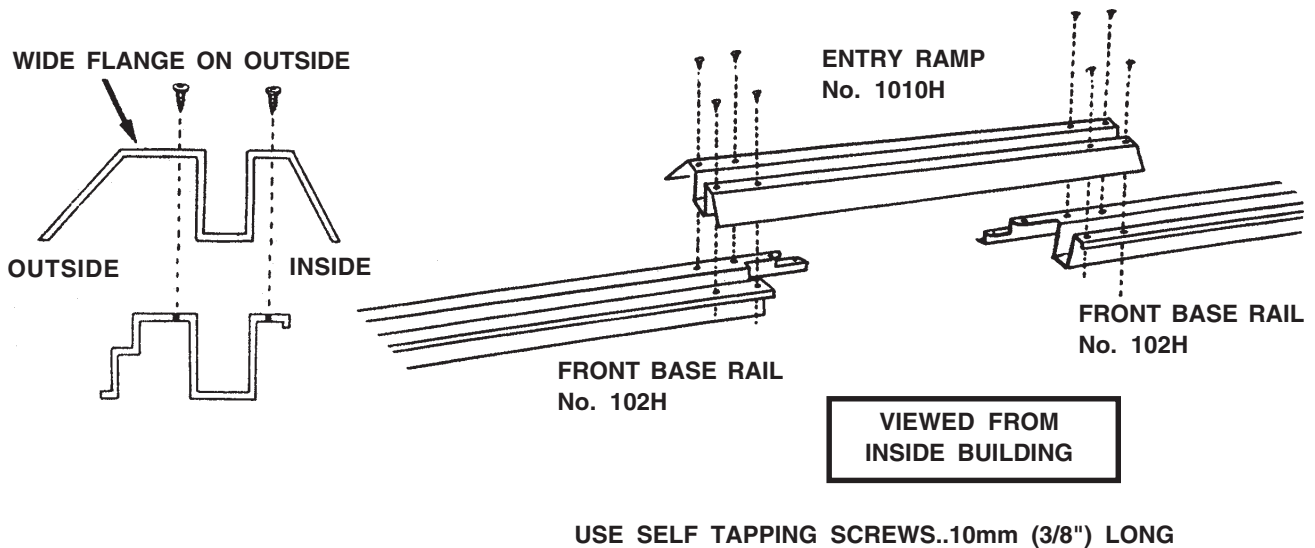
53H	Side Base Rail	2
63H	Side Base Rail	2
104H	Rear Base Rail	2
102H	Front Base Rail	2
1010H	Entry Ramp	1



**STEP**  
**2**

**FRONT BASE RAILS AND ENTRY RAMP**

1. Space out lengths of front base rails No. 102H (2 pcs.) and fasten entry ramp No. 1010H between lengths.



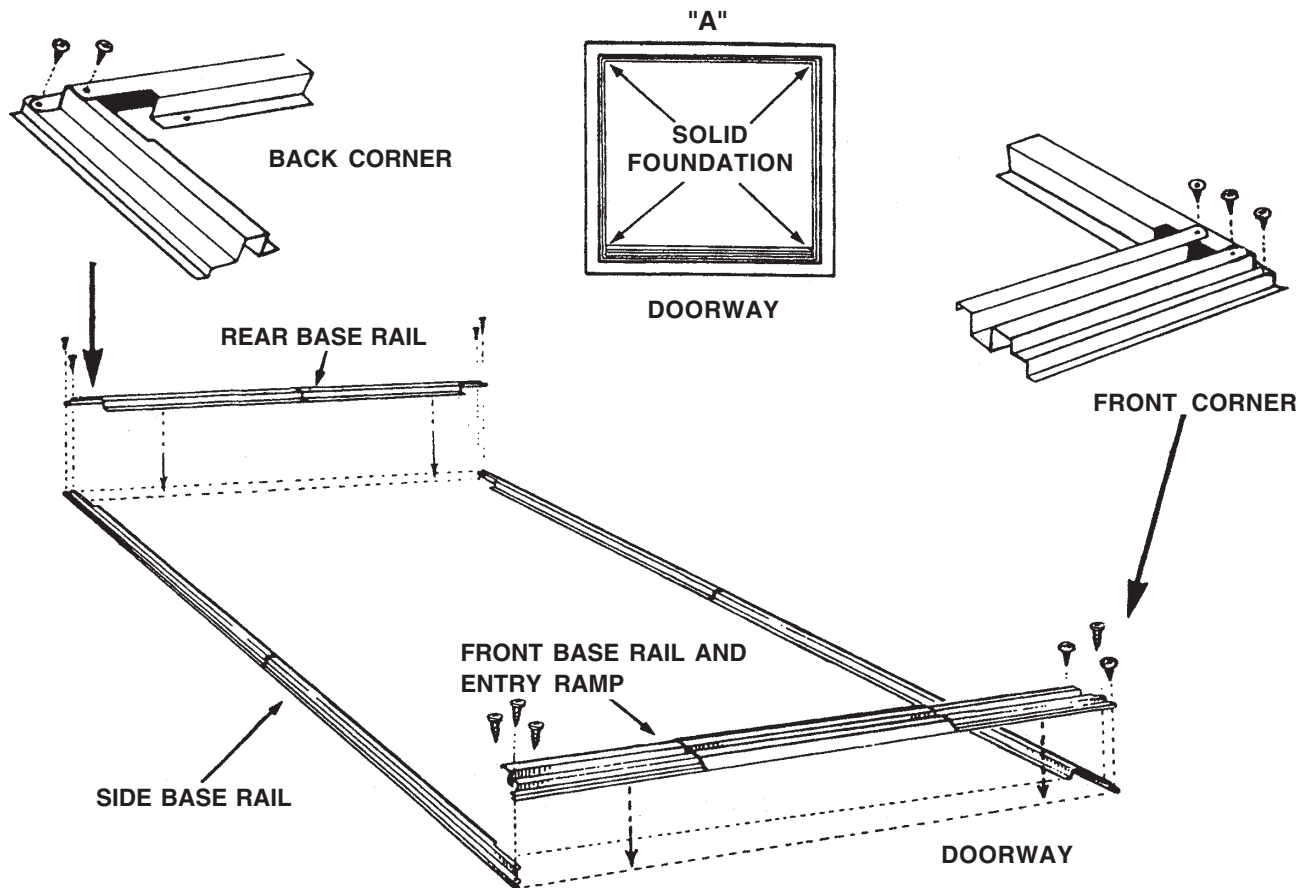
STEP

**3****BASE FRAME ASSEMBLY**

1. Assemble all 4 base rails into a base frame in proper position on your foundation. Use 10mm (3/8") self tapping screws on front and on back corners.
2. Check base frame for squareness by measuring diagonal corners. Your measurements should be equal. See "A"

\* AFTER ASSEMBLY CHECK BASE DIMENSIONS (SEE PAGE 3) TO VERIFY CORRECT POSITION OF RAILS.

USE SELF TAPPING SCREWS...10mm (3/8") LONG



\* AFTER ASSEMBLY CHECK BASE DIMENSIONS (SEE PAGE 3) TO VERIFY CORRECT POSITION OF RAILS.

**WARNING!**

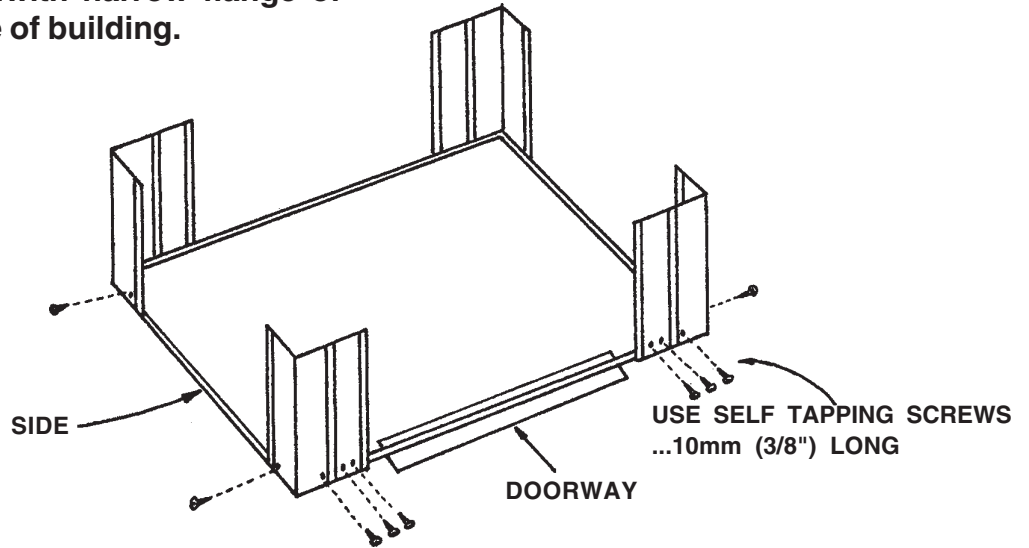
DO NOT ERECT ON A WINDY DAY. THE LARGE WALL AND ROOF PANELS PROVIDE A LARGE SURFACE AND THE WIND COULD EASILY CARRY THEM AWAY. ANY BUILDING LEFT PARTLY CONSTRUCTED MAY BE SERIOUSLY DAMAGED IF LEFT IN THIS STATE.

STEP  
**4**

**CORNER PANELS**

1. Position **rear** corner panels and fasten to rear and side base rails...**with narrow flange of panel along the side of the building.**
2. Position **front** corner panels and fasten to front and side base rails...**with narrow flange of panel along the side of building.**

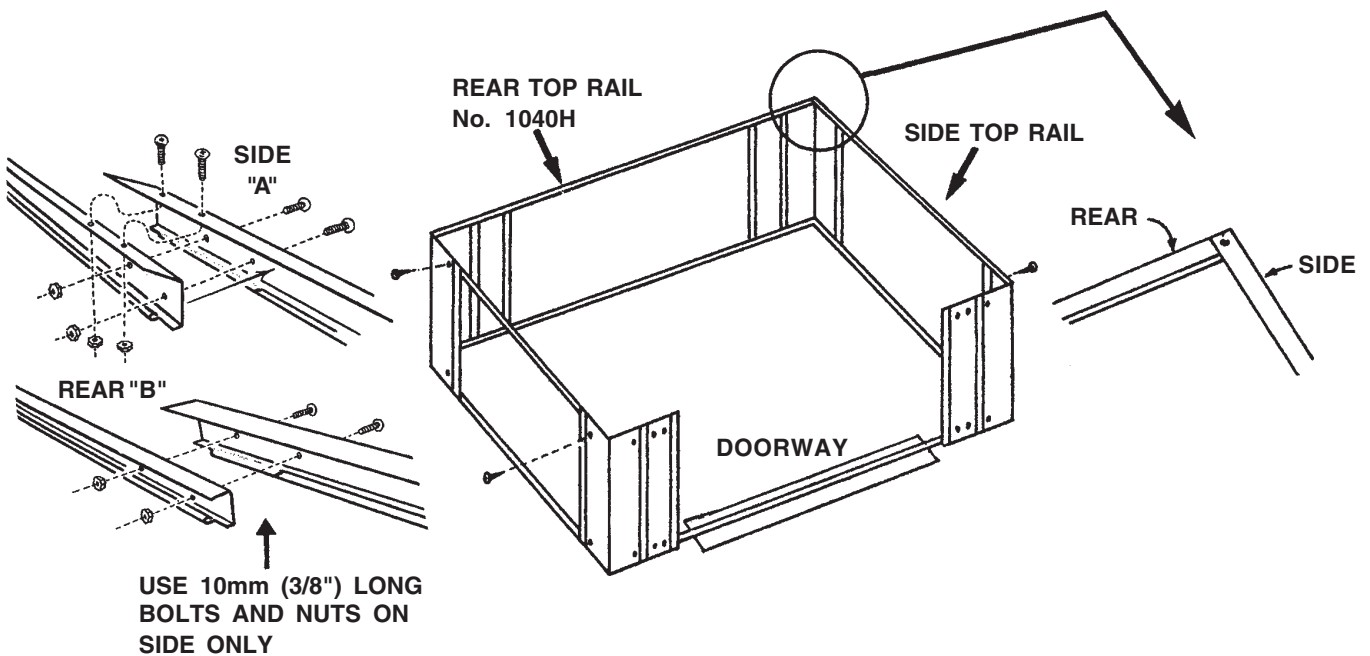
*	Corner Panel	4
1040H	Rear Top Rail	2
527M	Side Top Rail	2
627M	Side Top Rail	2



STEP  
**5**

**SIDE AND REAR TOP RAILS**

1. Assemble lengths of side top rails (2 pcs.) No. 527M (1) and 627M (1) together with a lap joint...see "A". Fasten to top of corner panels. Repeat for other side.
2. Repeat above procedure to assemble and fasten lengths of rear top rail No. 1040H (2 pcs.)...See "B".



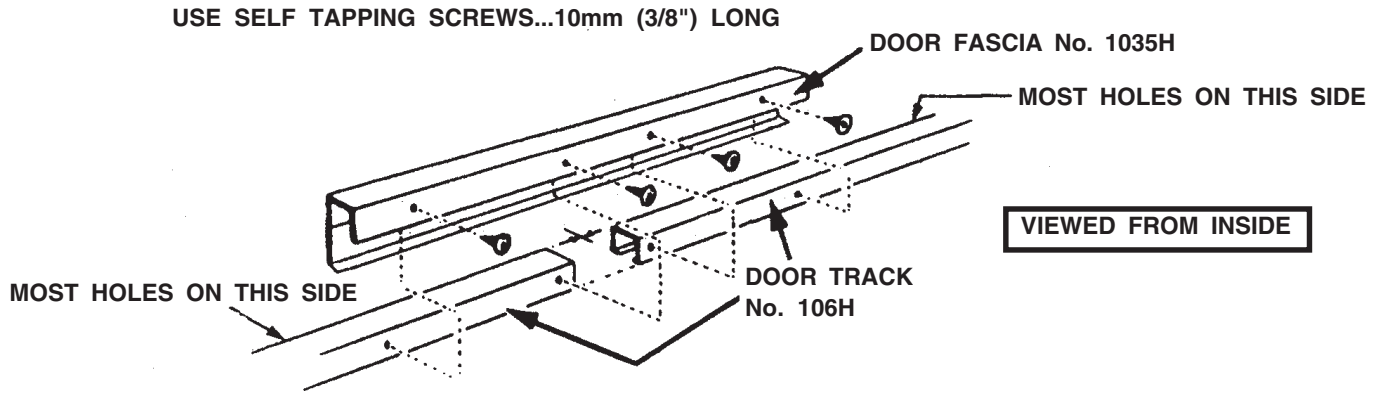


STEP  
**6**

**SPliced ASSEMBLY OF DOOR TRACK AND DOOR FASCIA**

106H	Door Track	2
1035H	Door Fascia	1
A67	Door Glides	4

1. Assemble lengths of door track No. 106H (2 pcs.) together with door fascia No. 1035H.

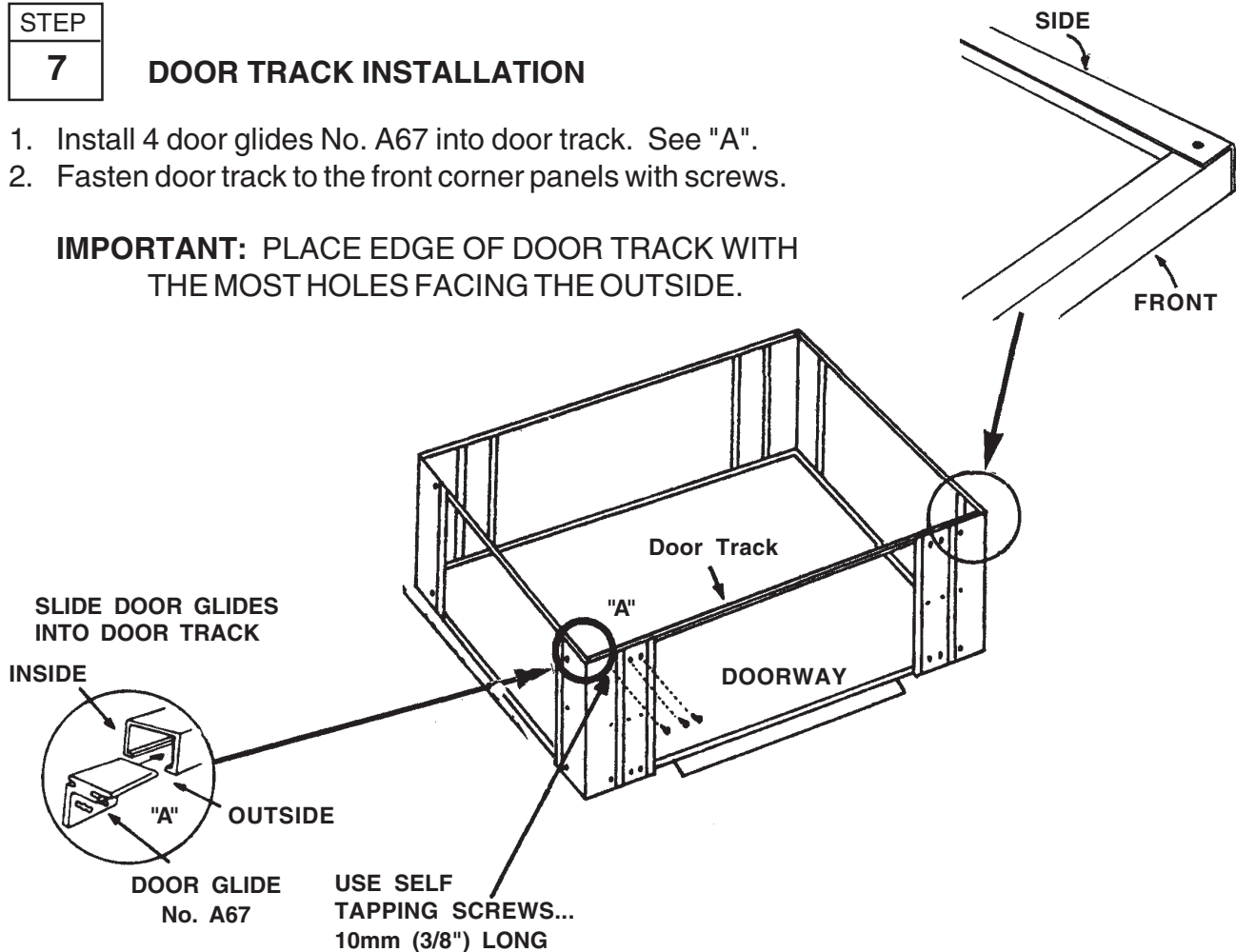


STEP  
**7**

**DOOR TRACK INSTALLATION**

1. Install 4 door glides No. A67 into door track. See "A".
2. Fasten door track to the front corner panels with screws.

**IMPORTANT:** PLACE EDGE OF DOOR TRACK WITH THE MOST HOLES FACING THE OUTSIDE.

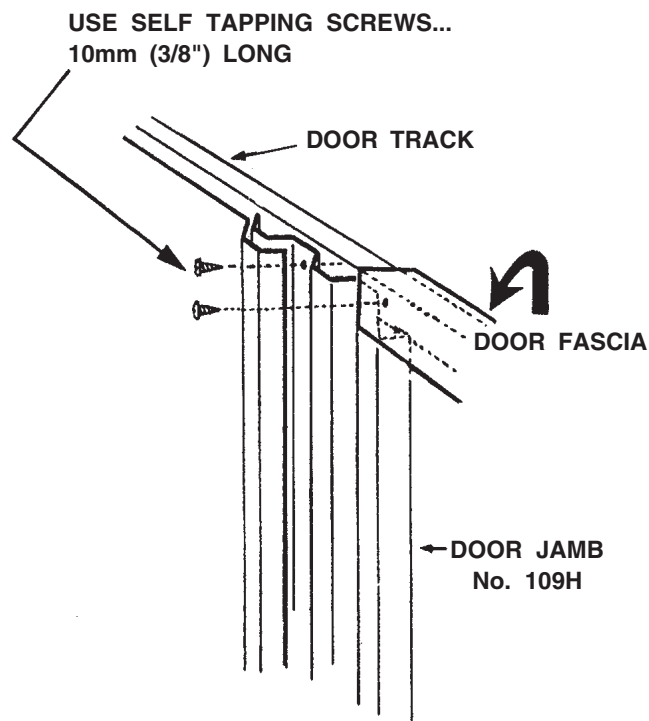
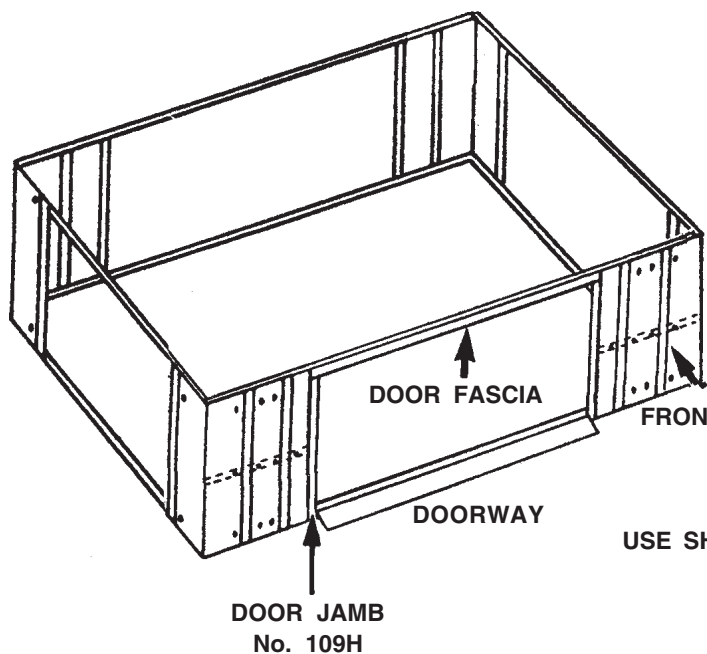


STEP  
**8**

**DOOR JAMBS, DOOR FASCIA AND FRONT MIDWALL BRACE**

1. Remove corner panel screws as necessary and install door jambs No. 109H on each side of entry ramp...sliding door jamb **under** the wall panel and **under** door fascia. Fasten at base rail --- then fasten through the door fascia and door jamb into the side of door track. Replace corner panel screws.
2. Fasten door jamb to wall panels at midwall height with 10mm (3/8") bolts and nuts.
3. Install front midwall brace No.1028H on each side of doorway.  
**Use short bolts 6mm (1/4").**

109H	Door Jamb	2
1028H	Front Midwall Brace	2



USE SELF TAPPING SCREWS...  
10mm (3/8") LONG

USE SHORT 6mm (1/4") BOLTS AND NUTS

STEP  
**9**

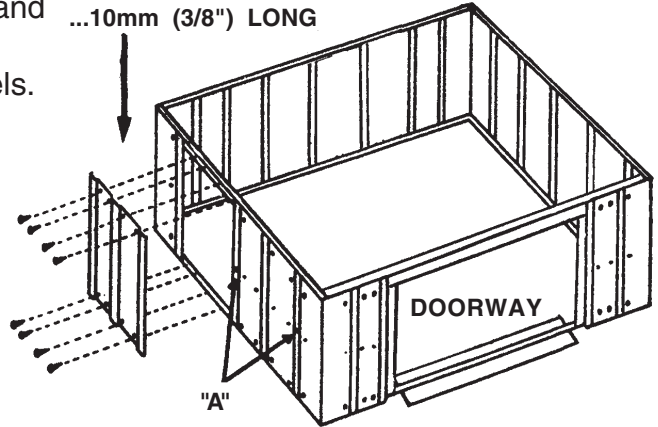
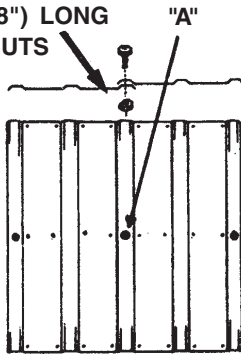
**SIDE AND REAR WALL PANELS**

1. Install wall panels on each side wall...fasten to base rails and top rails. **NOTE - Size 10x10 uses a smaller half wall panel along the side walls only.**
2. At the midwall height on the overlap ridge joint of each wall panel...fasten with 10mm (3/8") long bolts and nuts. See "A"
3. Repeat above procedure to install rear wall panels.

*	Wall Panel	11
*	Half Wall Panel	2
1040H	Rear Midwall Brace	2
527M	Side Midwall Brace	2
627M	Side Midwall Brace	2

USE SELF TAPPING SCREWS  
...10mm (3/8") LONG

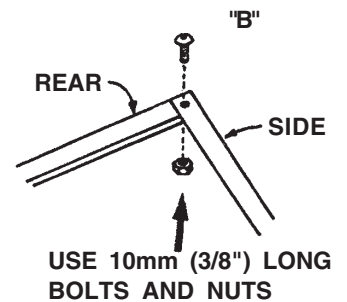
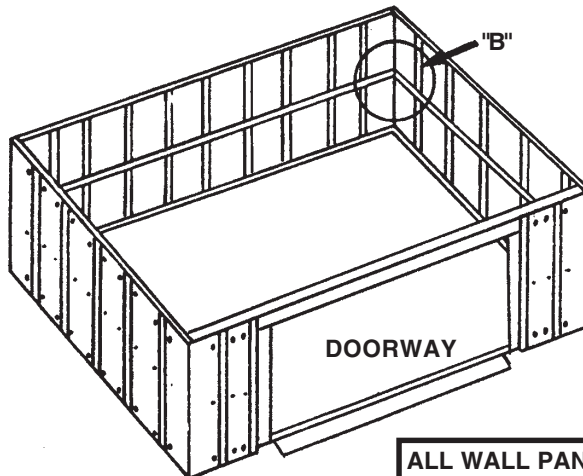
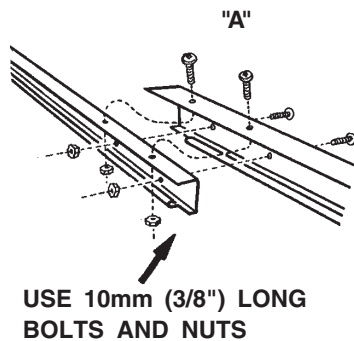
USE 10mm (3/8") LONG  
BOLTS AND NUTS



STEP  
**10**

**SIDE AND REAR MIDWALL BRACE**

1. Assemble lengths of side midwall brace (2 pcs.) No. 527M (1) and 627M (1) together with a lap joint. See "A" Fasten midwall brace to wall panels from the outside. Repeat for other side.
2. Repeat above procedure to assemble and fasten lengths of rear midwall brace No. 1040H (2 pcs.)... See "B".



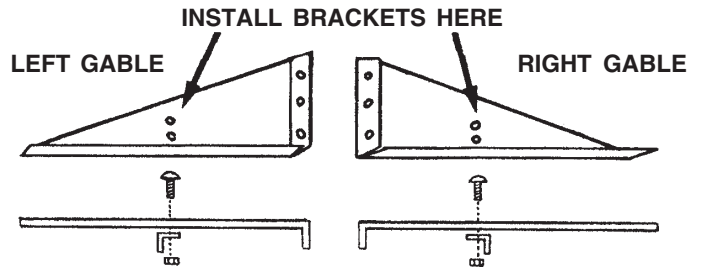
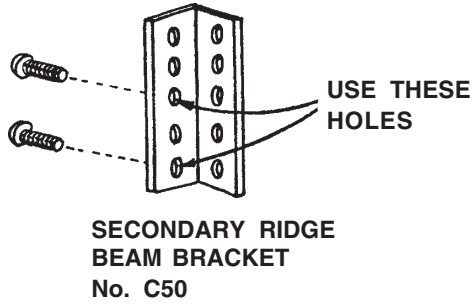
**ALL WALL PANELS ARE TO BE ATTACHED TO TOP RAIL, MID-WALL BRACE AND BASE RAIL WITH SCREWS.**

STEP  
**11**

**FRONT AND REAR GABLES AND  
SECONDARY RIDGE BEAM BRACKETS**

1. Fasten **(1)** secondary ridge beam bracket No. C50 on the **inside** of each of the 4 gables.

C50	Sec. Ridge Beam Brkt.	4
*	Left Gable	2
*	Right Gable	2



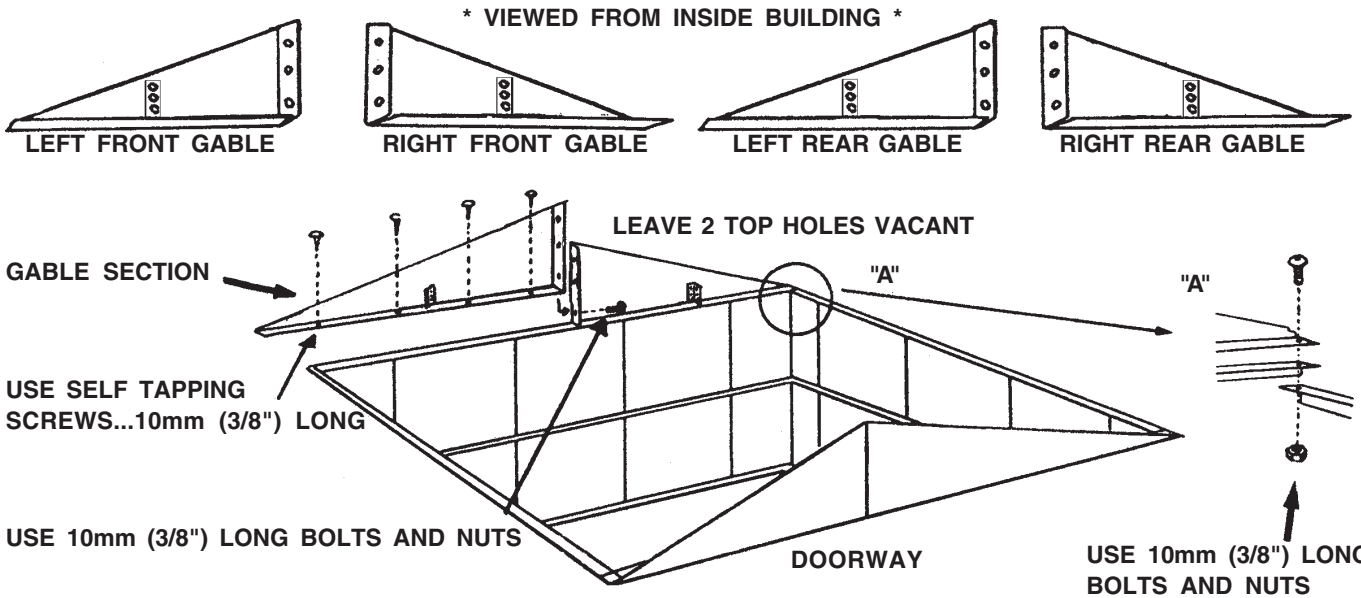
USE 10mm (3/8") LONG BOLTS AND NUTS

STEP  
**12**

**GABLE INSTALLATION**

1. Place right rear gable in position and fasten to rear top rail with screws. See "A"
2. Install left rear gable as above.
3. Fasten right and left gables together **using bottom hole only** with bolt and nut.
4. Repeat above for front set of gables.

**USE A STEP LADDER**



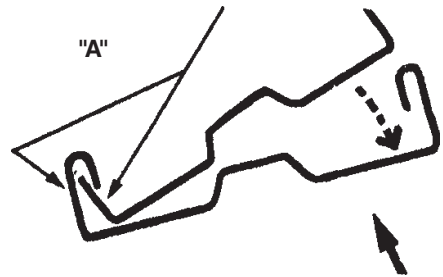
STEP  
**13**

**MAIN AND SECONDARY RIDGE BEAM ASSEMBLY**

H516H Main Ridge Beam	2
616H Main Ridge Beam	2
H516H Secondary Ridge Beam	4
616H Secondary Ridge Beam	4

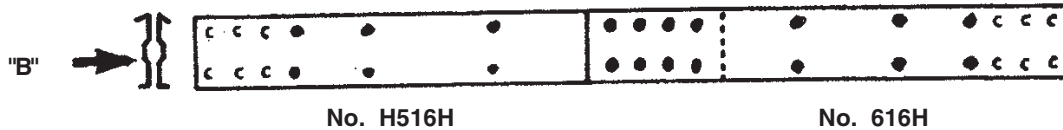
1. To combine the **main ridge beam**...select 2 pieces No. H516H (1) and 616H (1) that combine (when lapped) to make the proper length for your building.
2. Lay pieces on hard surface. Position one end (with flange cut out---**See "A" and note small holes position**) into the second piece (at the end with the full flange---**See "A" and note small holes position**). Align holes in beams --- then step on raised edge to snap top beam into place. Tap beams into place to align holes if necessary.
3. Assemble another set in same manner and fasten the 2 sets together with bolts and nuts as per "B".
4. To make the **secondary ridge beam**...use the same length combinations to assemble 4 separate sets...as per 1, 2 and 3 above. See "B"

**NOTE-SMALL HOLES ON BOTH THESE FLANGES.**



**USE 10mm (3/8") LONG BOLTS AND NUTS**

**MAIN AND SECONDARY RIDGE BEAM ASSEMBLY**



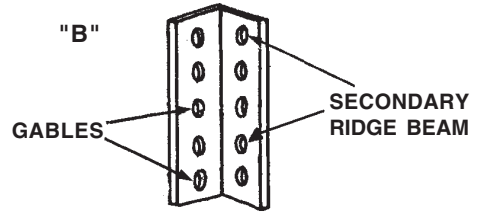
**NOTE-USE BOLTS AND NUTS ONLY IN HOLES MARKED WITH BLACK DOT.**

STEP  
**14**

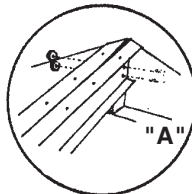
**INSTALLATION OF RIDGE BEAMS**

1. Position the main ridge beam section on the gables...with the extended lips of the gable section fitting between the 2 pieces...See "A". Fasten with bolts and nuts.
2. Position the secondary ridge beam section with the extended lip of the bracket fitting **between** the 2 pieces.
3. Repeat for other side. See "B"

**SECONDARY RIDGE BEAM BRACKET**  
No. C50 USE THESE HOLES

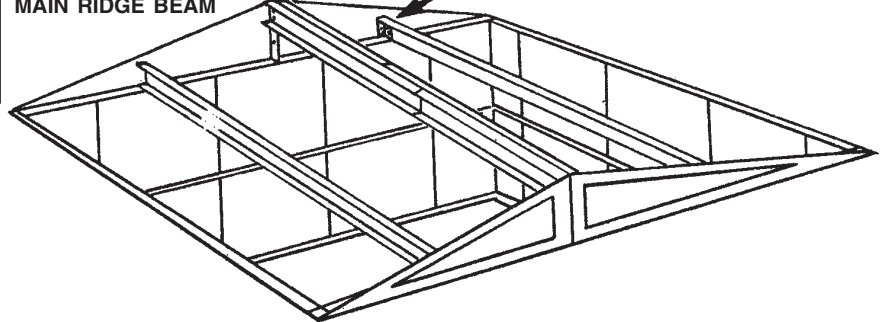


NOTE - THE SURFACE OF THE RIDGE BEAM CONTAINING THE MOST NUMBER OF FIXING HOLES TO FACE UPWARD.



MAIN RIDGE BEAM

USE 10mm (3/8") LONG BOLTS AND NUTS



STEP  
**15**

**ROOF END PANELS**

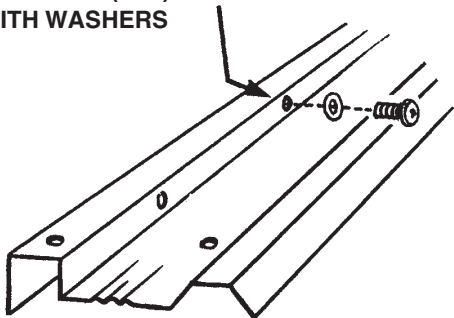
1. Position roof end panel over gable section...line up holes and fasten with bolts and washers through the roof end panel and with nuts on the outside of the gable.
2. Then fasten to ridge beams and side top rails with screws and washers.

1018H	Left Roof End Panel	2
1044H	Right Roof End Panel	2

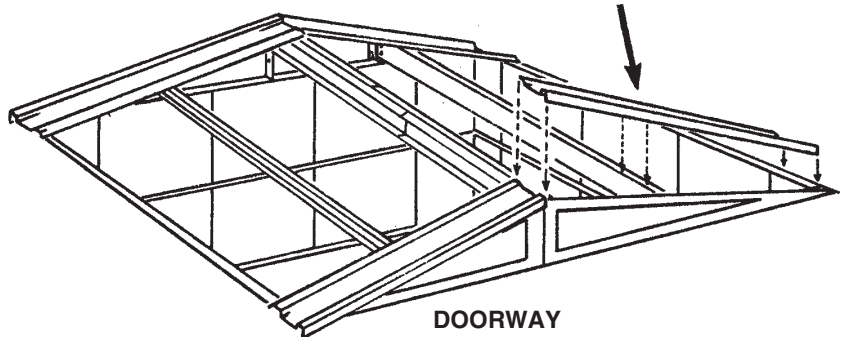


USE SELF TAPPING SCREWS...  
10mm (3/8") LONG WITH WASHERS  
AT RIDGE BEAMS AND TOP RAILS

USE 10mm (3/8") LONG BOLTS AND NUTS WITH WASHERS



ROOF END PANEL  
No. 1018H (left)  
No. 1044H (right)



DOORWAY

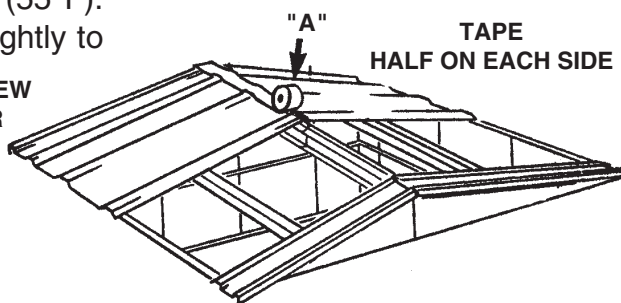
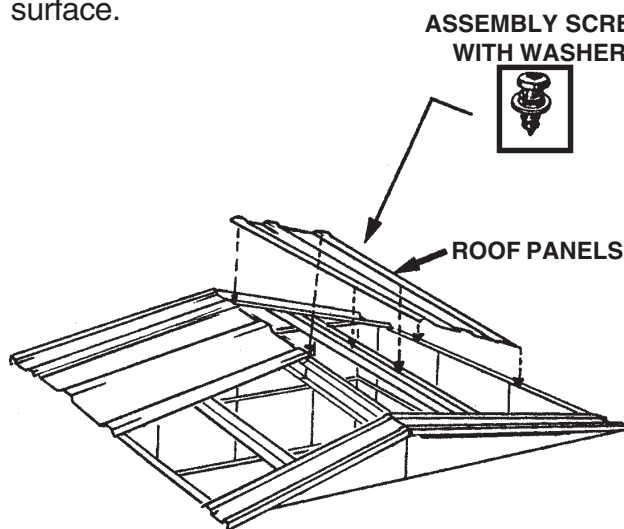
STEP  
**16**

**ROOF PANELS AND TAPE**

1. Install roof panels by overlapping the adjacent panel. Fasten to ridge beams and top rails with screws and washers. **NOTE - Size 10x10 uses a smaller half roof panel on each side at the center.**
2. Start panels at one end and do both sides. Carefully apply tape (as you progress) between the top of the roof panels on each side of the roof. See "A" **This is a weatherseal and must be applied with care with no air gaps.**

NOTE - Be sure surface is clean, dry and dust free and apply only when temperature is above 13°C (55°F). Be sure all edges on all sides are sealed tightly to surface.

*	Roof Panel	8
*	Half Roof Panel	2
620H	Ridge Cover	1
920H	Ridge Cover	1



PRESS TAPE DOWN FIRMLY AND DO NOT CUT TAPE UNTIL ROOF IS COMPLETE

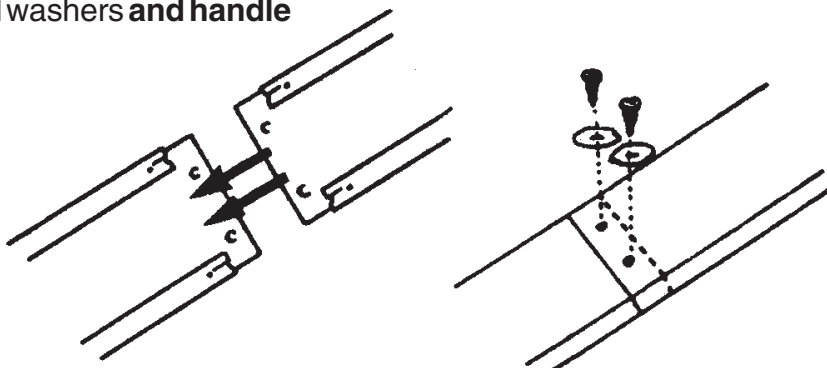
STEP  
**17**

**RIDGE COVER ASSEMBLY**

1. Assemble lengths of ridge cover (2 pcs.) No. 620H (1) and No. 920H (1) together by inserting one end inside the other. Fasten with screws and washers **and handle carefully!**



TURN UPSIDE DOWN TO ASSEMBLE THEN HANDLE CAREFULLY AFTER ASSEMBLY

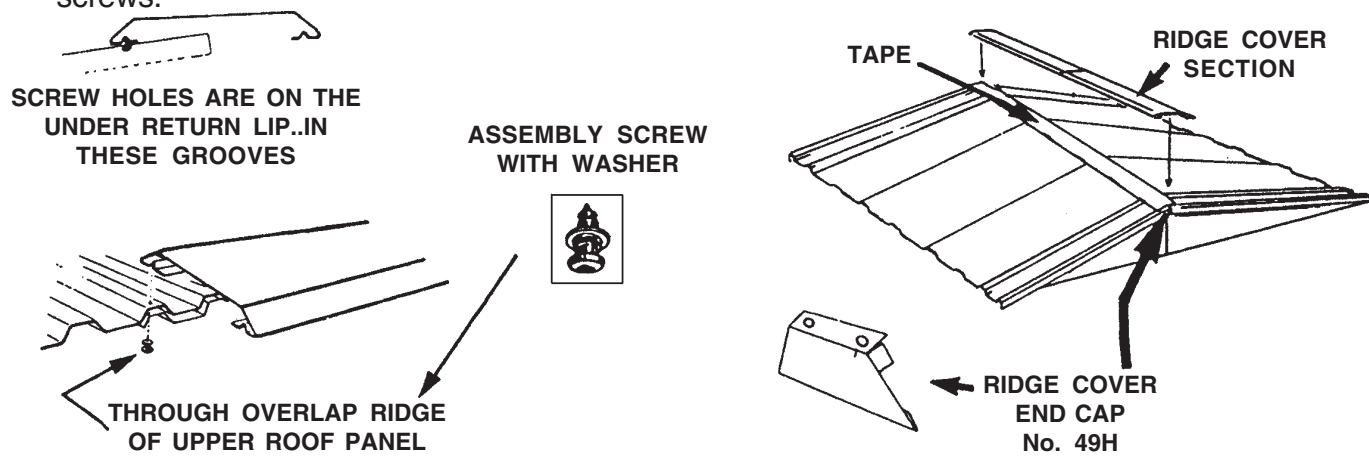


USE SELF TAPPING SCREWS...10mm (3/8") LONG WITH WASHERS

**STEP**  
**18** **RIDGE COVER AND END CAP INSTALLATION**

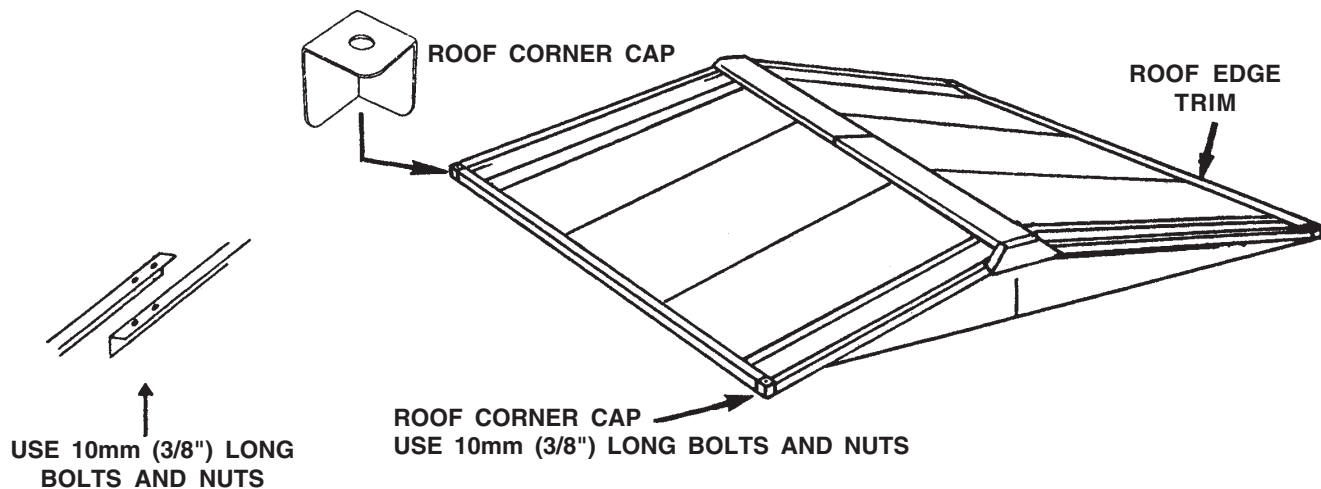
1. **Carefully** position ridge cover section and arrange for a helper outside on a ladder to adjust position and to apply pressure as necessary.
2. From the inside of building start from the gable ends and fasten with screws and washers up through the holes in the overlap ridge of the upper roof panels. The screws go through into the under return lip of the ridge cover.
3. Continue to fasten both sides as you work from the ends to the center.
4. Clip ridge end caps No. 49H in place and fasten with screws.

49H	Ridge Cover End Cap	2
541H	Roof Edge Trim	2
641H	Roof Edge Trim	2
*	Roof Corner Cap	4



**STEP**  
**19** **ROOF EDGE TRIM AND ROOF CORNER CAP**

1. Install lengths of roof edge trim (2 pcs.) No. 541H (1) and 641H (1) separately and place over edge of roof panels with a lap joint. Fasten with bolts and nuts.
2. Fasten corner caps (4) through roof end panels and roof edge trim with bolts and nuts.



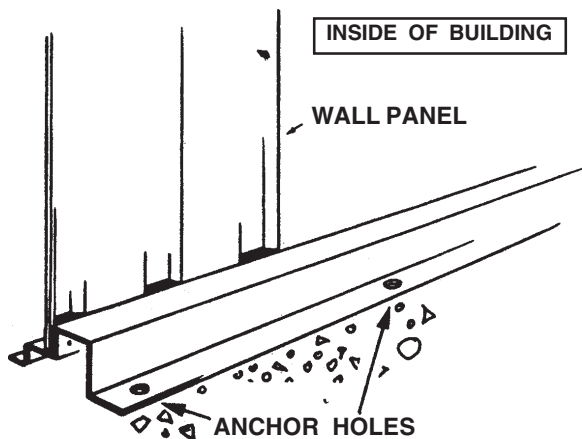
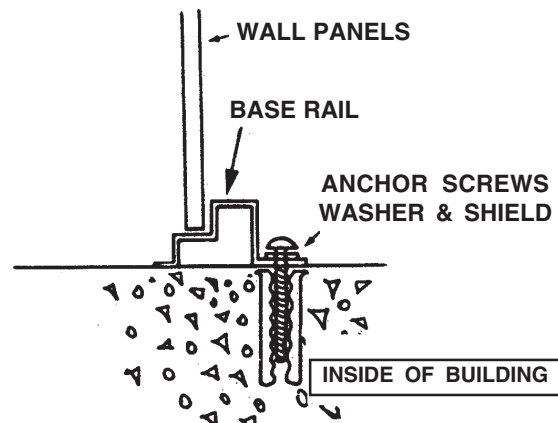
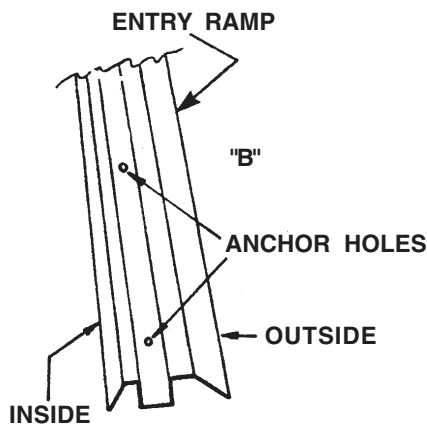
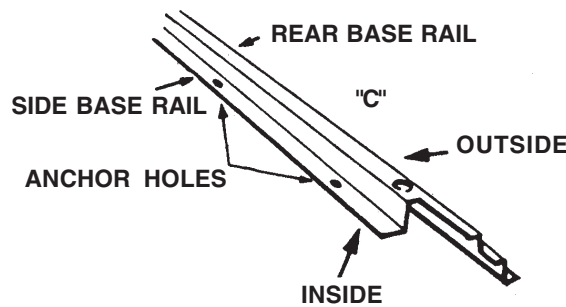
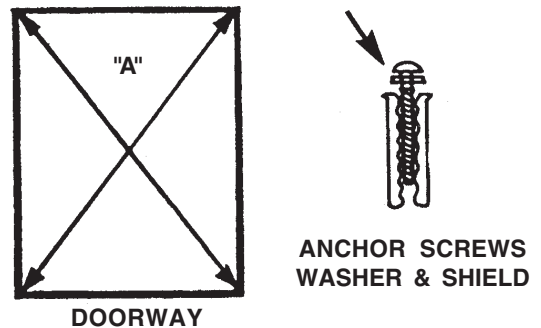


**STEP**  
**20**

**COMPLETE THE ANCHORING OF YOUR BUILDING NOW!  
YOUR BUILDING MUST BE ANCHORED!**

1. Check building position on concrete base and adjust to original planned position.
2. Carefully position base frame in the center of solid base foundation --- to allow at least 100mm (4") of solid base outside the frame.
3. Check base frame for squareness by measuring diagonal corners. Your measurements should be equal! See "A"
4. Inside your base frame...there are 6mm (1/4") holes in the entry ramp and on the inside flange of the front, side and rear base rails. **These are anchor holes**...for installation of anchor screws into the concrete or patio stones. See "B" and "C"
5. When your base frame is square...use a black felt pen to mark location of anchor hole center on the concrete. **Mark for all anchor holes.**
6. With an electric drill and a Carbide Bit (Check size to suit anchor shield)...drill proper holes into concrete at each mark.
7. Insert anchor shields into each hole.
8. Fasten all base rails to concrete with anchor screws.

**NOTE:** Anchor screws, washers and shields are **NOT** supplied as part of the hardware package and may be purchased at your local store. You will require (20) No. 10 concrete anchor screws 38mm (1 1/2") long with washers and expansion shields **PLUS** a Carbide Bit to suit.



**IMPORTANT**  
This building is designed to withstand normal wind loads when installed according to instructions. The manufacturer cannot be held responsible for any consequences due to buildings that are not installed per instructions or for damage due to any weather conditions or acts of God.

STEP  
**21**

**DOOR AND HARDWARE ASSEMBLY**

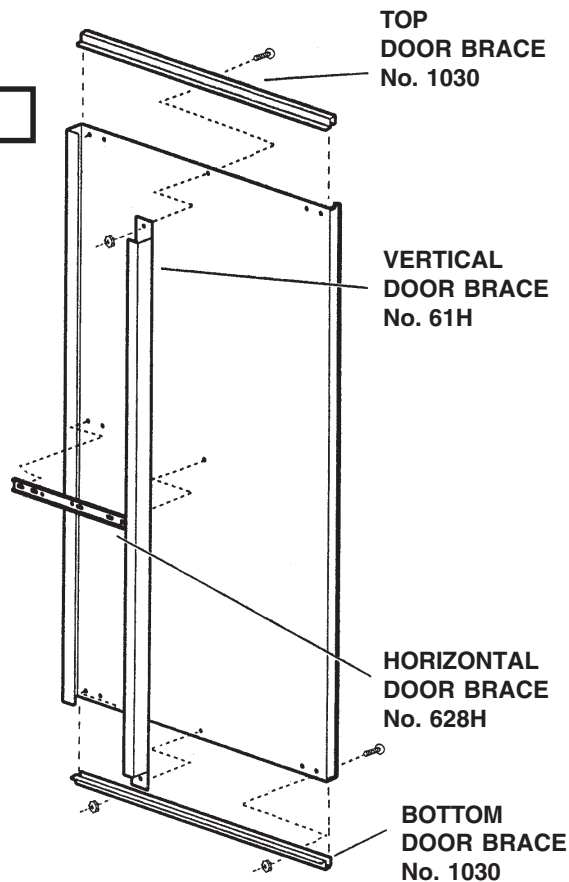
*	Door Panel	2
61H	Vertical Door Brace	2
1030	Door Brace	4
628H	Horizontal Door Brace	2
*	Door Handle	2

1. Position the vertical door brace No. 61H to line up with holes in door panel as shown.
2. Attach top and bottom door brace No. 1030 to the door. Ensure the door strengthener and vertical door brace are positioned underneath the top and bottom door braces. **Fasten as shown in the illustration.**
3. Install horizontal door brace No. 628H. Fasten to vertical door brace and door panel and install door handle. See "A"
4. Repeat for left door panel.

RIGHT HAND DOOR PANEL

**INSIDE VIEW OF DOOR**

USE 10mm (3/8")  
LONG BOLT  
AND NUT



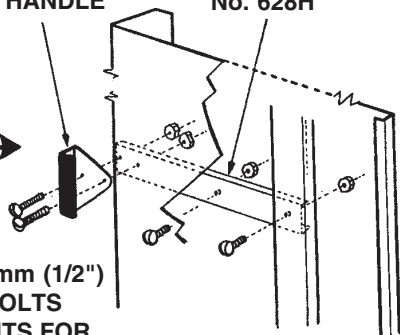
"A"

DOOR HANDLE

HORIZONTAL  
DOOR BRACE  
No. 628H

**VIEWED FROM  
OUTSIDE BUILDING**

USE 13mm (1/2")  
LONGBOLTS  
AND NUTS FOR  
DOOR HANDLE

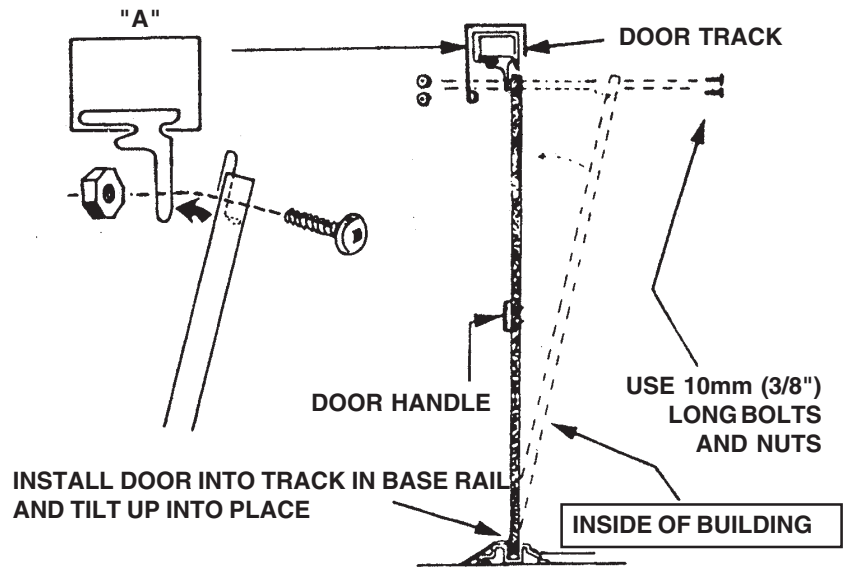


STEP

22

## DOOR INSTALLATION (FROM INSIDE)

1. Inside and near the corner of building, install bottom lip of left door into track formed in base rail.
2. Position top of door so that holes in door line up with CENTER holes in door glide. Fasten door glides to door with 10mm (3/8") long bolts and nuts from **THE INSIDE**. See "A"
3. Install right hand door in the same manner.



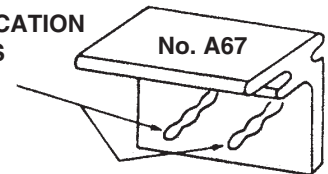
STEP

23

## DOOR ADJUSTMENT (FROM INSIDE)

1. Close doors to see if they meet squarely. There are 3 holes in each of the door glides to raise or lower doors as required for a square fit.

ADJUST BOLT LOCATION  
IN THESE 3 HOLES  
FOR SQUARE FIT



# CARE AND MAINTENANCE

- **Finish:** For long lasting finish, periodically clean and wax the exterior surface. Touch up scratches as soon as you notice them on your building. Immediately clean the area with a wire brush; wash it and apply touch up paint per manufacturer's recommendation.
- **Roof:** Keep roof clean of leaves and snow with long handled, soft bristled broom. Heavy amounts of snow on roof can damage the building making it unsafe to enter.
- **Doors:** Keep doors closed to prevent wind damage.
- **Fasteners:** Regularly check your building for loose screws, bolts, nuts, etc. and retighten them as necessary.
- **Moisture:** With changing temperatures, condensation can accumulate inside the building.
- **Other Tips:** A non-corrosive caulking is helpful to seal the building.

Do not store swimming pool chemical in your building. Combustibles and corrosives must be stored in airtight containers.

**REPLACEMENT PARTS OR ANY QUESTIONS REGARDING YOUR BUILDING SHOULD BE REFERRED DIRECTLY TO CUSTOMER SERVICE. DO NOT CONTACT YOUR DEALER, THEY ARE NOT EQUIPPED TO SERVICE YOUR REQUESTS AS PROMPTLY AS THE CUSTOMER SERVICE DEPARTMENT (1-800-851-1085).**

**PARTS REPLACEMENT ORDER FORM**

<b>** MODEL NO. _____ **</b>			NAME: _____		
Parts Required	<b>PART NO.</b>	<b>QTY.</b>	<b>COLOR</b>	ADDRESS: _____	
				CITY: _____ PROVINCE/STATE: _____	
				POSTAL CODE/ZIP: _____ TELEPHONE: _____	
				PURCHASED FROM: _____	
				STORE ADDRESS: _____	
				DATE PURCHASED: _____	
<b>FOR PARTS REPLACEMENT PLEASE CONTACT          CUSTOMER SERVICE DEPARTMENT.          TELEPHONE NO. (1-800-851-1085)</b>					

**or Mail To: 3069 Wolfedale Road  
Mississauga, Ontario L5C 1V9**